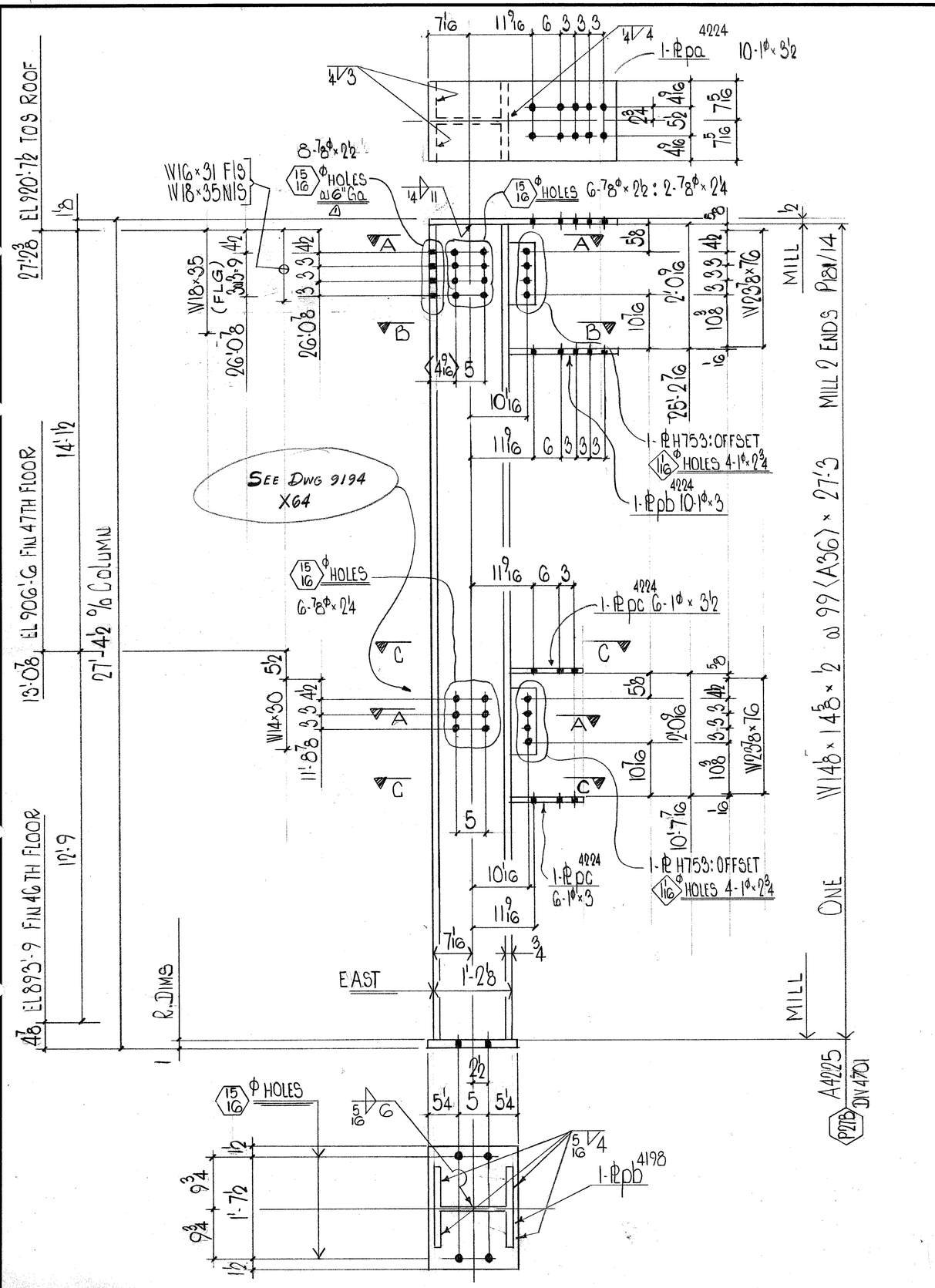
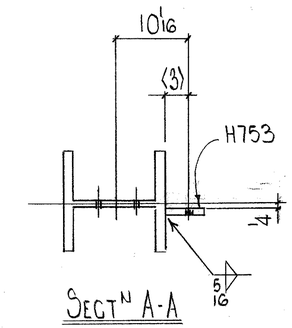
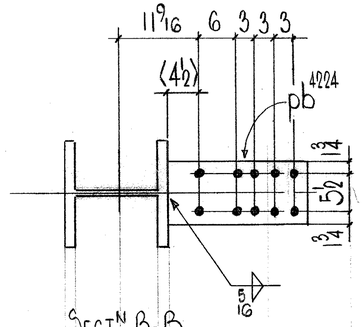
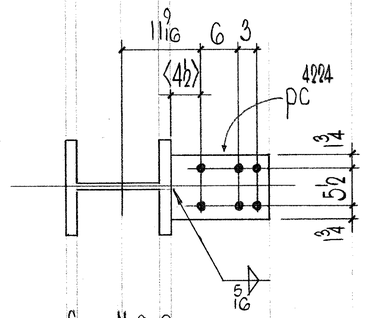








DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

SHOP NOTES

MATERIAL G40.21 \ 44W U/N
E70 SERIES ELECTRODES

REF DWGS E48 E46 E47
9132 9141

FIELD BOLTS

40	1ϕ A325 WSHRS
8	1ϕ A490 × 2¾
16	1ϕ A490 × 3
16	1ϕ A490 × 3½
8	⅞ϕ A325 × 2¼
14	⅞ϕ A325 × 2½

BILL OF MATERIAL

LINE	C C O S D T E	COMM'X SHIP DIV'N.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	D S O R	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOOL														
02																			
03				PA4224	1	PI	14	10	x	0	8	44W		2	11	10			
04				PB4198	1	PI	15	8	x	1	0			1	10	8			
05				PB4224	1	PI	9	0	x	0	8			1	9	8			
06				PC4224	2	PI	9	0	x	0	8			1	3	8			
07				H753	2	PI	5	0	x	0	8				10	8			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15					1	IF	1/4							2	6	0			
16					1	IF	5/16								10	0			
17																			
18																			
19																			
20																			
21																			
22																			
23		4701	A4225		1		W14×99			A36				27	3	0	1	14	M2E
24																			
25																			
26			TOTAL		11				TOTAL					45			1	OF 1	

01																			
02																			
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23																			
24																			
25																			
26			TOTAL						TOTAL										

IMPERIAL

REV.					
	1	DATE JAN 20/86	BY GM	SPEC.	AS NOTED
	2	DATE	BY	HOLES	15/16 ϕ U/NOTED
	3	DATE	BY	FINISH	NONE

Jan 22/86

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE JAN 15	SQUAD
JIM		FR
CHK'D. 28 GM	DATE JAN 16/86	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: ROOF POST

CONTRACT 84-153 | DWG.No. 4225