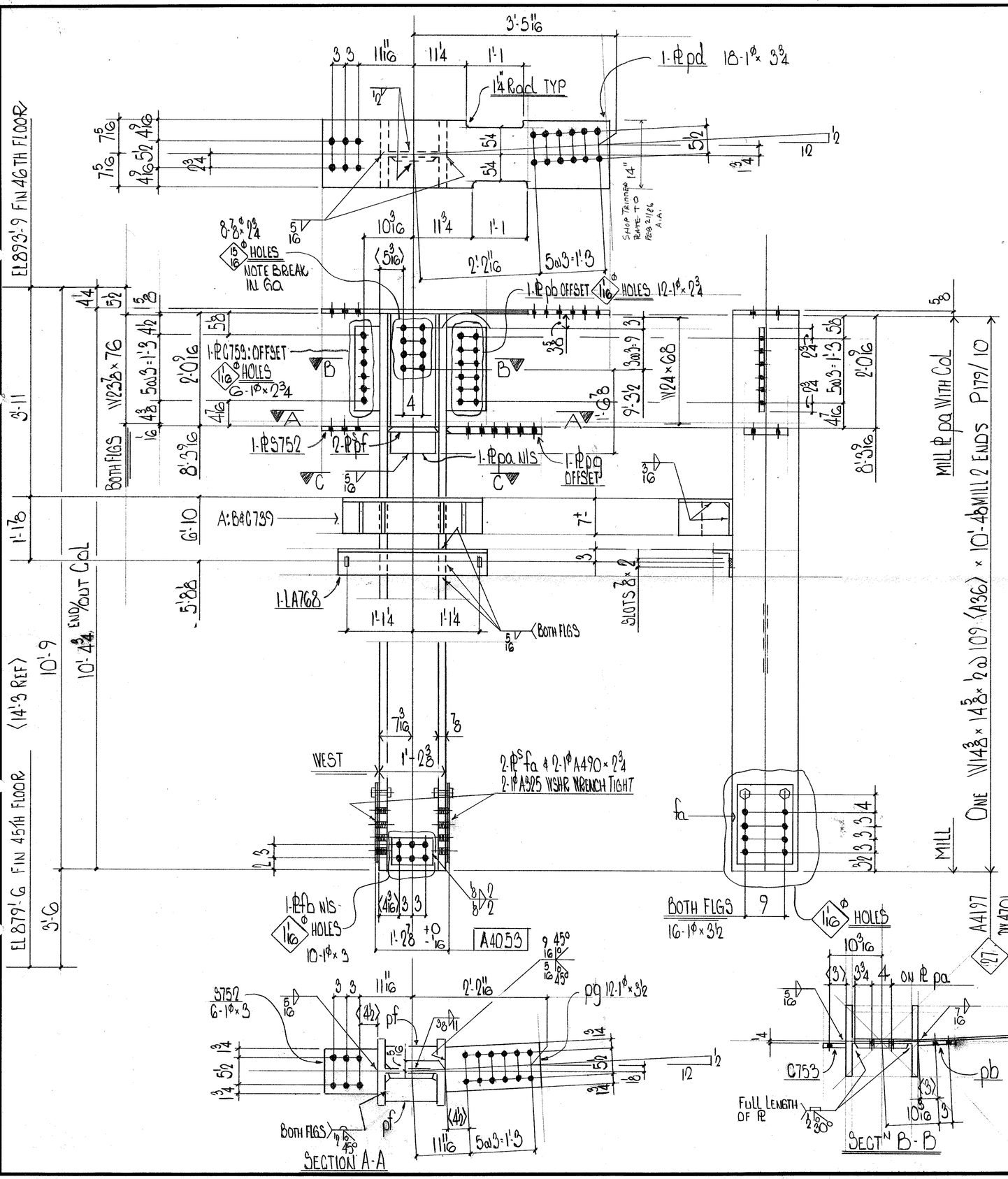
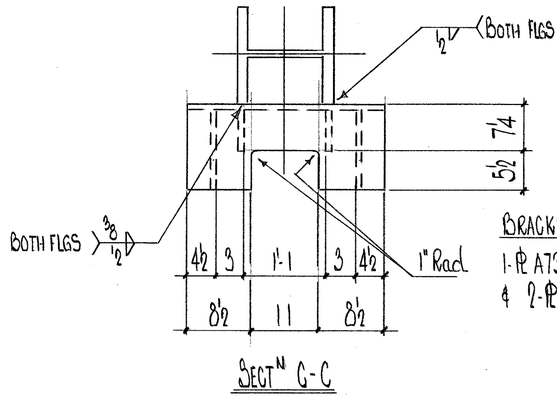
DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.





BRACKET
1-PL A739: 2-PL S B139
& 2-PL S C739

SHOP NOTES
MATERIAL G40·21 44W U/N
E70 SERIES ELECTRODES
REF DWGS E45 E46 E118
E118A CW5 9141

FIELD BOLTS

80	1⌀ A325 WSHRS	
18 -	1⌀ A490 ×	2¾
16	|	3
28	|	3½
18	|	3¾

8-7/8⌀ A325 × 2¾

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X	PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSO R	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001															
02					4		HT		WASHER				325							
03			PA		1	PL	11	8	×		0	8	44W		2	7	8			PCS MIE
04			PF		2		3	8	×		0	10			1	0	8			PCS CUT TO FIT
05			PB		1		5	8	×		0	10			1	8	8			
06			C753		1		5	8	×		0	8			1	6	8			
07			S752		1		5	8	×		0	8			1	6	8			
08			PG		1		9	8	×		1	0			1	9	10			PIE DEV CUT
09			PD		1		14	10	×		0	10			5	5	8			
10			FA		4		12	8	×		0	12			1	4	8			
11			FB		1		6	8	×		0	12			0	7	8			
12			A739		1		19	4	×		0	8			2	4	0			BENT
13			B739		2	PL	6	8	×		0	8			0	6	12			
14			C739		2	PL	6	8	×		0	6			0	5	4			
15			A768		1		L6 × 4 × 5/16						44W		2	6	0			
16					4	HT	BOLT 1 × 2¾						490							
17					1	GG	5/16								0	9	0			
18					1	IF	1/8								1	0	0			
19					1	IF	3/16								8	0	0			
20					1	IF	5/16								7	0	0			
21					1	IF	3/8								1	0	0			
22					1	IF	7/16								4	0	0			
23					1	IF	1/2								4	0	0			
24					1	GG	5/16								5	0	0			
25	4701	A4197			1		W14 × 109						A36		10	4	2	179	10	MLE
26			TOTAL		37					TOTAL					53			1	OF	1

IMPERIAL

REV.					
1	DATE	BY	SPEC. NOTED	FRANKEL STEEL LIMITED	
2	DATE	BY	HOLES 5/16 UNNOTED	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
3	DATE	BY	FINISH NONE		

MADE 27	CHK'D 28	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
Jim	GM	JAN 9 / JAN 14/86	FR	7 WORLD TRADE CENTER DETAIL: COLUMN 46TH FLOOR	84-153	4197

Jan 22/86