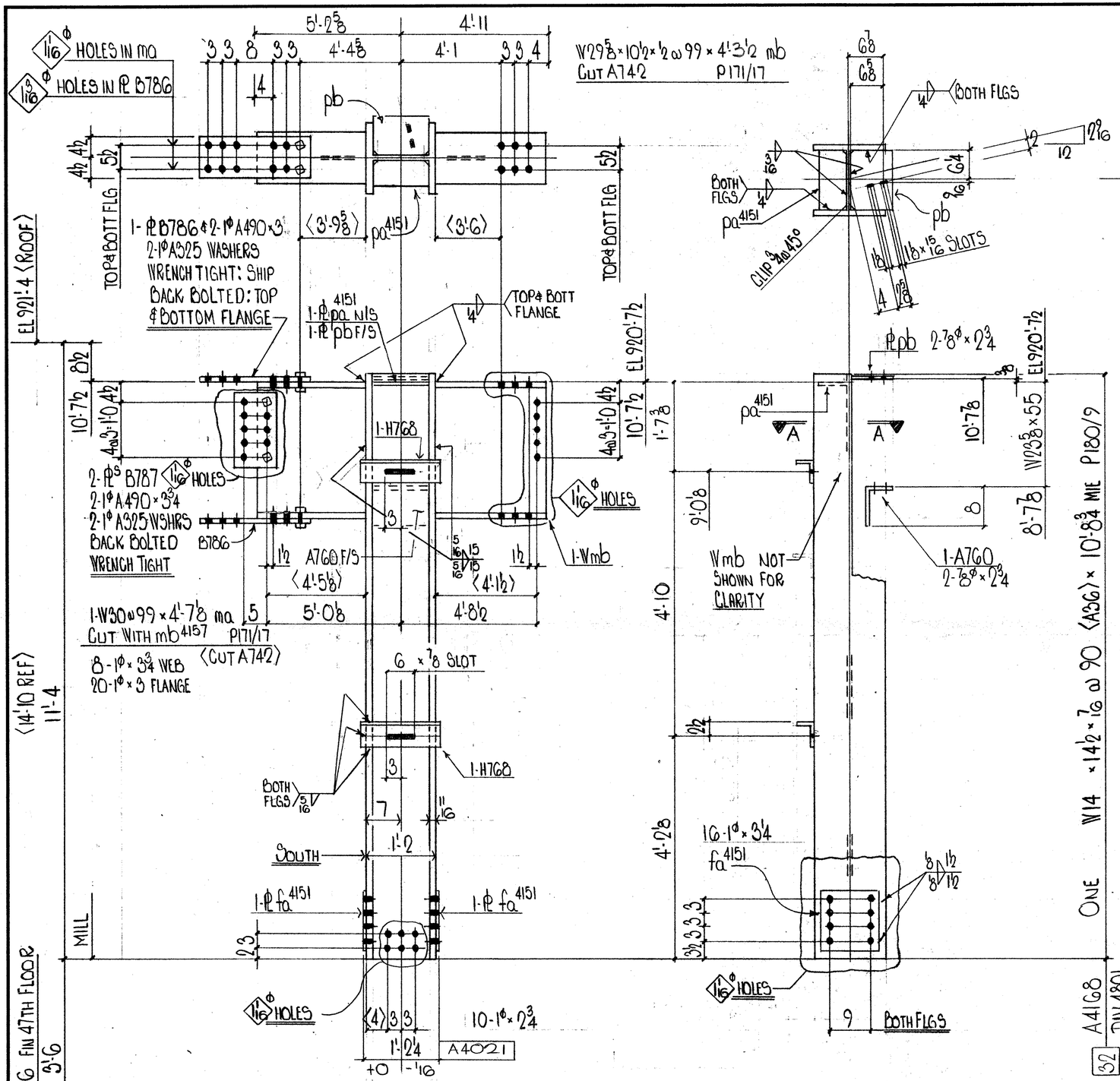


SHOP NOTES
MATERIAL G40-21 44W U/N
E70 SERIES ELECTRODES
REF DWGS: E118 E118A
9129 [illegible] GW14 E48

FIELD BOLTS

54	1φ A325 WSHRS
20	1φ A490 × 3
16	1φ A490 × 3 3/4
10	1φ A490 × 2 3/4
8	1φ A490 × 3 3/4

4 7/8φ A325 × 2 3/4

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

BILL OF MATERIAL

LINE	CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOO1														
02				FA4151	2	PL	12	8	×		02	44W		1	00	8			
03				MA	1				W30×99			A36		47	2	11	17		CUT A742
04				MB	1				⊥			⊥		43	0	11	17		⊥
05																			
06				PA4151	1	PL	5	8	×		06	44W		1	08	8			
07				PB	1	PL	5	4	×		06	⊥		1	08	8			
08																			
09				A760	1			L	8×6×3/4			44W		1	08	8			
10																			
11				H7G8	2			L	4×8×9/8			44W		1	68	8			
12																			
13				B786	2	PL	5	0	×		08	44W		1	11	8			
14				B787	2	PL	5	8	×		08	⊥		1	13	8			
15					6		HT WASHER (					325							
16					4		HT BOLT 1×3					490							
17					2		HT BOLT 1×3 3/4					⊥							
18																			
19					1		HT WASHER					325		1	00	0			
20					1		F	5/16						4	00	0			
21					1		F	1/4						15	00	0			
22					1		F	5/16						9	00	0			
23																			
24																			
25		4801	A4168		1				W14×90			A36		10	8	12	18	09	
26			TOTAL		81							TOTAL		51			1 OF 1		

01																			
02																			
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26			TOTAL									TOTAL							

REV.					
R E V.	1 DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED	
	2 DATE	BY	HOLES 13/16φ U/NOTED	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
	3 DATE	BY	FINISH NONE		
MADE 27 JIM	DATE 12/12	SQUAD F R	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-153	DWG.No. 4168
CHK'D 28 GM	DATE DEC 17/85		DETAIL: ROOF COLUMN ZONE 4		

Jan 8/86