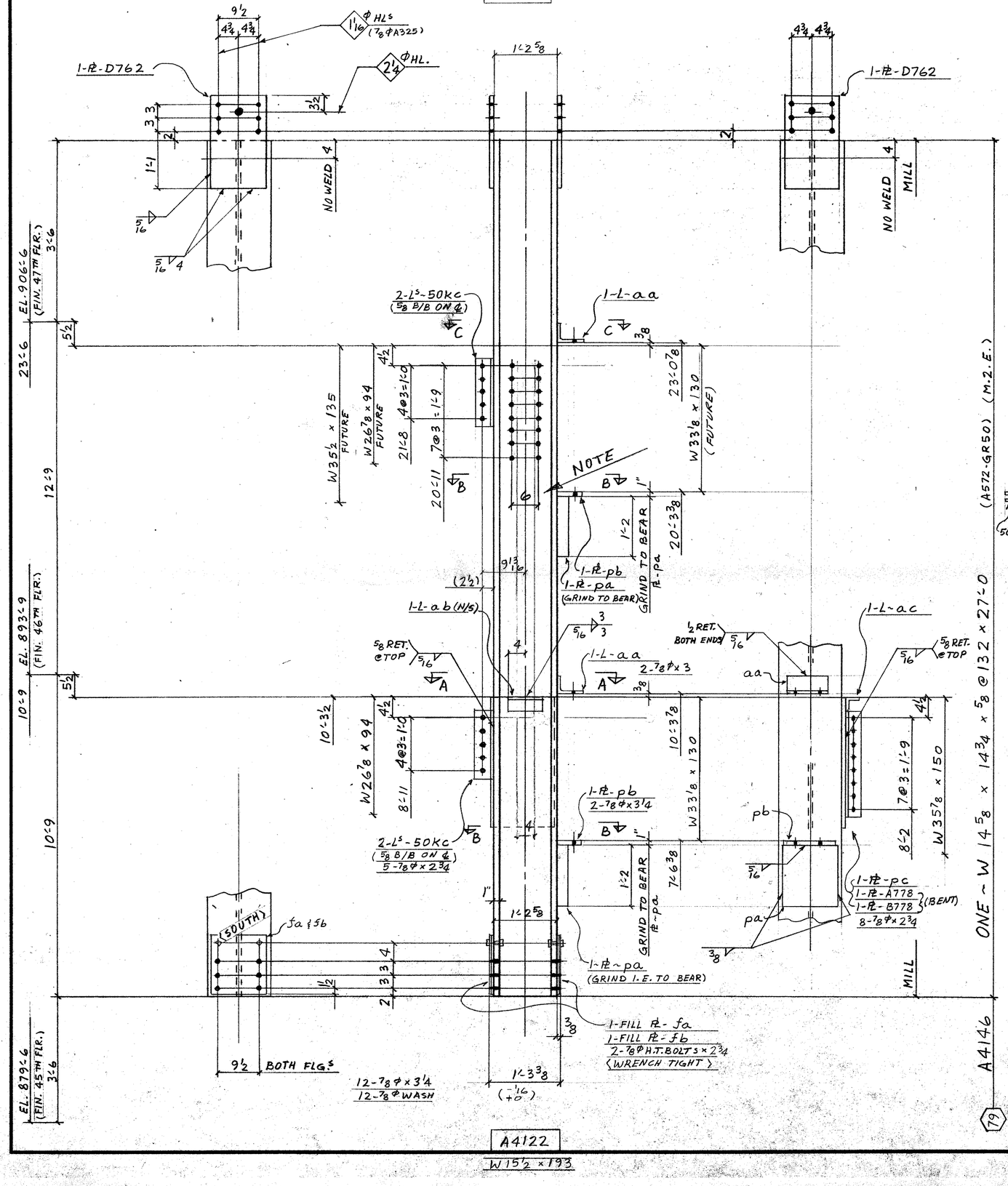
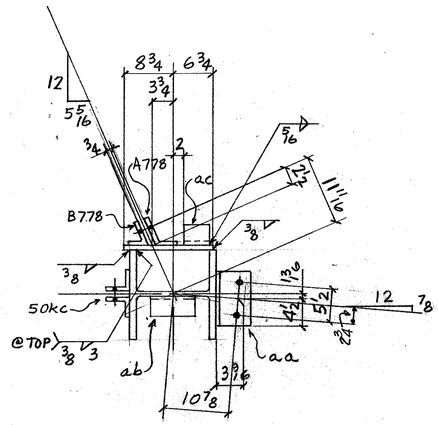
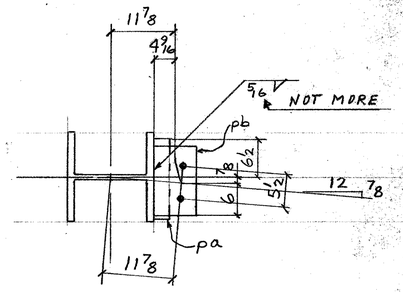
W14'8 x 99

A4216

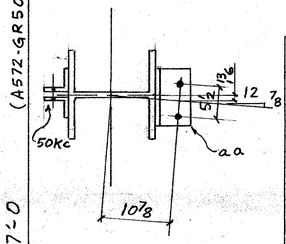




SECTION A-A



SECTION B-B



SECTION C-C

FIELD BOLTS
13 - ⅞ϕ A325F x 2¾
2 - ⊥ x 3
14 - ⊥ x 3¼
12 - ⅞ϕ A325 WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E46, E47, E118
9D1, 9181, 9189

BILL OF MATERIAL

LINE	CC CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"			
03	"	"	"	50KC	4	L	4	×	3	×	3/8			44W	1	2	8		
04	"	"	"	AA	2	L	6	×	4	×	3/8				0	9	0		
05	"	"	"	AB	1	L	3	×	3	×	3/8				0	8	0		PLAIN
06	"	"	"	AC	1				⊥					⊥	0	4	0		⊥
07	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"			
08	"	"	"	D762	2	PI	12	8	X		0	6		44W	1	9	0		
09	"	"	"	PA	2		13	0	X		2	8			1	2	0		GRIND I.E.
10	"	"	"	PB	2		7	0	X		1	0			1	0	0		
11	"	"	"	PC	1		15	8	X		1	0			2	6	0		
12	"	"	"	FA	2		12	8	X		0	4			1	1	0		
13	"	"	"	FB	2		12	8	X		0	2		⊥	1	1	0		
14	"	"	"	A778	1		8	8	X		0	6			2	0	8		BENT
15	"	"	"	B778	1		8	0	X		0	6		⊥	2	0	8		⊥
16	"	"	"	"	4	HT BOLT 7/8x2 3/4								325					
17	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"			
18	"	"	"	"	1	I.F. 5/16									1	8	0		
19	"	"	"	"	1	I.F. 3/8									8	0			
20	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"			
21	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"			
22	4703	A4146		W	1	W	14	×	132			A572GR50		27	0	0	179	8	M.2.E.
23	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"			
24	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"			
25	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"			
26			TOTAL		29				TOTAL					65					1-OF-1

LINE																			
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										

Feb 10/86

REV.			
1	DATE	BY	SPEC. AS NOTED
2	DATE	BY	HOLES 13/16ϕ U/N
3	DATE	BY	FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE 18 DEC. /85	SQUAD F.R.
CHK'D. 28 GM	DATE JAN 27/86	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (79) (24TH TIER)
CONTRACT 84-153
DWG.No. 4146