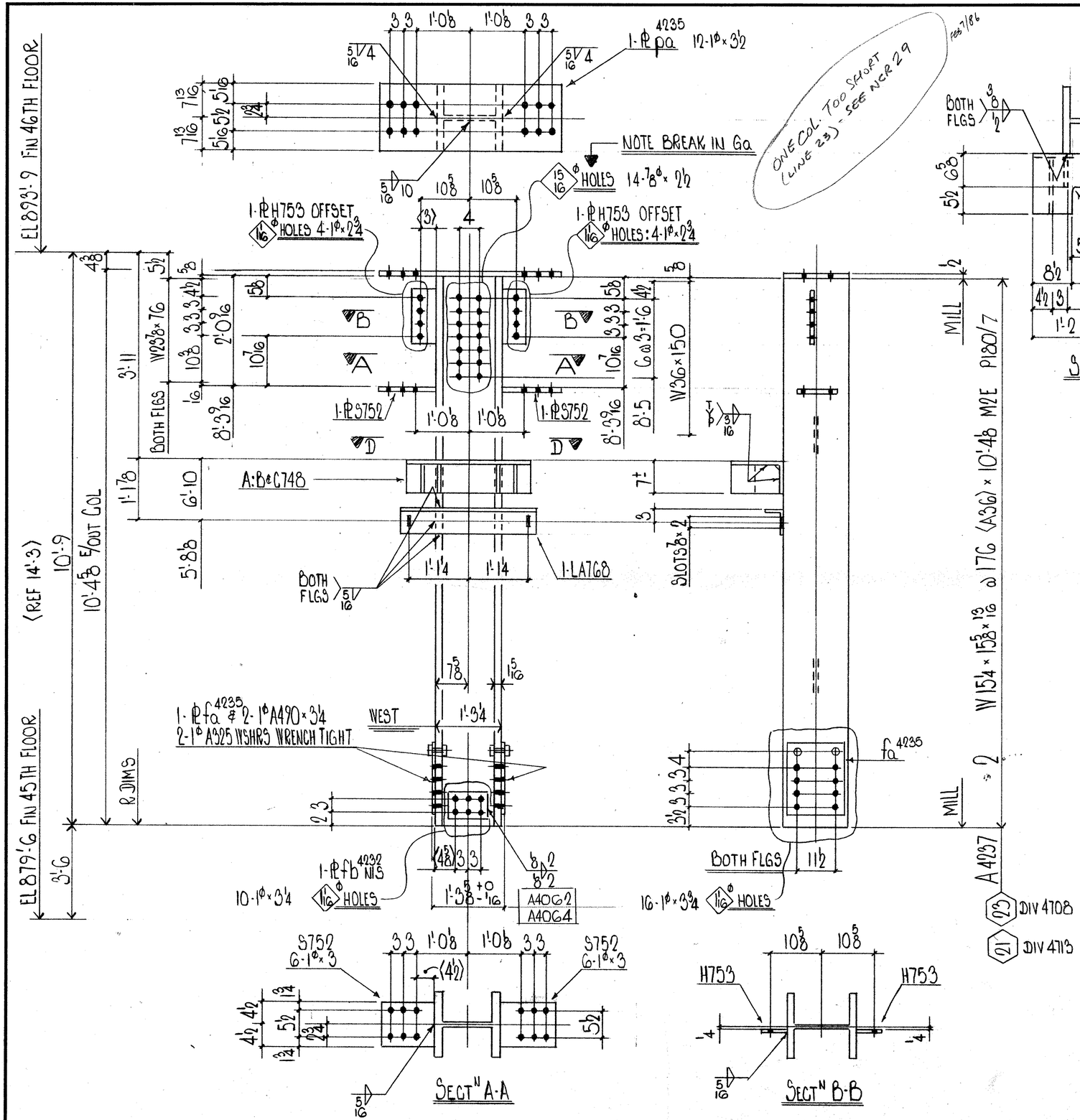


DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

SHOP NOTES

MATERIAL G40·21 44W U/N
E70 SERIES ELECTRODES
REF DWGS E45 E4G E118
E118A CW5 9141

FIELD BOLTS

116	1ϕ A325 WSHRS
16	1ϕ A490 × 2¾
24	1ϕ A490 × 3
24	1ϕ A490 × 3½
20	1ϕ A490 × ¾
32	1ϕ A490 × 3¾
28	7/8ϕ A325 × 2½

BILL OF MATERIAL

LINE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01			FOOT															
02			A768	2				L6×4×5/16			44W			2	6 0			
03			PA4235	2	PL	15	10	×	0	8	44W			2	4 4			
04				8	HT	BOLT	1×3¼				490							
05			S752	4	PL	9	0	×	0	8	44W			1	0 8			
06				8	HT	WASHER	1				325							
07			H753	4	PL	5	0	×			44W			1	0 8			
08			FA4235	4	PL	15	0	×			44W			1	4 0			
09			FB4232	2	PL	9	0	×			44W			0	9 8			
10			A748	2	PL	18	10	×			44W			2	4 0			
11			B748	4	PL	6	0	×						0	6 8			
12			C748	4	PL	6	8	×						0	11 10			
13																		
14																		
15																		
16																		
17				2	FL	1/8								0	0 0			
18				2	FL	3/8								0	0 0			
19				2	FL	1/2								1	0 0			
20				2	FL	5/16								10	0 0			
21				2	FL	5/16								12	0 0			
22																		
23	4713	A4237		1				W14×176			A36		10	4 2	180	7	M2E	
24	4708	A4237		1				W14×176			A36		10	4 2	180	7	M2E	
25																		
26		TOTAL		58				TOTAL					53			1	OF 1	

01																		
02																		
03																		
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25																		
26		TOTAL						TOTAL										

Jan 22/86

REV.	1 DATE	BY	SPEC.	AS NOTED	FRANKEL STEEL LIMITED
	2 DATE	BY	HOLES	13/16ϕ U/NOTED	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
	3 DATE	BY	FINISH	NONE	

MADE 27 JIM	DATE JAN 20	SQUAD F R	PROJECT: 7 WORLD TRADE CENTER		CONTRACT	DWG.No.
CHK'D. 28 GM	DATE JAN 20/86		DETAIL: SOUTH WALL COLUMN	ZONE 4	84-153	4237