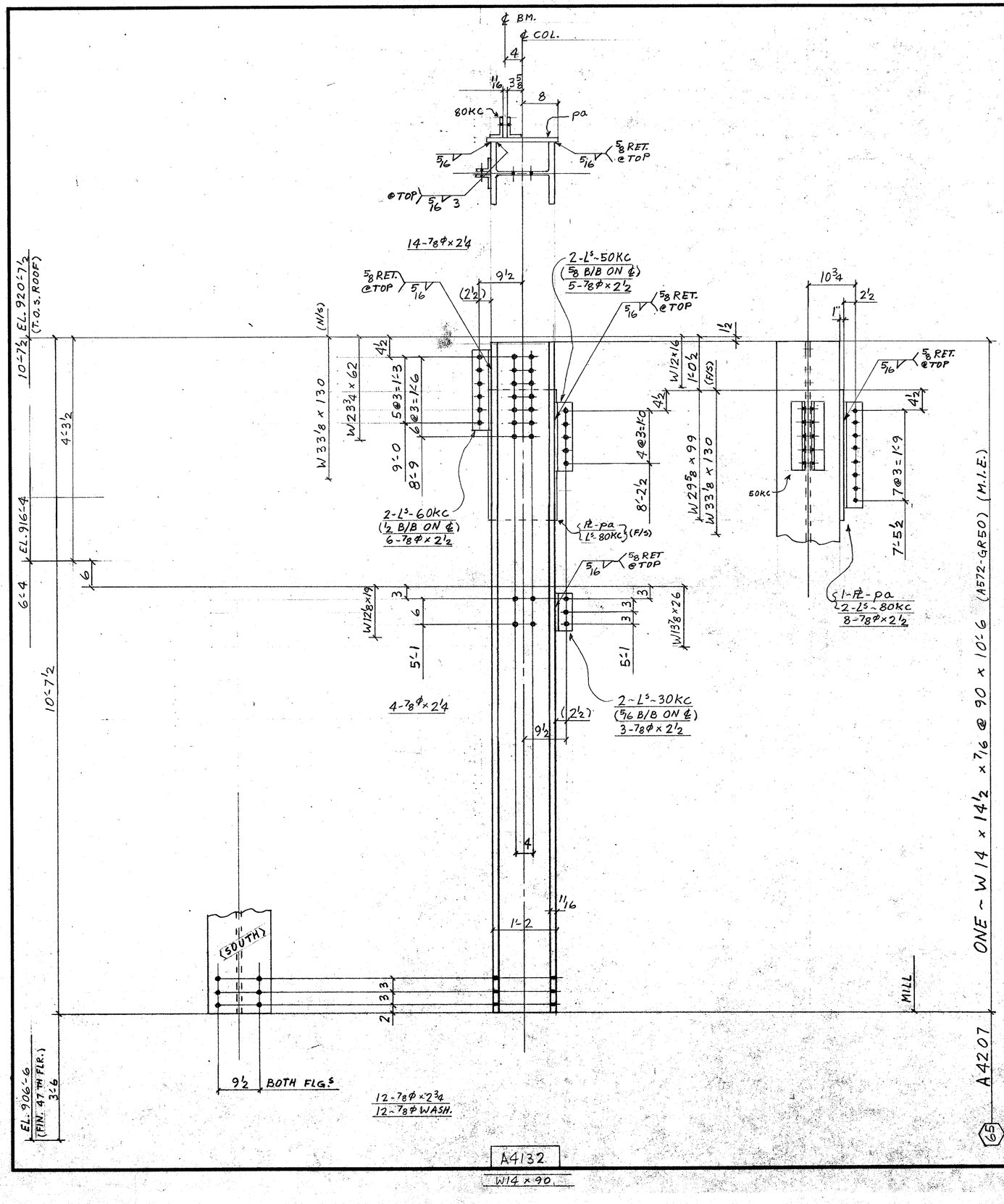


FIELD BOLTS
18 ~ 7/8ϕ A325F × 2 1/4
22 ~ L × 2 1/2
12 ~ L × 2 3/4

12-7/8ϕ A325 WASHERS

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E48, E118, 901,

BILL OF MATERIAL

LINE	CCOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				30KC	2	L	4	×	3	×	3/8	44W		0	8	8			
04				50KC	2									1	2	8			
05				60KC	2									1	5	8			
06				80KC	2	L	4	×	3	×	3/8			1	11	8			
07																			
08				PA	1	PI	16	0	×			44W		2	8	0			
09																			
10					1	IF	5	16						17	0	0			
11																			
12																			
13		4811	A4207		1	W	14	×	90			A572GR50		10	6	0	18	10	M.I.E.
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		12				TOTAL			32					1	OF	1

REV.				
1	DATE	BY	SPEC.	AS NOTED
2	DATE	BY	HOLES	15/16ϕ U/N
3	DATE	BY	FINISH	NONE

MADE 27 SF DATE 10 JAN. /86 SQUAD F.R.
CHK'D. 28 WJF DATE JAN 29/86

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (65) CORE ROOF

CONTRACT 84-153 DWG.No 4207

Feb/86