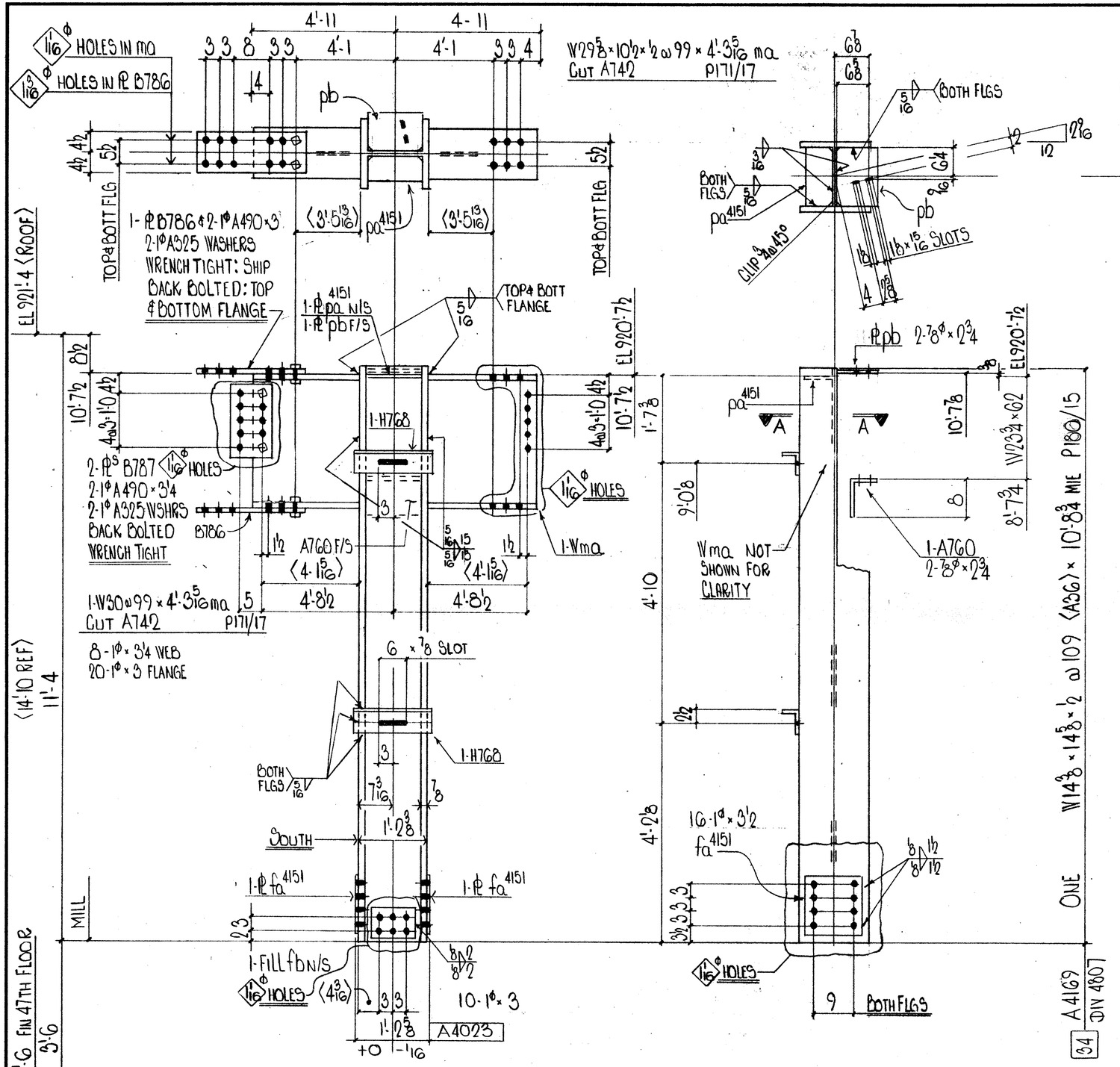


SHOP NOTES
MATERIAL G40-21 44W U/N
E70 SERIES ELECTRODES
REF DWGS: E118 E118A
9129 GW14 E48

FIELD BOLTS
54 1¢ A325 WSHRS
30 1¢ A490 x 3
8 1¢ A490 x 3/4
16 1¢ A490 x 3 1/2

4 7/8¢ A325 x 2 3/4

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

BILL OF MATERIAL

LINE	CCODE DATE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION WIDTH Inch	16th	X PLATE ONLY THK. In.	16th	GRADE CODE	DSORT	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01				F001													
02																	
03			MA		2	W30		x 99		A36		4	3	5	171	17	CUT A742
04																	
05			FA4151		2	PL 12	8	x		44W	02	1	0	8			
06			PA4151		1	" 5	8	x		"	02	1	0	0			
07			PB		1	" 10	4	x		"	02	1	0	0			
08			FB		1	" 10	8	x		"	02	0	9	0			
09			A760		1	L 8	x 6	x 3/4		44W		1	0	8			
10																	
11			H7G8		2	L 4	x 3	x 3/8		44W		1	6	8			
12																	
13			B786		2	PL 5	0	x			08	44W	1	11	8		
14			B787		2	PL 5	8	x			08	"	1	3	8		
15					6	HT WASHER		1				325					
16					4	HT BOLT		1 x 3				490					
17					2	HT BOLT		1 x 3 1/4				"					
18																	
19					1	IF		1/8					1	6	0		
20					1	IF		5/16					4	0	0		
21					1	IF		5/16					21	0	0		
22																	
23																	
24																	
25			4007 A4169		1	W14		x 109		A36		10	8	12	180	15	MIE
26			TOTAL		31					TOTAL		47			1 OF 1		

REV.	1 DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED			
	2 DATE	BY	HOLES 13/16¢ U/NOTED	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
	3 DATE	BY	FINISH NONE				
MADE 27	JIM	DATE 11/12	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.	
CHK'D. 28	GM	DATE DEC 17/85		DETAIL: ROOF COLUMN ZONE 4	84-159	4169	

Jan 8/86