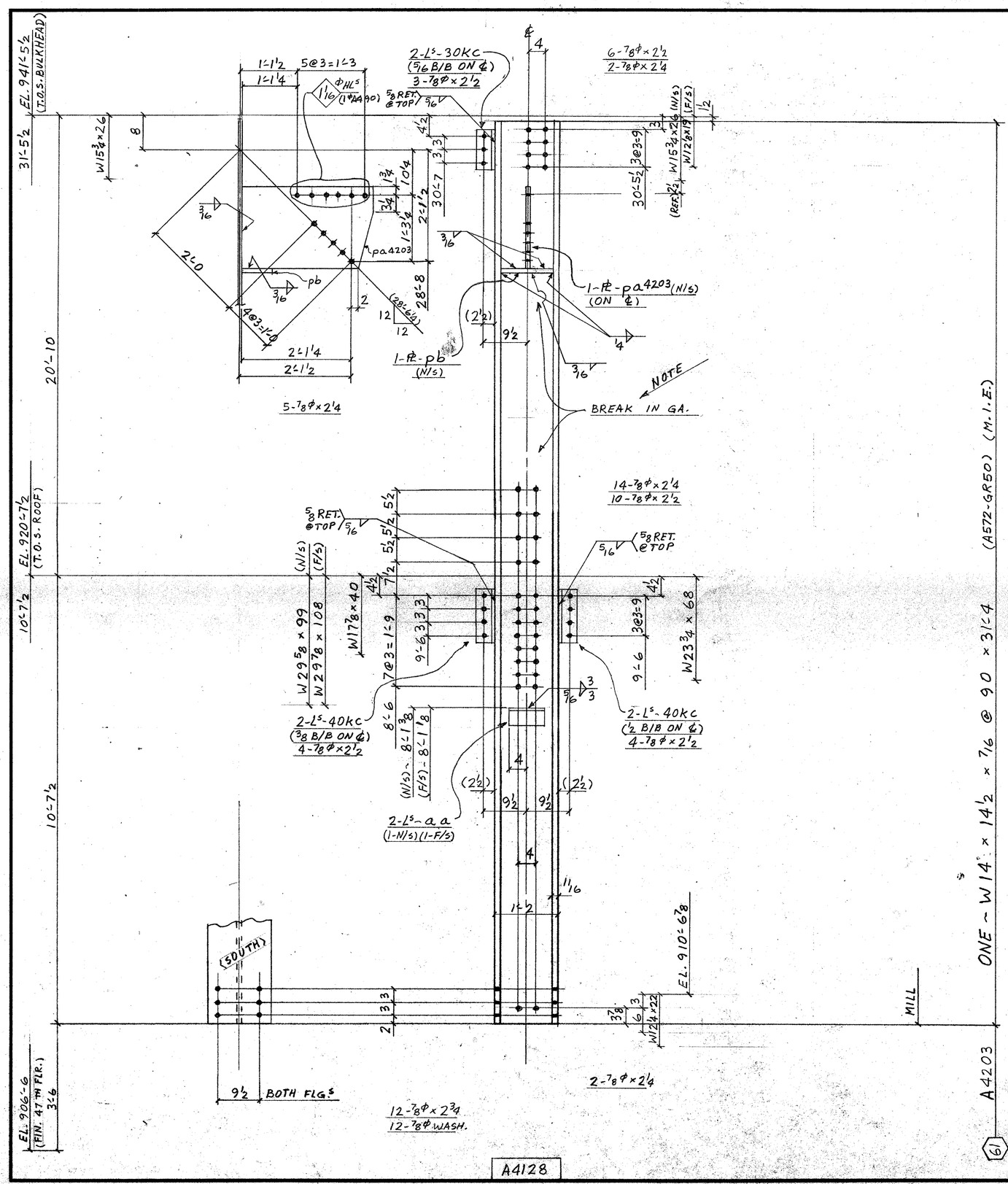


FIELD BOLTS

23 - 7/8ϕ A325F × 2¼
27 ~ ⊥ × 2½
12 ~ ⊥ × 2¾

12 - 7/8ϕ A325 WASHERS

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E48, E118
901,

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001														
02																		
03				30KC	2	L4 × 3 × 3/8					44W		0	8	8			
04				40KC	4	〃					〃		0	11	8			
05				AA	2	L4 × 4 × 1/2					〃		0	8	0			PLAIN
06																		
07			PA4203		1	PI	19	0	×		44W	06	2	6	0			
08			PB		1	PI	7	0	×		〃	06	1	0	8			CUT TO FIT
09					1	F	5	16						5	0			
10					1	F	3	16						6	0			
11					1	F	1	4						2	0			
12	481	4A4203			1	W14 × 90					A572GR50		31	4	0	18	10	M.I.E.
13																		
14																		
15																		
16																		
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		15						TOTAL		47					1-OF-1

01																		
02																		
03																		
04																		
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24																		
25																		
26			TOTAL								TOTAL							

REV.					
	1	DATE		BY	
	2	DATE		BY	
	3	DATE		BY	

SPEC. As NOTED
HOLES 15/16ϕ U/N
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE		DATE	SQUAD
27	SF	JAN. 8/86	F.R.
CHK'D. 28	GM	DATE JAN 29/86	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (6) CORE ROOF

CONTRACT 84-153 DWG. NO. 4203