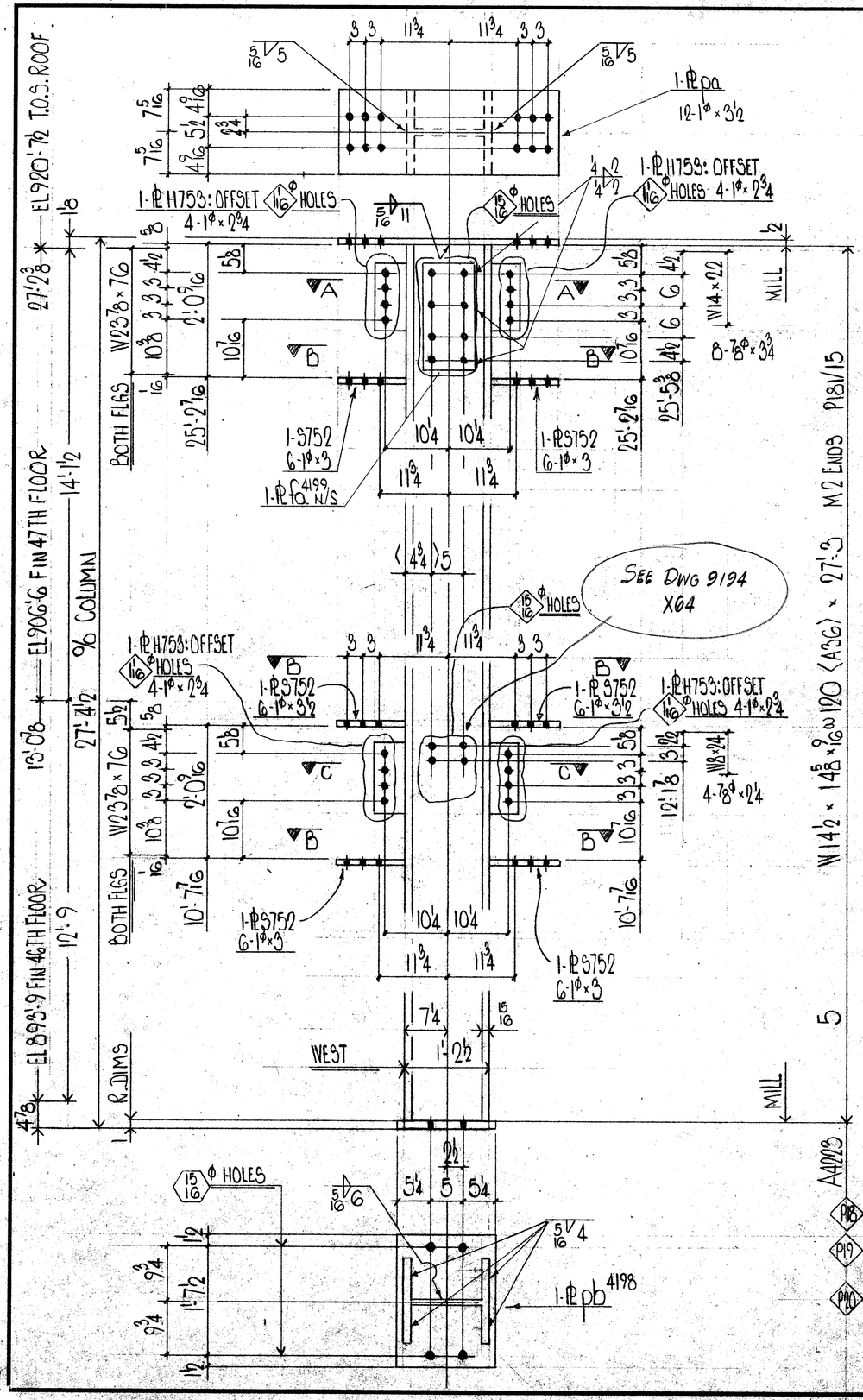
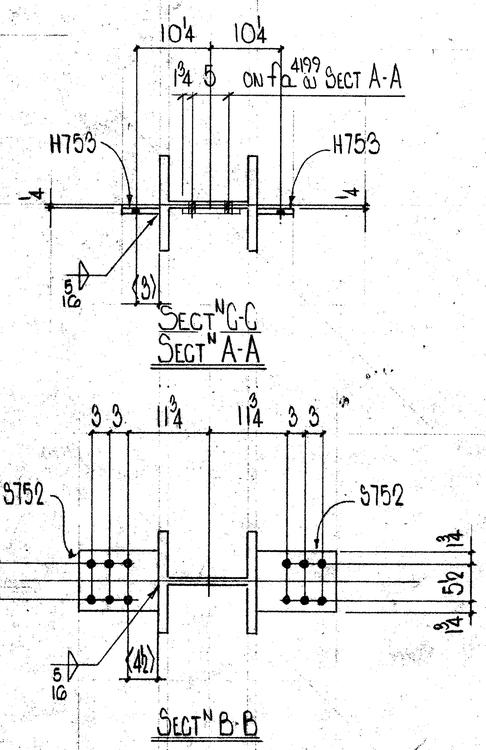




DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

SHOP NOTES

MATERIAL G40-21 44W U/NOTED
E70 SERIES ELECTRODES
REF DWGS E46 E47 E48
9132 9141

FIELD BOLTS

320	1φ A325 WSHRS	
80	1φ A490	1¾
120		3
120		3½
20	⅞φ A325	2¼
40	⅞φ A325	3¾

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DESIGNATOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F005															
02																			
03				PA	5	Pl	14	10	x		0	8	44W		3	3 8			
04																			
05				PB4198	5	Pl	15	8	x		1	0	?		1	10 8			
06																			
07				H753	20	Pl	5	0	x		0	8				10 8			
08																			
09				S752	30	Pl	9	0	x		0	8	A			10 8			
10																			
11				FA4199	5	Pl	8	8	x		0	6	44W			10 0			
12																			
13																			
14																			
15																			
16					5	Pl	15		1/4							10 0			
17					5	Pl	5		5/16						25	0 0			
18					5	Pl	5		5/8							10 0			
19																			
20																			
21																			
22			4715	A4229	1				W14×120			A36		27	3	0 18 15	M2E		
23			4712	A4228	1				W14×120			A36		27	3	0 18 15	M2E		
24			4713	A4228	3				W14×120			A36		27	3	0 18 15	M2E		
25																			
26			TOTAL		90				TOTAL					TOTAL		115	1 OF 1		

01																			
02																			
03																			
04																			
05																			
06																			
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23																			
24																			
25																			
26			TOTAL						TOTAL					TOTAL					

Jan 23/86

R E V.	1 DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED			
	2 DATE	BY	HOLES 15/16φ U/NOTED	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
	3 DATE	BY	FINISH NONE				
MADE 27	Jim	DATE JAN 14	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-153	DWG.No. 4229	
CHK'D 28	GM	DATE JAN 17/86		DETAIL: ROOF POST ZONE 4			