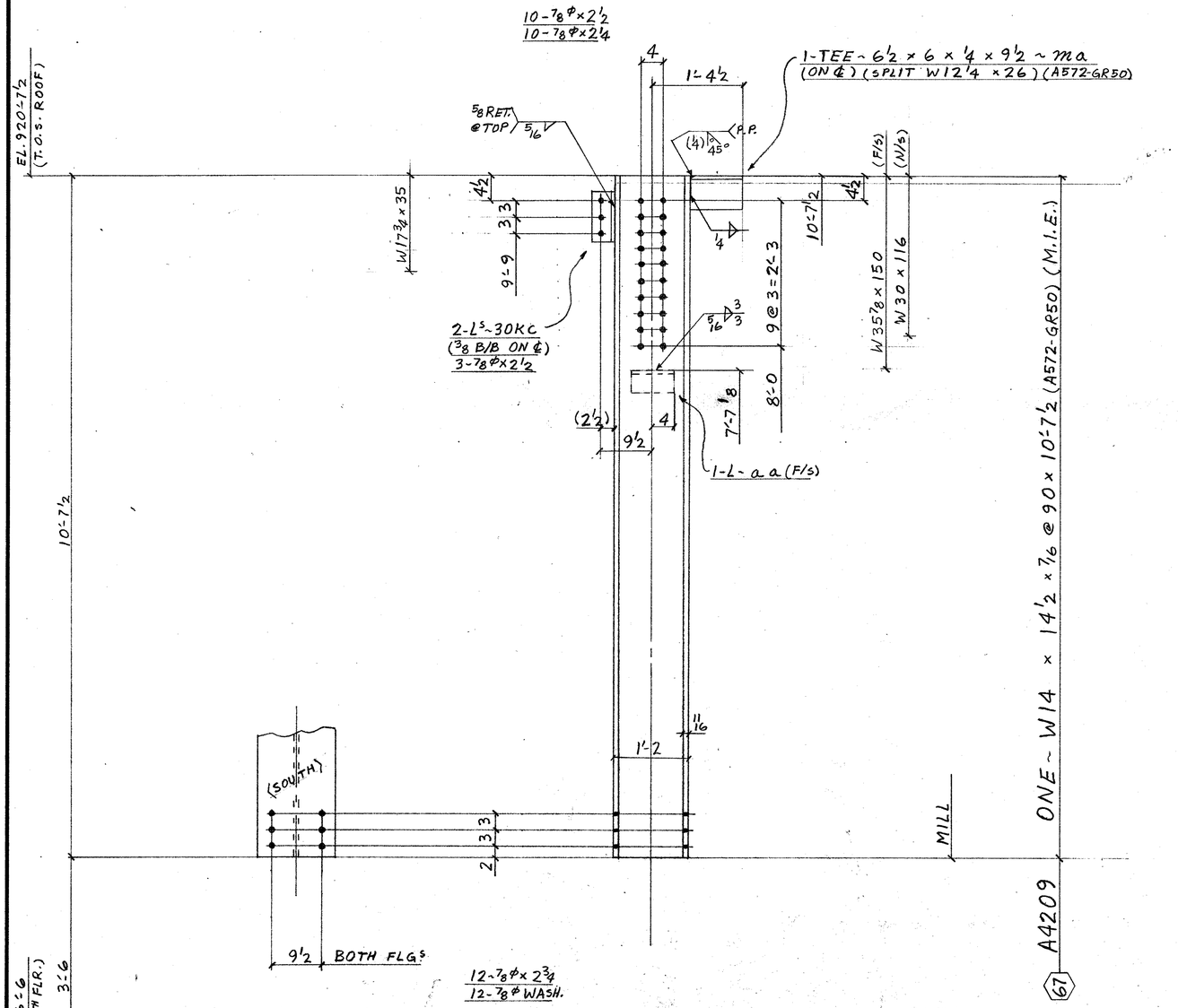


A4134

W14'8 × 99

FIELD BOLTS

10~7/8ϕ A325F ×2 1/4

13~ 1 ×2 1/2

12~ ×2 3/4

12-7/8ϕ A325 WASHERS

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E48, E118, 901

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				30KC	2	L	4	× 3 × 3/8				44W		0	8	8			
04				AA	1	L	4	× 4 × 1/2				L		0	8	0			PLAIN
05																			
06				MA	1	W	12	× 26				A572GR50	2	0	9	8			CUT 1 TEE
07																			
08					1	IF	5/16								1	6	0		
09					1	IF	1/4								1	0	0		
10					1	GG	1/4								0	7	0		
11																			
12																			
13		4810	A4209		1	W	14	× 90				A572GR50		10	7	8	(8)	5	M.I.E.
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		9				TOTAL			12							1-OF-1

01																			
02																			
03																			
04																			
05																			
06																			
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22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										Feb 10/86

REV.	1 DATE BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED	
	2 DATE BY	HOLES 15/16 ϕ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
	3 DATE BY	FINISH NONE		
MADE 27 SF	DATE JAN 10/86	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-153
CHK'D. 28 WJF	DATE JAN 28/86		DETAIL: COLUMN (67) CORE ROOF	DWG.No. 4209