DIA'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

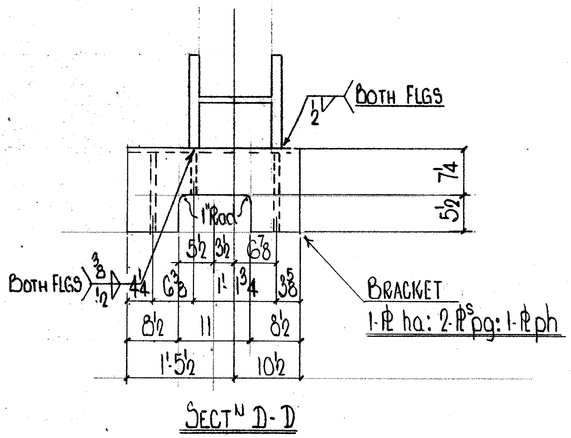
SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

SHOP NOTES

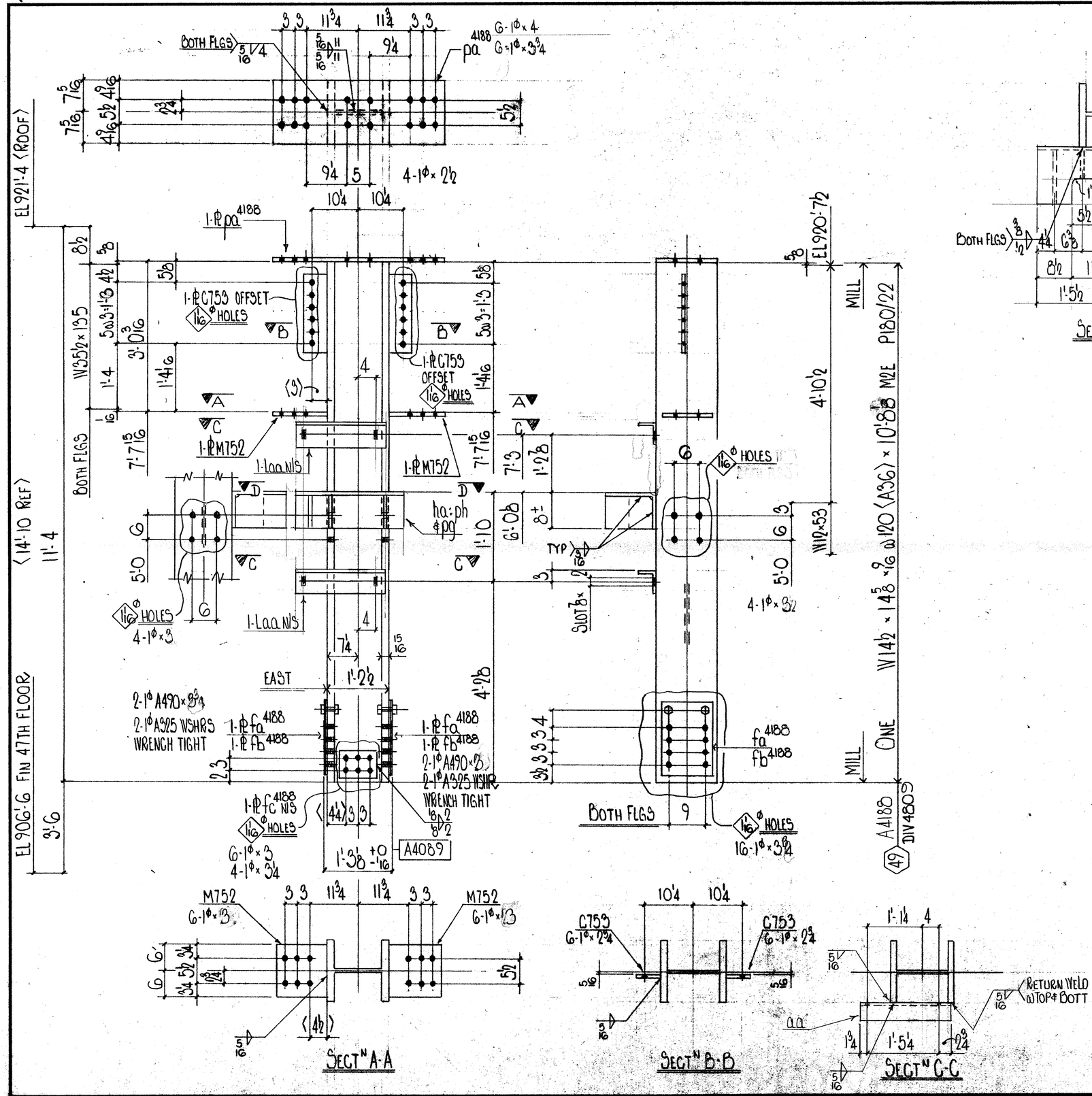
MATERIAL G40.21 44W %N
E70 SERIES ELECTRODES
REF DWGS E48 E118.CW14
E118A 9149

FIELD BOLTS

74	1ϕ A325 WSHRS
12	1ϕ A490 × 2¾
4	1ϕ A490 × 3¼
14	1ϕ A490 × 2½
26	1ϕ A490 × 3
22	1ϕ A490 × 3¾
6	1ϕ A490 × 4



SECT^N D-D



BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FDO1															
02																			
03				PA4188	1	PL	14	10	×		0	5	44W		3	3			
04				C753	2	PL	6	3	×		0	5			1	6	8		
05				M752	2	PL	6	3	×		0	5			1	0	8		
06				HA	1	PL	8	4	×		0	5			2	4	0		BENT
07				PG	2	PL	6	3	×		0	5			1	0	4		
08				PH	1	PL	6	3	×		0	5			0	7	5		
09				FA4188	2	PL	6	3	×		0	5			1	4	8		
10				FB4188	2	PL	6	3	×		0	5			1	4	8		
11				FC4188	1	PL	6	3	×		0	5			0	9	8		
12																			
13					4	HT BOLT 1×3							490						
14					4	HT WASHER 1							325						
15																			
16				AA	2	L	6	4	×	5/16			44W		1	9	12		
17																			
18					1	PL				5/16					14	0	0		
19					1	PL				3/8						1	6		
20					1	PL				1/2						1	6		
21						PL				5/16					10	0	0		
22						PL				1/8						1	0		
23																			
24	4809	A4188			1		W14×120						A36		10	8	2	180	22 M2E
25																			
26			TOTAL		81								TOTAL		48				1 OF 1

REV	1	DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED		
	2	DATE	BY	HOLES 13/16 U/NOTED	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
	3	DATE	BY	FINISH NONE			
MADE 27 JIM	DATE 20/12	SQUAD F/R	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-153	DWG.No. 4188
CHK'D. 28 GM	DATE JAN 14/86		DETAIL: NORTH WALL ROOF COLUMNS ZONE 4			

Jan 22/86