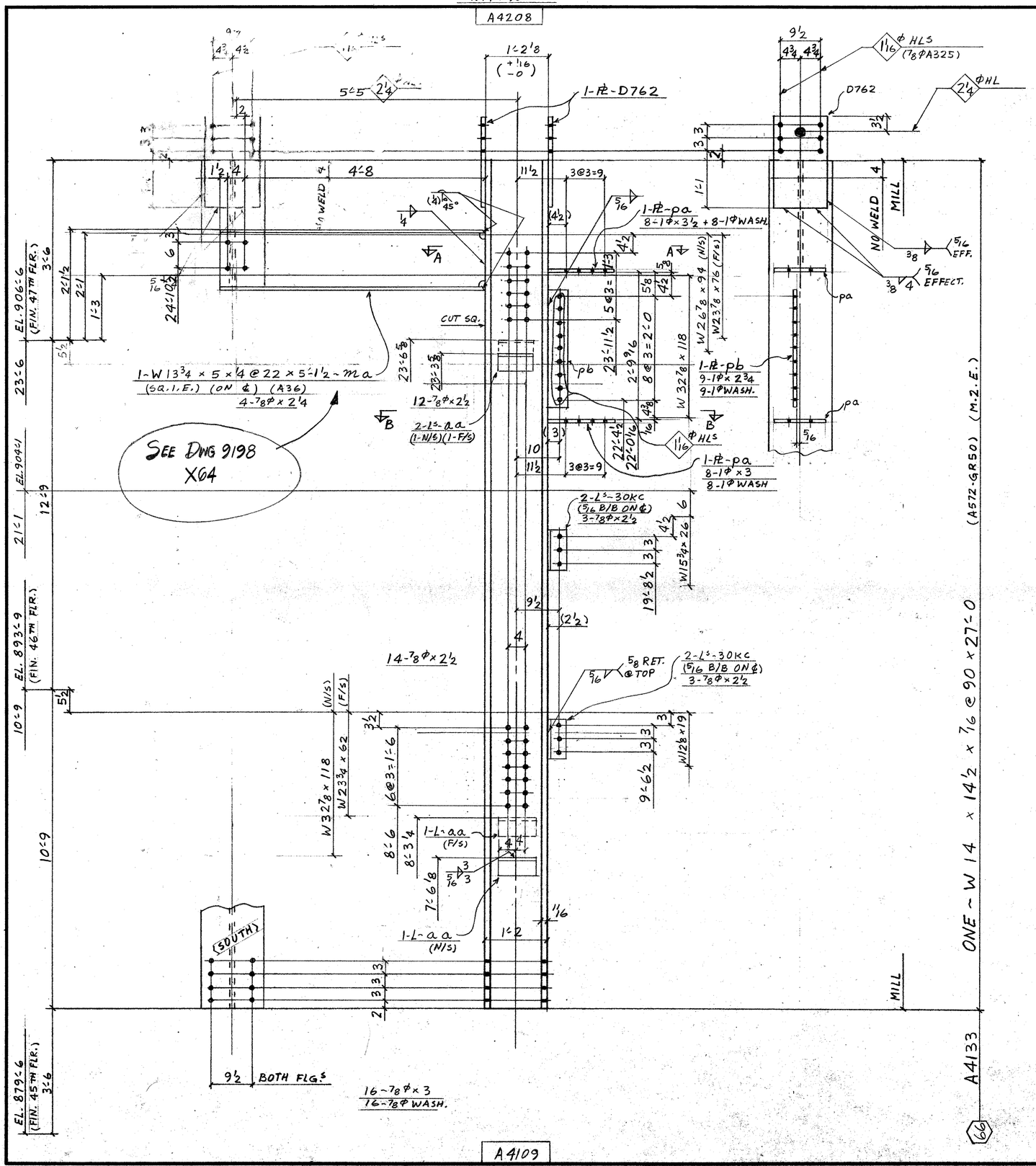
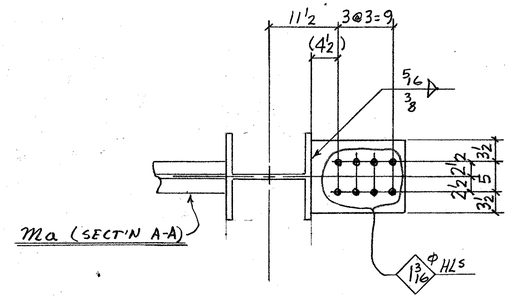
W14 x 90

A4208





SECTION A-A

SECTION B-B

FIELD BOLTS

4 - ⅞Φ A325F x 2¼
32 - ⊥ x 2½
16 - ⊥ x 3
16 - ⅞Φ A325 WASHERS

9 - 1Φ A490F x 2¾
8 - ⊥ x 3
8 - ⊥ x 3½
25 - 1Φ A325 WASHERS

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E46, E47, E118
901, 9181,

BILL OF MATERIAL

LINE	CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				30KC	4	L4	×	3	× 3/8			44W		0	8	8			
04																			
05				AA	4	L4	×	4	× 1/2			⊥		0	8	0			PLAIN
06																			
07				D762	2PI	12	8	×			0	6	44W	1	9	0			
08				PA	2	12	0	×			0	8	⊥	1	3	8			
09				PB	1	⊥	5	0	×		0	8	⊥		2	3	8		
10																			
11				MA	1	W	14	×	22				A36	5	1	8	192	5	SQ.I.E.
12																			
13					1	GG	1	4						1	0	0			
14					1	FF	1	4						2	0	0			
15					1	FF	5	16						12	0	0			
16					1	FF	3	8						6	0	0			
17																			
18																			
19	4715	A4133			1	W	14	×	90				A572GR50	27	0	0	1782	M.2.E.	
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		20								TOTAL	57					1-OF-1
01																			
02																			
03																			
04																			
05																			
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25																			
26			TOTAL										TOTAL						

Jan 29/86

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16Φ U/N
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 SF DATE 19 DEC. /85 SQUAD F.R.
CHK'D 28 GM DATE JAN 24/86

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (66) (29TH TIER)

CONTRACT 84-153 DWG.No. 4133

A4109

W14'8 x 99