DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

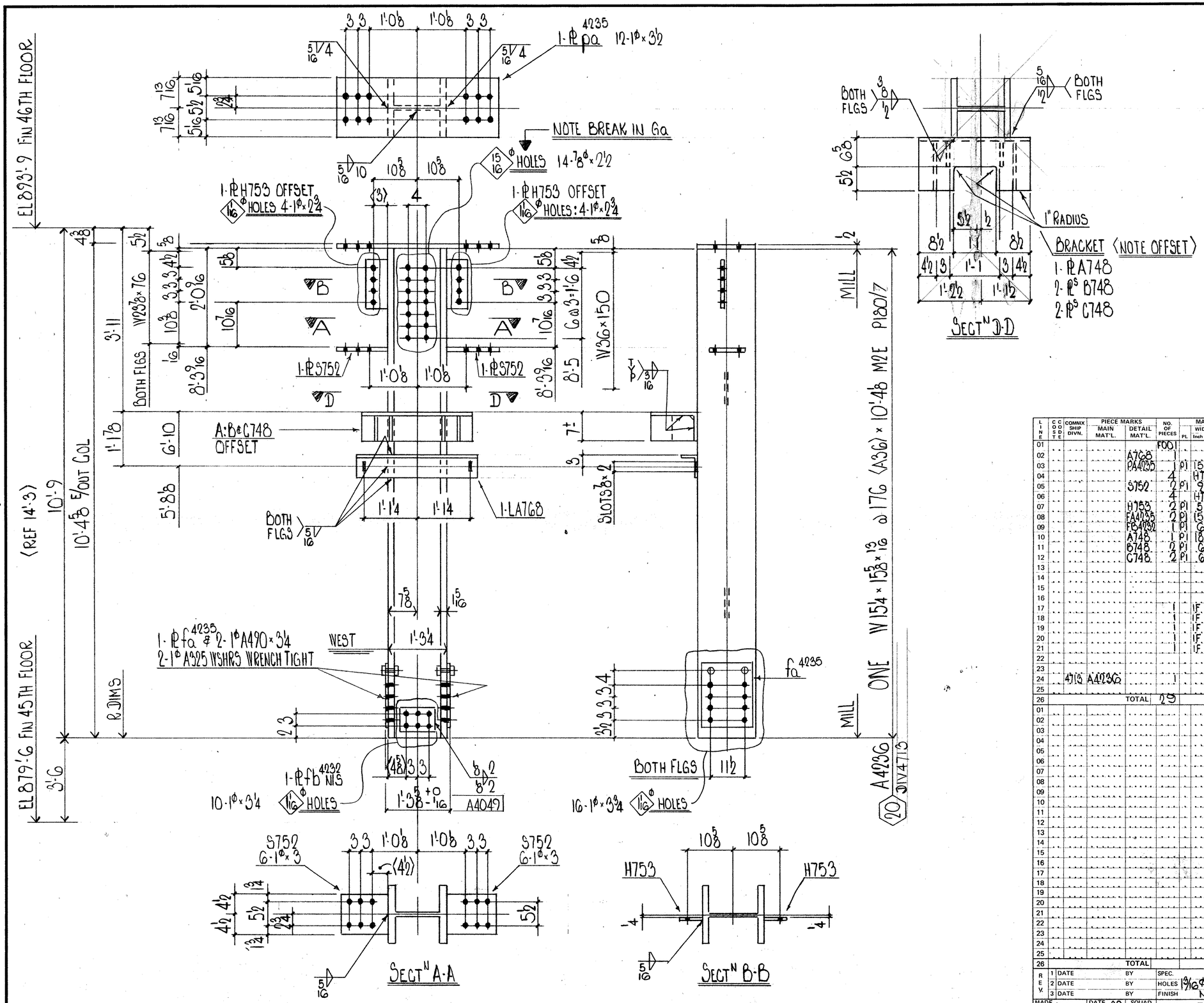
SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

SHOP NOTES

MATERIAL G40·21 44W U/N
E70 SERIES ELECTRODES
REF DWGS E45 E46 E118
E118A CW5 9141

FIELD BOLTS

58	1φ A325 WSHRS
8	1φ A490 × 2¾
12	1φ A490 × 3
12	1φ A490 × 3½
10	1φ A490 × 3¼
16	1φ A490 × 3¾
14	7/8φ A325 × 2½



BILL OF MATERIAL

LINE	CCOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK In.	THK 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOO1	1														
02				A768	1				L6×4×5/16			44W		2	6	0			
03				PA4035	1	PL	15	10	×	0	8	44W		3	4	4			
04					4	HT	BOLT 1×3¼					490							
05				S752	2	PL	9	0	×	0	8	44W		1	0	8			
06					4	HT	WASHER J					325							
07				H753	2	PL	5	0	×	0	8	44W		1	0	8			
08				FA4035	2	PL	15	0	×	0	8	44W		1	4	8			
09				FB4232	1	PL	6	0	×	0	8	44W		0	9	8			
10				A748	1	PL	18	0	×	0	8	44W		2	4	8			BENT
11				B748	2	PL	6	0	×	0	8			0	6	8			
12				C748	2	PL	6	8	×	0	6	1		0	11	10			
13																			
14																			
15																			
16																			
17					1	PL	15	5	1/8					8	6	0			
18					1	PL	15	5	3/8					9	6	0			
19					1	PL	15	5	1/2					10	6	0			
20					1	PL	15	5	5/16					10	6	0			
21					1	PL	15	5	5/16					12	6	0			
22																			
23																			
24	4715	A4236			1				W14×176			A36		10	4	2	180	7	M2E
25																			
26				TOTAL	29							TOTAL		43					1 OF 1

01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL								TOTAL							

REV					
	1	DATE	BY	SPEC.	AS NOTED
	2	DATE	BY	HOLES	1/16φ U/NOTED
	3	DATE	BY	FINISH	NONE

Jan 22/86

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	JIM	DATE JAN 20	SQUAD	PROJECT:	7 WORLD TRADE CENTER	CONTRACT	DWG.No.
CHK'D. 28	GM	DATE JAN 20/86	F R	DETAIL:	SOUTH WALL COLUMN ZONE 4	84-153	4236