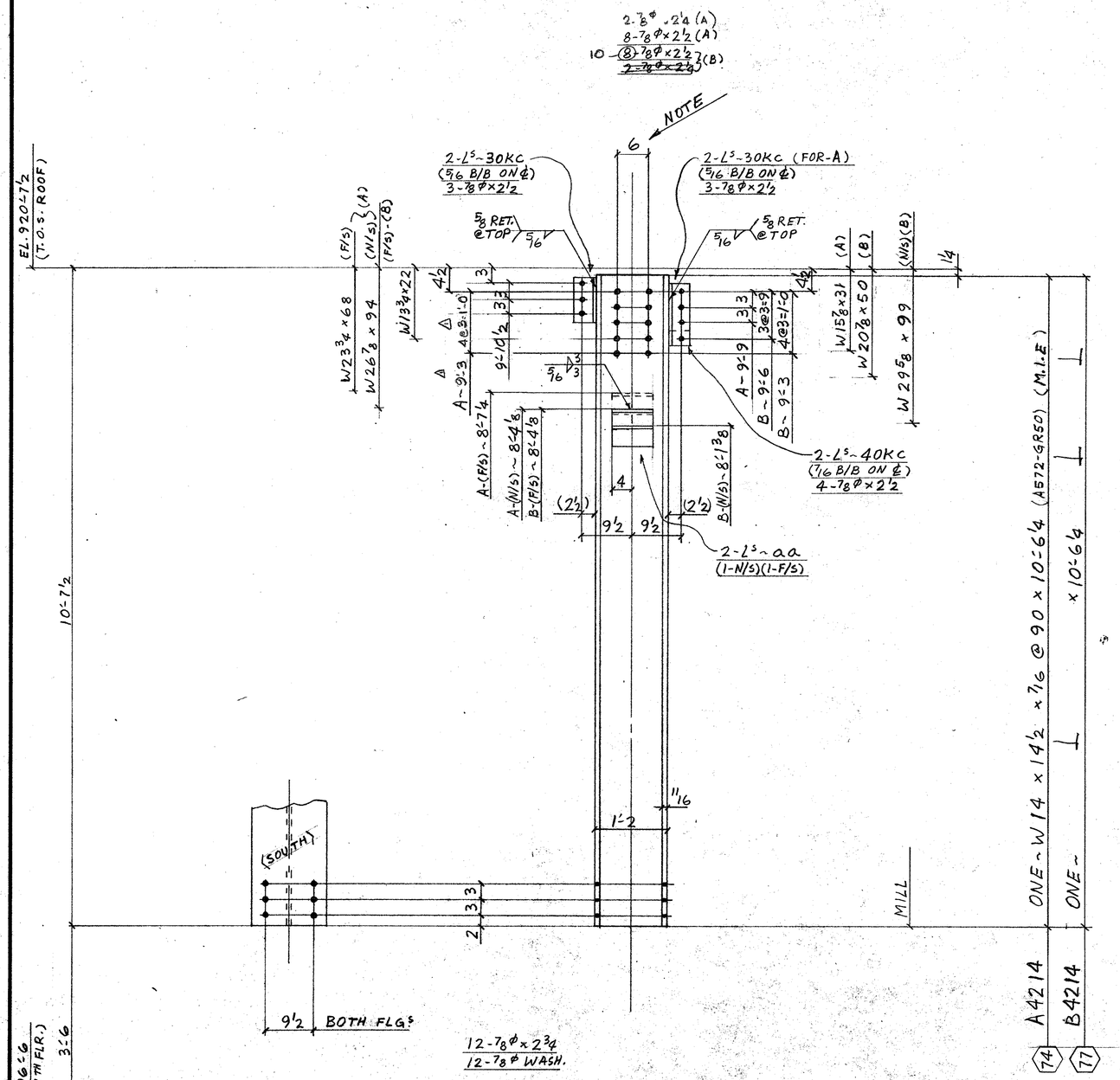
FIELD BOLTS
2 - 7/8φ A325F x 2 1/4
29 - 1 x 2 1/2
24 - 1 x 2 3/4

24 - 7/8φ A325 WASHERS

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E48, E118, 901



WEB MLS ADDED TO 'A'

A4141	~A
A4144	~B

W14 x 90

BILL OF MATERIAL

LINE	CC CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F002														
02																			
03				30KC	6	L4	x	3	x 3/8			44W		0	8	8			
04				40KC	2			1				1		0	11	8			
05				AA	4	L4	x	4	x 1/2			1		0	8	0			PLAIN
06																			
07					1	1.F		5/16						9	0	0			
08																			
09																			
10		4808	A4214		1	W	14	x 90				A572GR50		10	6	4	181	5	M.I.E.
11		4202	B4214		1		1					1		10	6	4	181	5	1
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		17				TOTAL					29					1-OF-1
01																			
02																			
03																			
04																			
05																			
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23																			
24																			
25																			
26			TOTAL						TOTAL										

Feb. 14/86
Feb. 18/86

REV.			
1	DATE FEB 14/86	BY WJF	SPEC. AS NOTED
2	DATE	BY	HOLES 15/16 φ
3	DATE	BY	FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG. NO.
27 SF	JAN. 7/86	FR	7 WORLD TRADE CENTER	84-153	4214
CHK'D 28 WJF	DATE JAN 29/86		DETAIL: COLUMN 74 77 CORE ROOF		