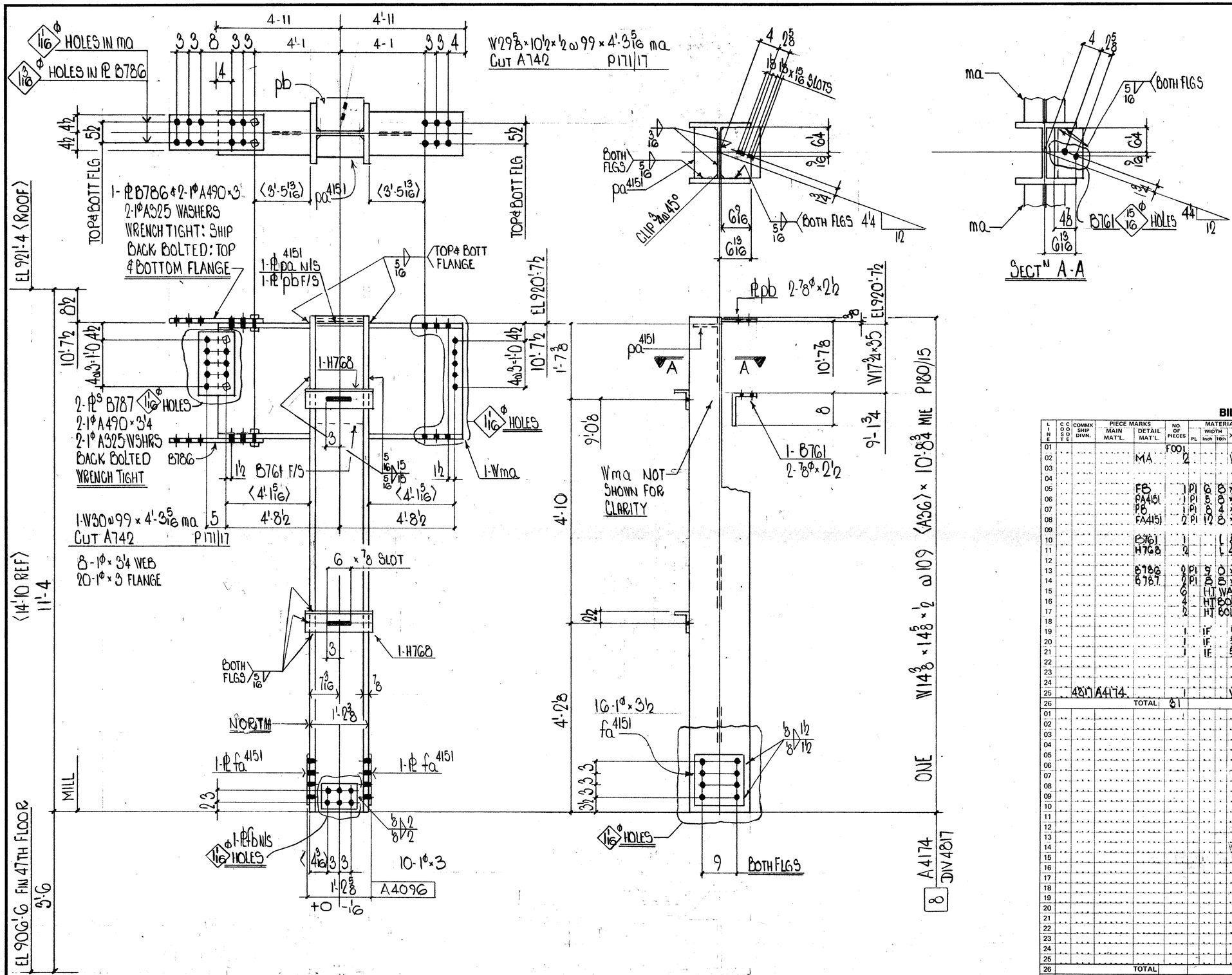


SHOP NOTES
MATERIAL G40-21 44W U/N
E70 SERIES ELECTRODES
REF DWGS: E118 E118A
9131 GW14 E48

FIELD BOLTS

54	1ϕ A325 WSHRS
30	1ϕ A490 x 3
8	1ϕ A490 x 3 1/4
16	1ϕ A490 x 3 1/2

4 7/8ϕ A325 x 2 1/2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

BILL OF MATERIAL

LINE	COORD	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DOOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01					FOOL									
02				MA	2	W30 x 99	A36		4	35	171	17		CUT A742
03														
04														
05				FB	1 PL	6 8 x	02		44W		0	9	8	
06				FA4151	1 PL	5 0 x	06		44W		1	0	8	
07				PB	1 PL	5 0 4 x	06				1	0	8	
08				FA4151	2 PL	12 8 x	02		L		1	0	8	
09														
10				B761	1	L 8 x 6 x 3/4			44W		1	0	8	
11				H768	2	L 4 x 3 x 3/8			L		1	0	8	
12														
13				B786	2 PL	5 0 x	08		44W		1	11	8	
14				B787	2 PL	8 8 x	08		L		1	3	8	
15					6	HT WASHER 1			325					
16					4	HT BOLT 1 x 3			490					
17					2	HT BOLT 1 x 3 1/4			L					
18														
19					1	IF 1/8					1	0	0	
20					1	IF 3/16					4	0	0	
21					1	IF 5/16					21	0	0	
22														
23														
24														
25		4817	A4174		1	W14 x 109	A36		10	8	12	180	15	MIE
26			TOTAL		81		TOTAL		4			1 OF 1		

01														
02														
03														
04														
05														
06														
07														
08														
09														
10														
11														
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15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														
26			TOTAL				TOTAL							

REV.					
	1	DATE	BY	SPEC	AS NOTED
	2	DATE	BY	HOLES	15/16ϕ U/NOTED
	3	DATE	BY	FINISH	NONE

Jan 8/86

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE		DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27	JIM	14/12	F R	7 WORLD TRADE CENTER	84-153	4174
CHK'D 28	GM	DATE DEC 13/85		DETAIL: ROOF COLUMN ZONE 4		