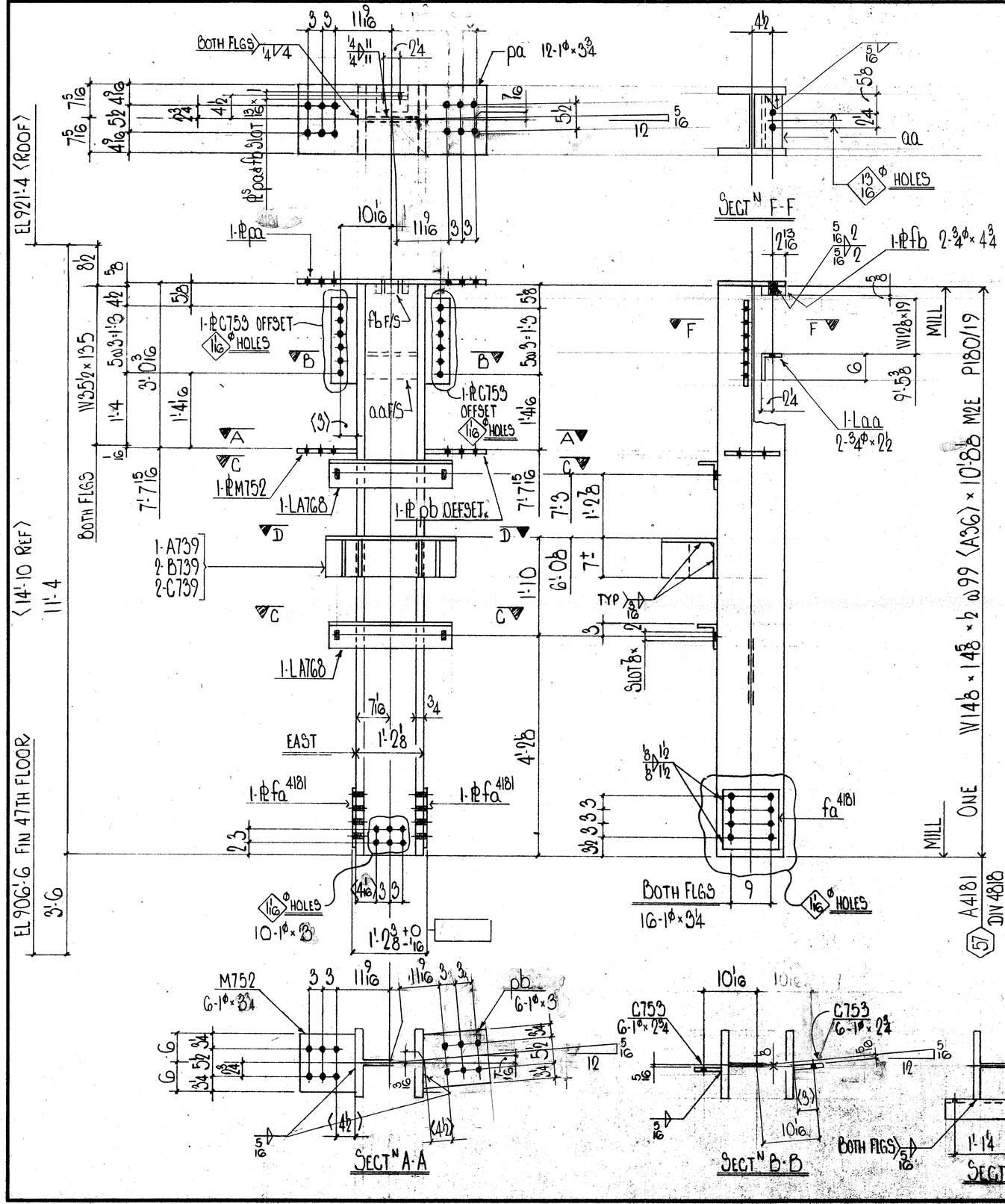


BM'A'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

SHOP NOTES

MATERIAL G40·21 44W U/N
E70 SERIES ELECTRODES
REF DWGS E48 E118.CIV14
E118A 9149

FIELD BOLTS	
62	1ϕ A325 WSHRS
12	1ϕ A490 × 2¾
16	1ϕ A490 × 3¼
12	1ϕ A490 × 3¾
22	1ϕ A490 × 3
2	¾ϕ A325 × 4¾
2	¾ϕ A325 × 2½

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSDOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FDOJ															
03			PA		1	PL	14	10	×			44W	S	3	2				
04			C753		2	PL	5	0	×					1	6	8			
05			M752		1	PL	12	0	×					1	0	8			
06			A739		1	PL	19	4	×					2	4	0			BENT
07			B739		2	PL	8	8	×					0	6	12			
08			C739		2	PL	9	8	×					1	0	4			
09			FA4181		2	PL	15	8	×					1	0	8			
10			PB		1	PL	15	0	×					1	0	10			BEN CUT I E
11			FB		1	PL	4	10	×					0	4	10			
12			A768		2	PL			6 × 4-5/16			44W		2	6	0			
13			AA		1	PL			6 × 4-¾			44W		1	0	8			
18						F				1/8				1	0	0			
19						F				3/16				10	0	0			
20						F				¼				3	0	0			
21						F				5/16				12	0	0			
22						F				⅜				1	0	0			
23						F				½				1	3	0			
25	4818		A4181		1				W14×99			A36		10	8	2	180	19	M2E
26				TOTAL	24					TOTAL				51					TOF1

REV.			
1	DATE	BY	SPEC AS NOTED
2	DATE	BY	HOLES 19/16 U/NOTED
3	DATE	BY	FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

Jan 16/86

MADE 27.	DATE	SQUAD
JIM	18/12	FR
CHK'D. 28	DATE	
GM	JAN 7/86	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: NORTH WALL ROOF COLUMNS ZONE 4

CONTRACT 84-153 | DWG.No. 4181