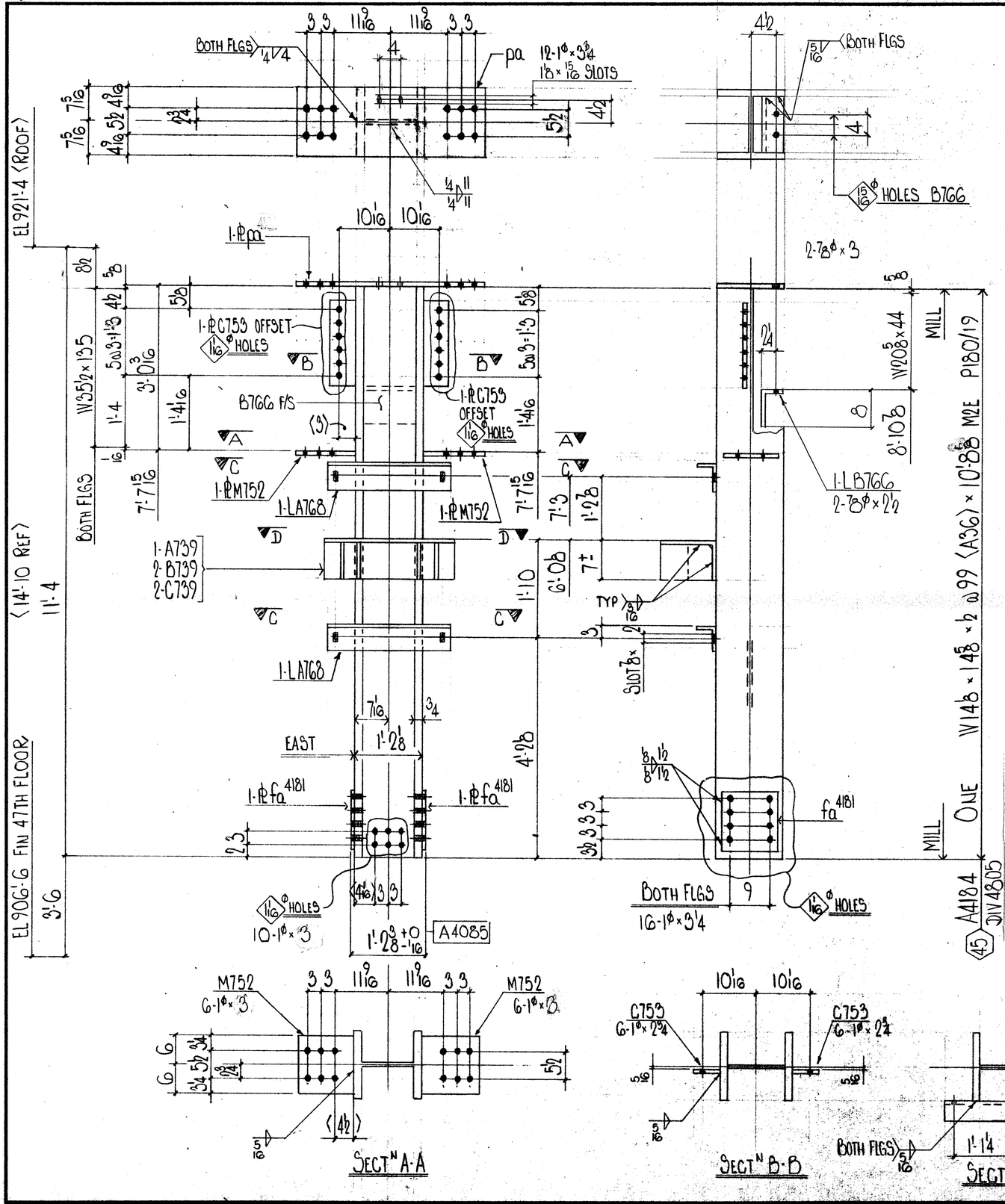


DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

SHOP NOTES

MATERIAL G40·21 44W U/N
E70 SERIES ELECTRODES
REF DWGS E48 E118.CIV14
E118A 9149

FIELD BOLTS

6	1ϕ A325 WSHRS
12	1ϕ A490 × 2¾
16	1ϕ A490 × 3¼
12	1ϕ A490 × 3¾
22	1ϕ A490 × 3
2	7/8ϕ A325 × 3
2	7/8ϕ A325 × 2½

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FDOJ														
03			PA		1	PI	14	10	×		0	8	44W		5	3	2		
04			C753		2		5	0	×		0	8			1	6	8		
05			M752		2		12	0	×		0	8			1	0	8		
06			A739		1		6	4	×		0	8			2	4	0		BENT
07			B739		2		6	6	×		0	8			2	6	12		
08			C739		2		6	6	×		0	8			1	0	4		
09			FA4181		2		15	0	×		0	2			1	0	8		
12			A768		2		L6×4×5/16						44W		2	6	0		
13			B766		1		L8×4×3/4						44W		1	0	8		
18						IF				1/8					1	0	0		
19						IF				3/16					10	0	0		
20						IF				1/4					3	0	0		
21						IF				5/16					13	0	0		
22						IF				3/8					1	0	0		
23						IF				1/2					1	3	0		
25	4805	A4184			1		W14×99					A36		10	8	2	180	19	M2E
26			TOTAL		23					TOTAL				51			1	OF	1

REV.	DATE	BY	
1	DATE	BY	SPEC. AS NOTED
2	DATE	BY	HOLES 13/16 U/NOTED
3	DATE	BY	FINISH NONE

MADE 27. JIM DATE 19/10 SQUAD
CHK'D 28. GM DATE JAN 16/86 FR

Jan 16/86

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER
DETAIL: NORTH WALL ROOF COLUMNS ZONE 4

CONTRACT 84-153-4184
DWG.No.