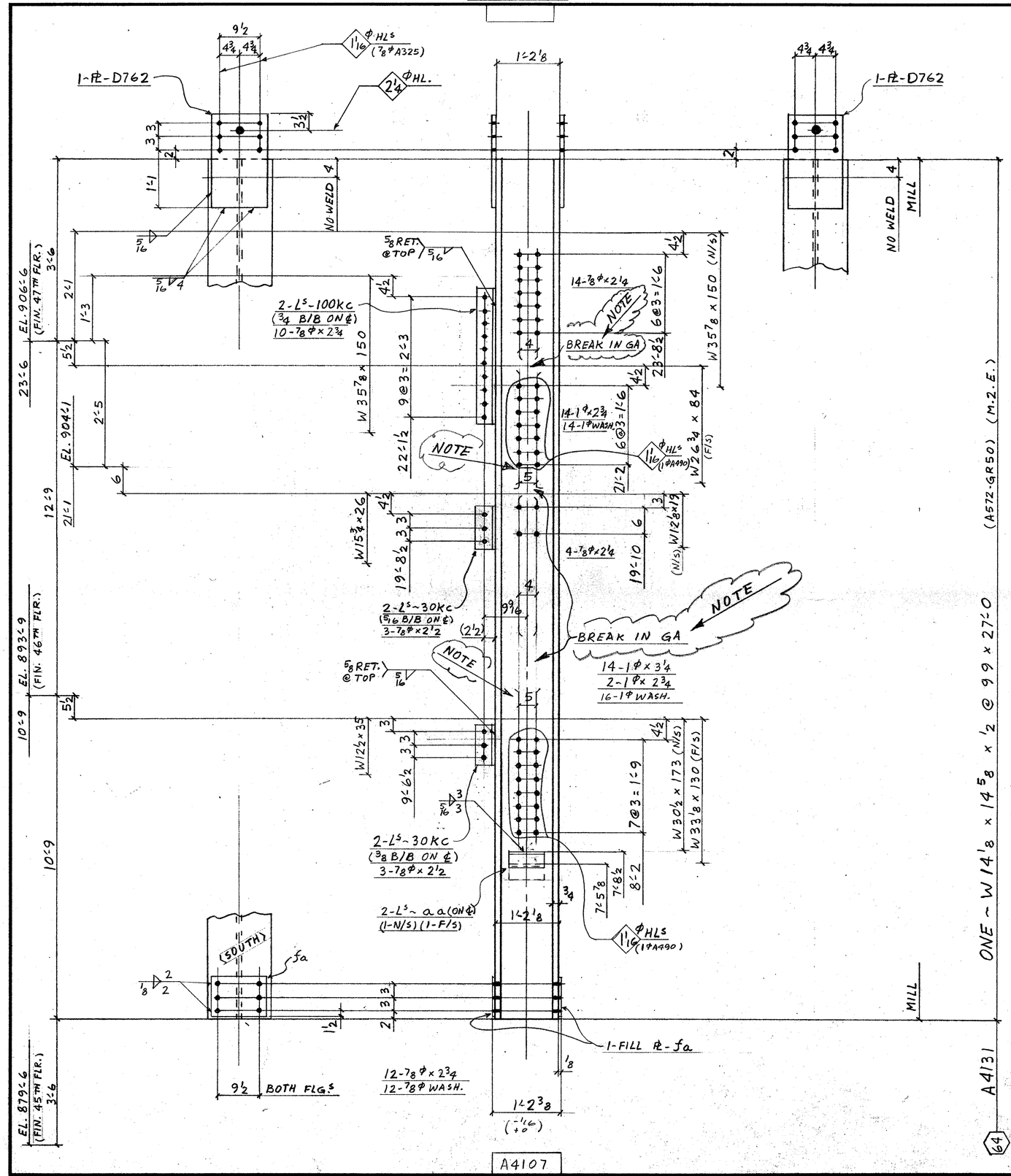
W14 x 90



FIELD BOLTS

18 ~ 7/8ϕ A325F x 2 1/4
6 ~ ⊥ x 2 1/2
22 ~ ⊥ x 2 3/4

12 - 7/8ϕ A325 WASH.

16 - 1ϕ A490F x 2 3/4
14 - ⊥ x 3 1/4

30 - 1ϕ A325 WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E46, E47, E118 901, 918),

BILL OF MATERIAL

LINE	CCODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				30KC	4	L	4	×	3 × 3/8			44W		0	8	8			
04				100KC	2	L	4	×	4 × 3/8			⊥		2	5	8			
05				AA	2	L	4	×	4 × 1/2			⊥		0	8	0			PLAIN
06				D762	2	PL	12	8	X		0 6	44W		1	9	0			
07				FA	2	⊥	9	0	X		0 2	⊥		1	0	8			
08																			
09					1	IF	5	1	6					14	0	0			
10					1	IF	1	1	8					1	6	0			
11																			
12																			
13			4714	A4131	1	W	14	×	99			A572GR50		27	0	0	1	79	3 M.2.E.
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		16				TOTAL			46					1	OF 1	
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										

REV.			
1	DATE	BY	SPEC. AS NOTED
2	DATE	BY	HOLES 15/16ϕ U/N
3	DATE	BY	FINISH NONE

Jan 7/86

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE		DATE	SQUAD
27	SF	DEC. 12/85	F.R.
CHK'D. 28	BF	DATE DEC. 17/85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (64) (24TH TIER)
CONTRACT 84-153
DWG.No. 4131