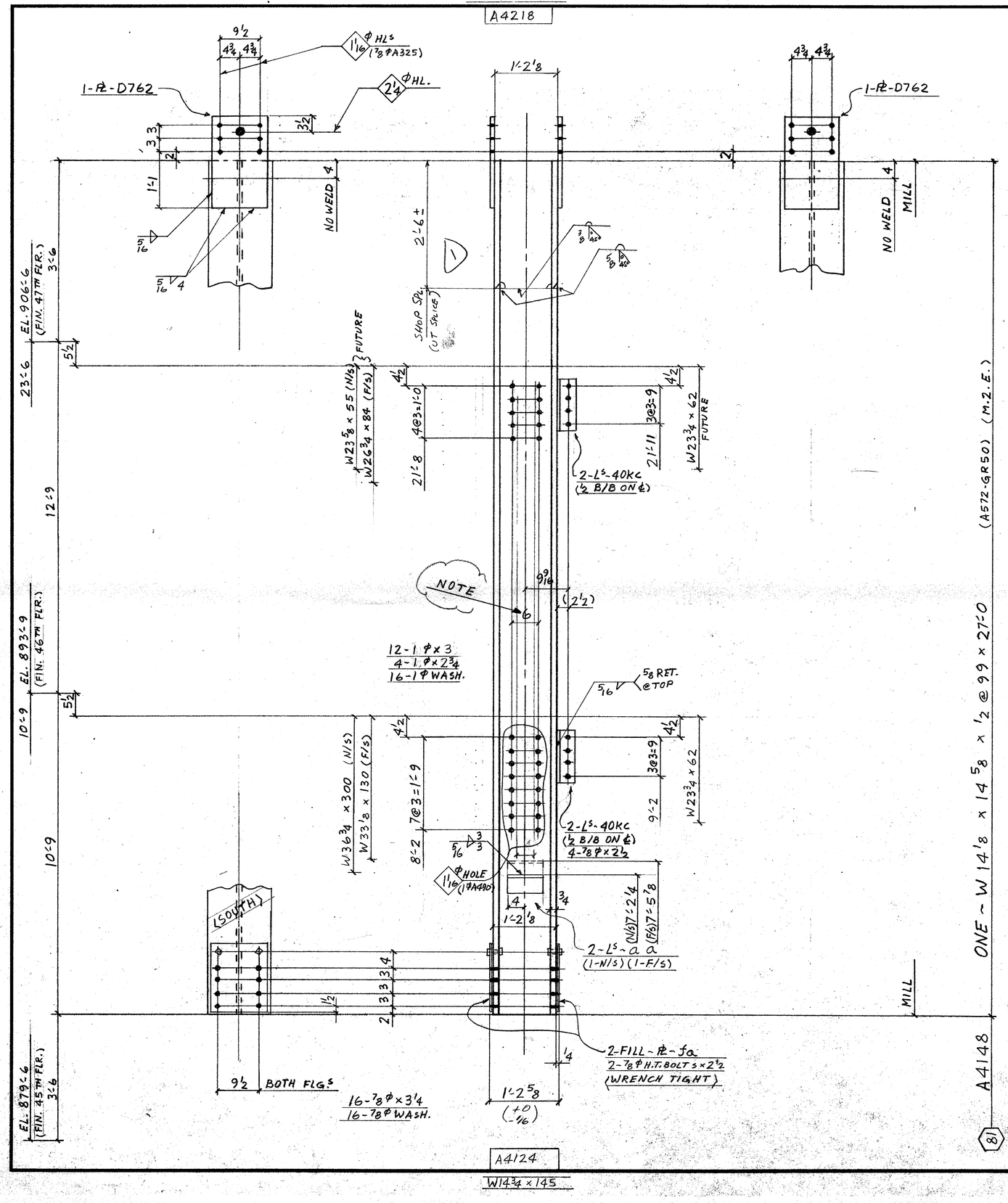
W14 x 90

A4218



FIELD BOLTS

4 - 7/8⌀ A325F x 2½

16 - ⊥ x 3¼

16 - 7/8⌀ A325 WASHERS

12 - 1⌀ A490F x 3

4 - ⊥ x 2¾

16 - 1⌀ A325 WASHERS

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N

E70 SERIES ELECTRODES

REF. DWG. E46, E47, E118 901, 9181,

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGN	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				40KC	4	L	4	×	3 × 3/8			44W		0	11	8			
04				AA	2	L	4	×	4 × 1/2			⊥		0	8	0			PLAIN
05																			
06				D762	2	PL	12	8	×		06	44W		1	9	0			
07				FA	4	PL	12	8	×		02	⊥		1	4	0			
08																			
09					4	HT BOLT 7/8 x 2 1/2						325							
10					1	IF 5/16									9	0			
11																			
12			4701	A4148	1	W 14 x 99						A572GR50		27	0	0	79	3	M.2.E.
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		19				TOTAL			38							1-OF-1
01																			
02																			
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25																			
26			TOTAL						TOTAL										Feb/16/86

NCR 107

REV.				
1	DATE APR 17	BY FR	SPEC. AS NOTED	
2	DATE	BY	HOLES 15/16⌀ U/N	
3	DATE	BY	FINISH NONE	

FRANKEL STEEL LIMITED

220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	SF	DATE 23 DEC. 7/85	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No
CHK'D. 28	GM	DATE JAN 27/85		DETAIL: COLUMN 81 (24TH TIER)	84-153	4148