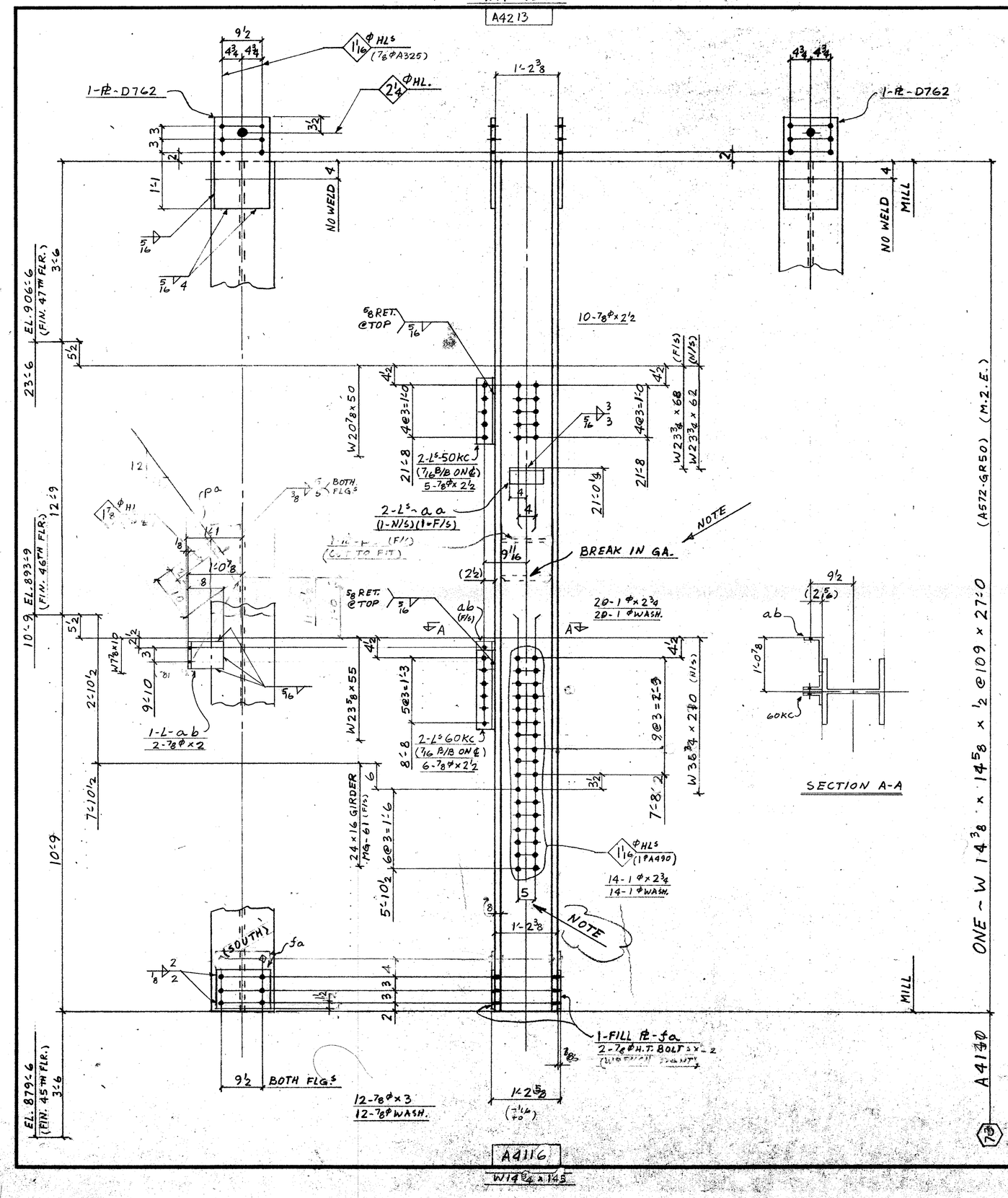
W14 x 90
A4213



FIELD BOLTS
21 - 7/8φ A325F x 2 1/2
12 - ⊥ x 3
2 - ⊥ x 2
12 - 7/8φ A325 WASH.
34 - 1φ A490F x 2 3/4
34 - 1φ A325 WASH.

DIMS SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.
SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E46, E47, E118
9D1, 9181, 9184

BILL OF MATERIAL

LINE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK In.	THK 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01				F001													
02																	
03			60KC	2	L	4	×	3	3/8	44W		1	5	8			
04			50KC	2	⊥							1	2	8			
05			AA	2	L	4	×	4	1/2	⊥		2	8	0			PLAIN
06			AB	1	L	8	×	4	1/2	⊥		0	6	0			
07			D762	2	PT	12	8	×		44W		1	9	0			
08			FA	2	⊥	9	0	×		⊥		1	0	8			
09			FA		⊥	10	0	×		⊥		1	0	8			CUT TO FIT
10																	
11					HT	8	0	×	2	1/2	A325						
12																	
13				1	1F	5	11	16				10	0	0			
14				1	1F	3	8					1	6	0			
15																	
16																	
17		4708	A4140	1	W	14	×	109		A572GR50		27	0	0	1742	1	M.2.E.
18																	
19																	
20																	
21																	
22																	
23																	
24																	
25																	
26		TOTAL		15								TOTAL		42			1-OF-1

01																	
02																	
03																	
04																	
05																	
06																	
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23																	
24																	
25																	
26		TOTAL										TOTAL					

R	1	DATE	BY	SPEC.	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	15/16φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V.	3	DATE	BY	FINISH	NONE		
MADE 27	SF	DATE 10 Dec 7/86	SQUAD	PROJECT:	7 WORLD TRADE CENTER	CONTRACT	DWG No.
CHK'D 28	GM	DATE JAN 24/86	F.R.	DETAIL:	COLUMN (13) (24TH TIER)	84-153	4140

Jan 29/86