DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

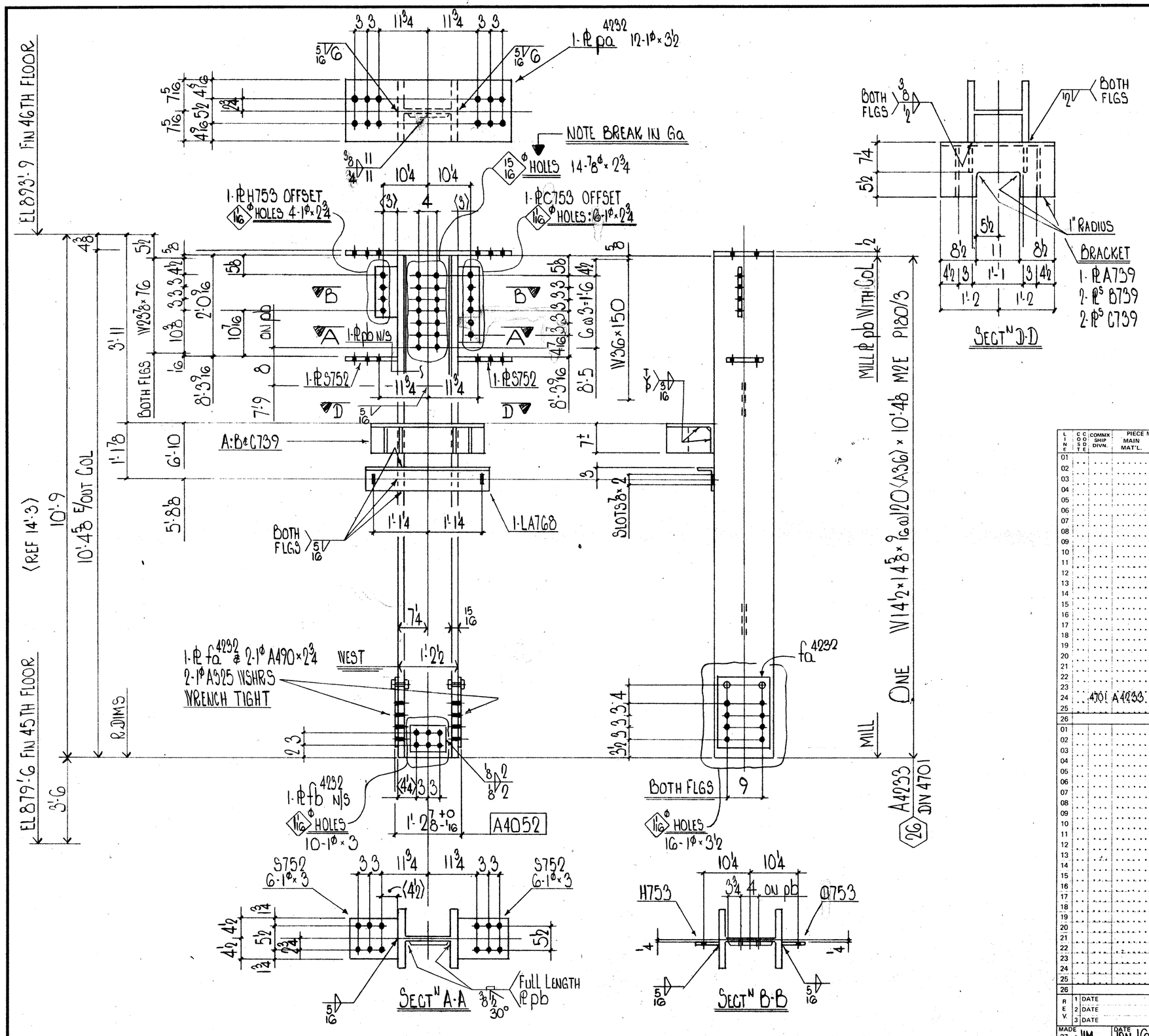
SHOP NOTES

MATERIAL G40·21 44W U/N
E70 SERIES ELECTRODES
REF DWGS E45 E46 E118
E118A CW5 9141

FIELD BOLTS

60	1¢ A325 WSHRS
10	1¢ A490 × 2¾
22	1¢ A490 × 3
28	1¢ A490 × 3½

14 7/8¢ A325 × 2¾



BILL OF MATERIAL

LINE	COOSDE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSDR	FINISHED LENGTH	PAGE	LINE	REMARKS
01				FOO1								
02				A768	1	LG × 4 × 5/16	44W		2 6 0			
03				PA4232	1 PI	14 10 × 0 8	44W		3 5 8			
04					4	HT BOLT 1 × 2¾	450					
05				S752	2 PI	9 0 × 0 8	44W		1 0 8			
06					4	HT WASHER 1	325					
07				H753	1 PI	5 0 × 0 8	44W		1 0 8			
08				C753	1 PI	5 0 × 0 8	44W		1 0 8			
09				PB	1 PI	1 7 × 0 6	44W		2 7 0			MIE P2 SIDES BENT
10				A739	1 PI	19 4 × 0 8	44W		5 4 0			
11				B739	2 PI	6 8 × 0 6	1		0 6 1/2			
12				C739	2 PI	6 8 × 0 6	1		1 0 4			
13												
14				FA4032	2 PI	12 8 × 0 3	44W		1 4 8			
15				FB4232	1 PI	6 6 × 0 2	44W		0 9 8			
16						6 3/8			5 9 6			
17						1 1/4			1 0 0			
18						1 3/8			1 0 6			
19						1 1/2			1 0 6			
20						1 5/16			10 0 0			
21						1 5/8			10 0 0			
22						1 1/8			0 6 0			
23												
24		4701	A4233		1	W14×120	A36		10 4 2 180	3	M2E	
25												
26				TOTAL	5½		TOTAL		5½			1 OF 1

01												
02												
03												
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21												
22												
23												
24												
25												
26				TOTAL			TOTAL					

REV				
1	DATE	BY	SPEC.	AS NOTED
2	DATE	BY	HOLES	1 9/16¢ U/NOTED
3	DATE	BY	FINISH	NONE

Jan 22/86

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	JIM	DATE JAN 16	SQUAD F	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-153
CHK'D 28	GM	DATE JAN 17/86	R.	DETAIL: SOUTH WALL COLUMN ZONE 4	DWG.No. 4233