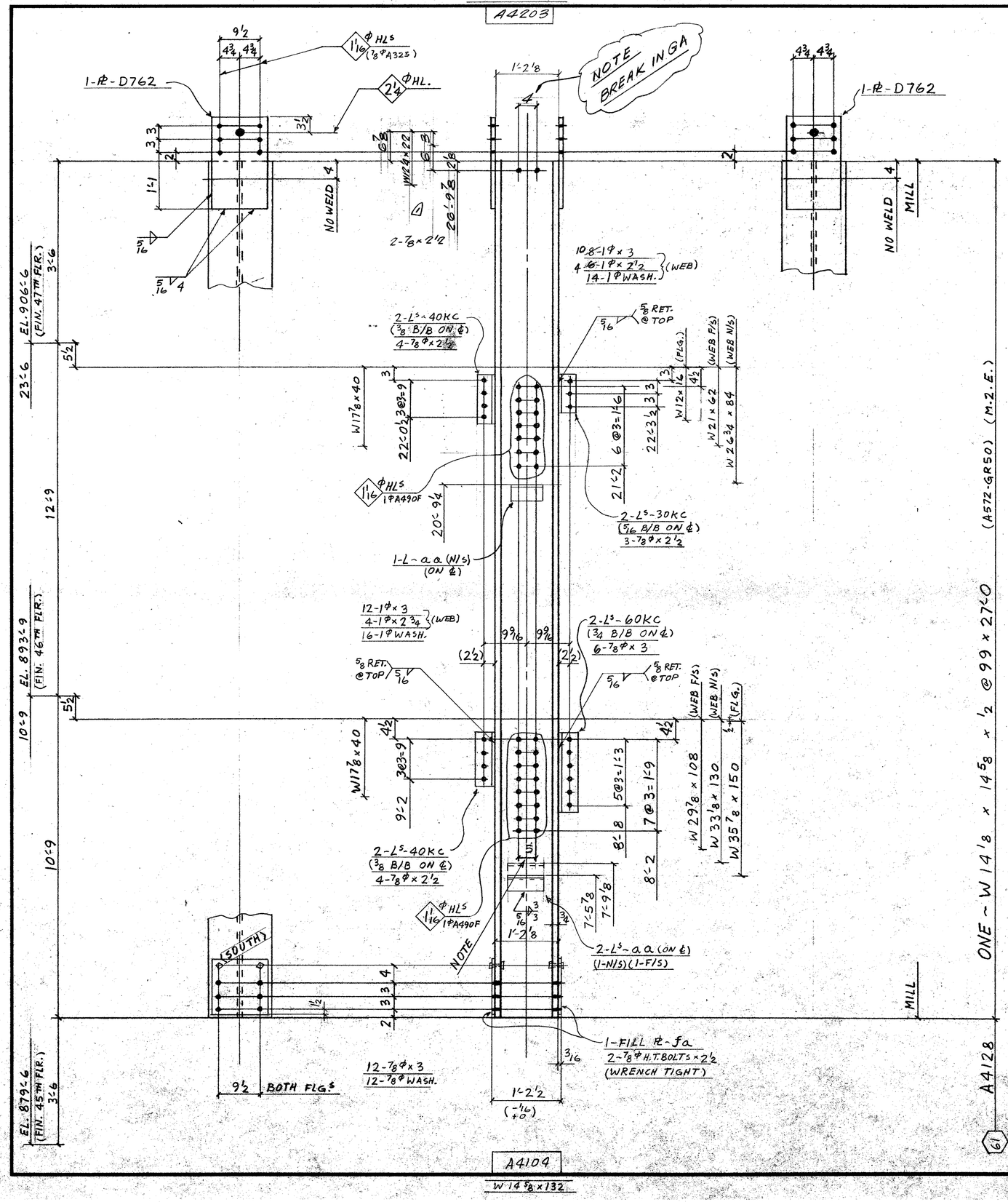
W14 x 90
A4203



FIELD BOLTS
11 - ⅞Φ A325F x 2½
18 - ⊥ x 3
12 - ⅞Φ A325 WASH.
4 - 1Φ A490F x 2¾
20 - ⊥ x 3
6 - ⊥ x 2½
30 - 1Φ A325 WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E46, E47, E118
901, 9181,

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				40KC	4	L4	4		X 3/8			44W		0	11	8			
04				60KC	2	L4	4		X 3/8			⊥		1	5	8			
05				30KC	2	L4	4		X 3/8					0	8	8			
06				AA	3	L4	4		X 1/2			⊥		0	8	0			PLAIN
07																			
08				D762	2	PL	12	8	X		0 6	44W		1	9	0			
09				FA	2	⊥	12	8	X		0 3	⊥		1	1	0			
10																			
11					4	HT BOLT 7/8 X 2½						325							
12																			
13					1	IF 5/16								1	4	0			
14																			
15																			
16	471	4A4128			1	W 14 x 99						A572 GR50		27	0	0	179	3	M.2.E.
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		22							TOTAL		44					1-OF-1

01																			
02																			
03																			
04																			
05																			
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25																			
26			TOTAL									TOTAL							

Jan 24/86 R Jan 7/86

REV			
1	DATE JAN 23/86	BY GM	SPEC. AS NOTED
2	DATE	BY	HOLES 15/16Φ U/N
3	DATE	BY	FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 SF — DATE DEC. 1/85 — SQUAD F.R.
CHK'D. 28 BF — DATE DEC 10/85

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (61) (24TH TIER)
CONTRACT 84-153
DWG.No. 4128