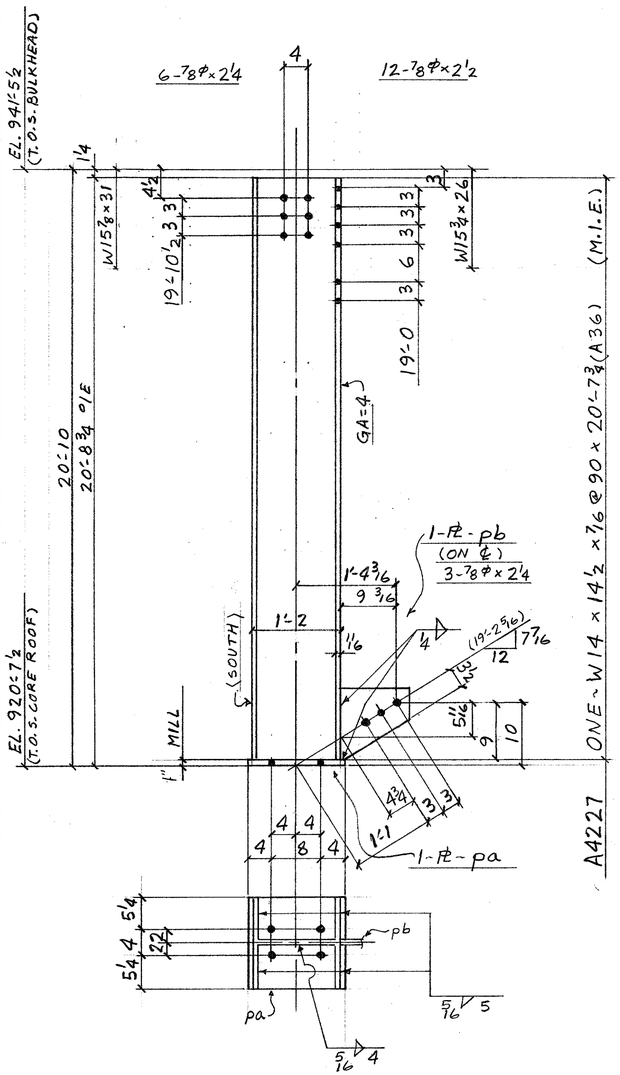
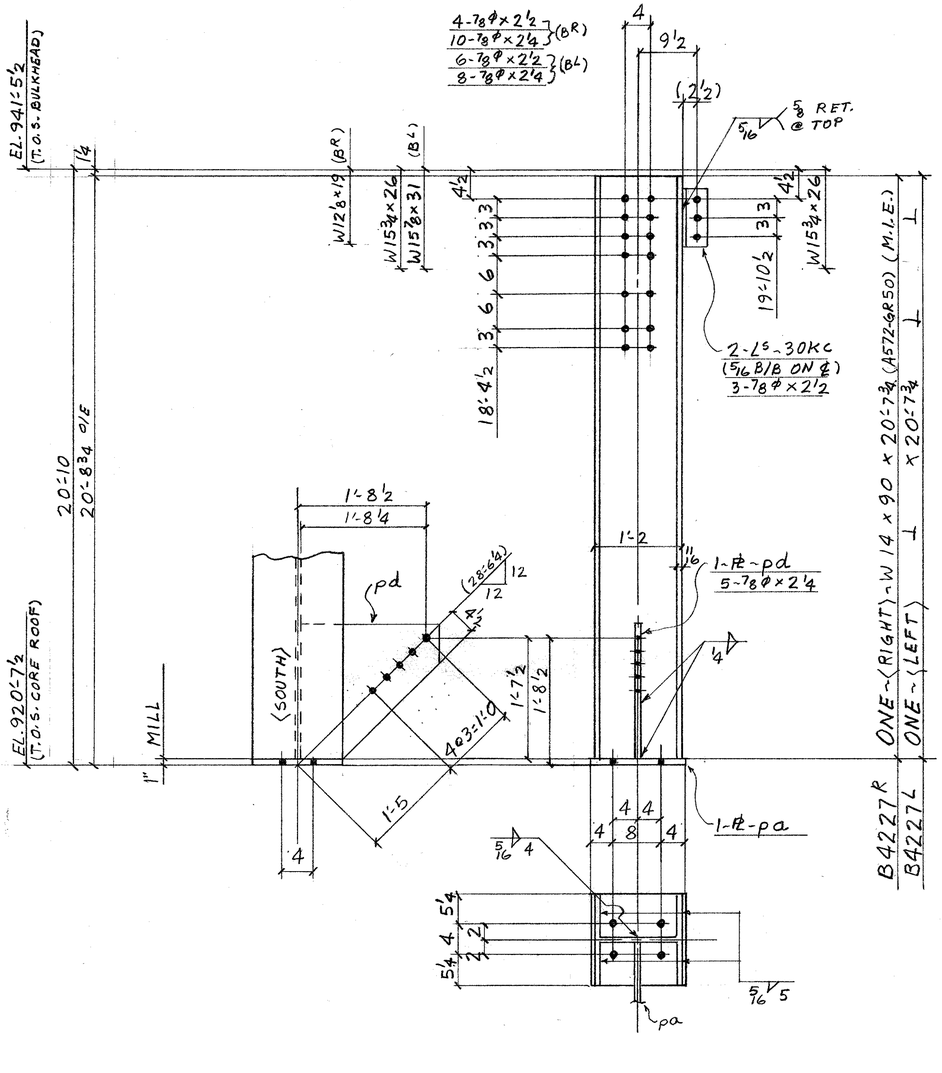




DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

FIELD BOLTS
46-⅞ϕ A325F × 2¼
40- ⊥ × 2½

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E48, 901

BILL OF MATERIAL

LINE	CCOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				PA	1	PI	14	8	X	1	0	44W		1	4	0			
04				PB	1	PI	10	12	X	0	8	⊥		0	11	0			
05																			
06					1	IF	5/16							2	6	0			
07					1	IF	1/4							2	0	0			
08																			
09																			
10			4812	44227	1	W	14	90				A36		20	7	12	18	16	M.I.E.
11																			
12																			
13					F002														
14																			
15				PA	2	PI	14	8	X	1	0	44W		1	4	0			
16				PD	2	PI	2	8	X	0	6	⊥		1	9	12			
17				30KC	4	L	4	x	3	x	3/8			0	8	8			
18																			
19					1	IF	1/4							13	0	0			
20					1	IF	5/16							3	0	0			
21																			
22																			
23			4812	84227R	1	W	14	90				A572GR50		20	7	12	18	10	M.I.E. C/W WITH A44294
24			4812	84227L	1	⊥						⊥		20	7	12	18	10	⊥ C/W WITH A44267
25																			
26				TOTAL	20				TOTAL					83					1-OF-1

IMPERIAL

REV.					
1	DATE	BY	SPEC. AS NOTED	**FRANKEL STEEL LIMITED**	
2	DATE	BY	HOLES 15/16 ϕ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
3	DATE	BY	FINISH NONE		
MADE 27 SF	DATE 16/JAN./86	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
CHK'D. 28 WJF	DATE JAN 30/86		DETAIL: POSTS (BULKHEAD)	84-1534	4227