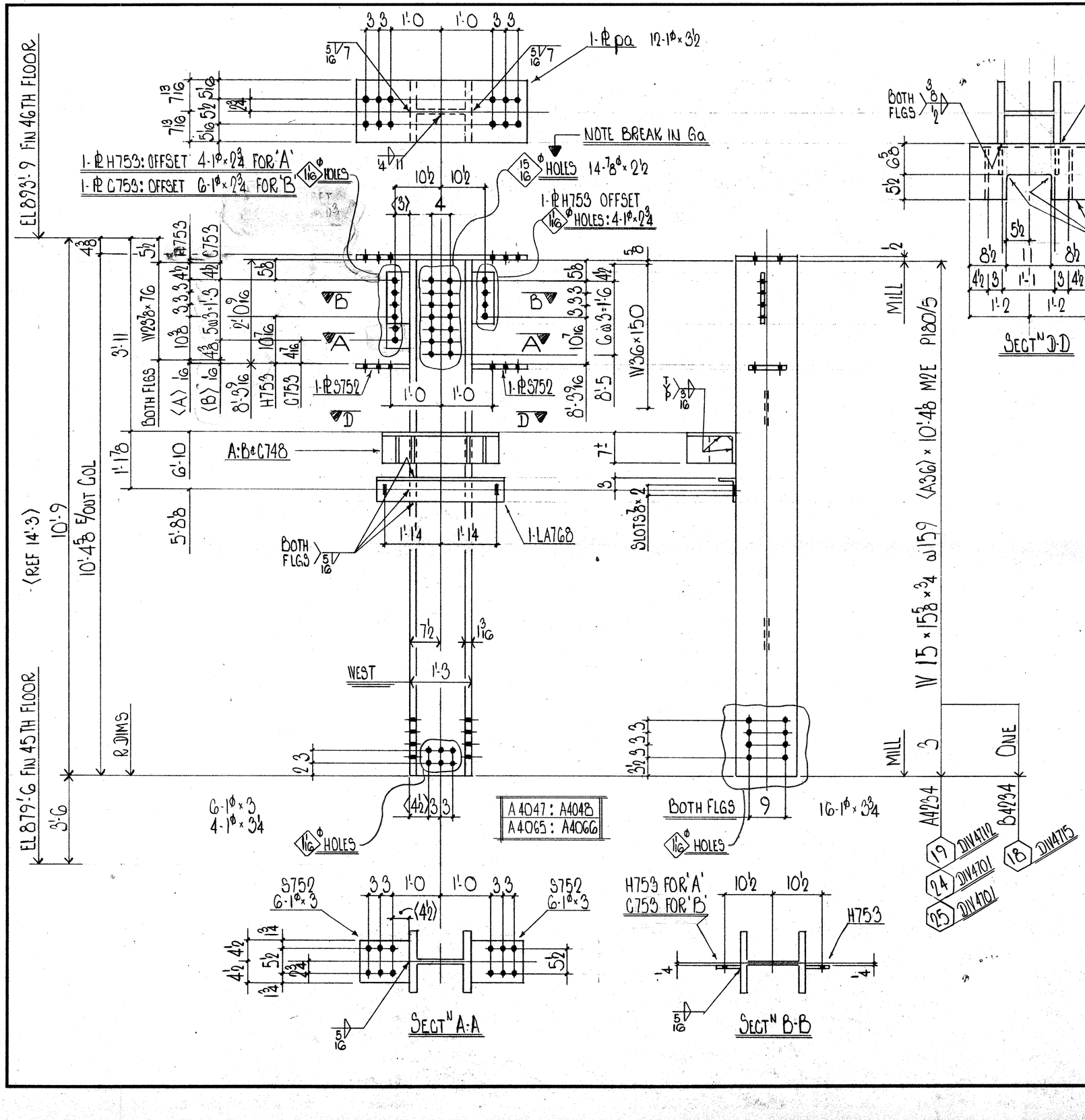


DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

SHOP NOTES

MATERIAL G40·21 44W U/N
E70 SERIES ELECTRODES
REF DWGS E45 E46 E118
E118A CW5 9141

FIELD BOLTS

234	1ϕ A325 WSHRS
34	1ϕ A490 × 2¾
72	1ϕ A490 × 3
48	1ϕ A490 × 3½
16	1ϕ A490 × 3¾
64	1ϕ A490 × 3¾
56	⅞ϕ A325 × 2½

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSDR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOOT	4														
02				A768	4				L Ga × 4 × 5/16			44W		3	6	0			
03				PA	4	PI	15	10	×		0	8	44W		3	4	0			
04																			
05				S752	8	PI	9	0	×		0	8	44W		1	0	8			
06																			
07				H753	7	PI	5	0	×		0	8	44W		1	0	8			
08				C753	1	PI	5	0	×		0	8	44W		1	6	8			FOR B
09																			
10				A748	4	PI	15	10	×		0	8	44W		2	4	0			SENT
11				B748	8	PI	6	0	×		0	6			0	6	8			
12				C748	8	PI	6	8	×		0	6	1		0	11	10			
13																			
14																			
15																			
16																			
17					4	PL		1/4							2	0	0			
18					4	PL		3/8							0	6	0			
19					4	PL		1/2							1	6	0			
20					4	PL		5/8							1	0	0			
21					4	PL		5/8							1	0	0			
22																			
23	4710	A4034			1				W 14 × 159			A36		10	4	2	180	5	M2E
24	4701	A4234			2				W14 × 159			A36		10	4	2	180	5	M2E
25	4715	B4234			1				W14 × 159			A36		10	4	2	180	5	M2E
26			TOTAL		72					TOTAL				05					1 OF 1

01																			
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26			TOTAL							TOTAL									

Jan 22/86

REV.				
1	DATE	BY	SPEC.	AS NOTED
2	DATE	BY	HOLES	1⅛ϕ U/NOTED
3	DATE	BY	FINISH	NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
JIM	JAN 17	F R	7 WORLD TRADE CENTER	84-153	4034
CHK'D. 28 GM	DATE JAN 17/86		DETAIL: SOUTH WALL COLUMN ZONE 4		