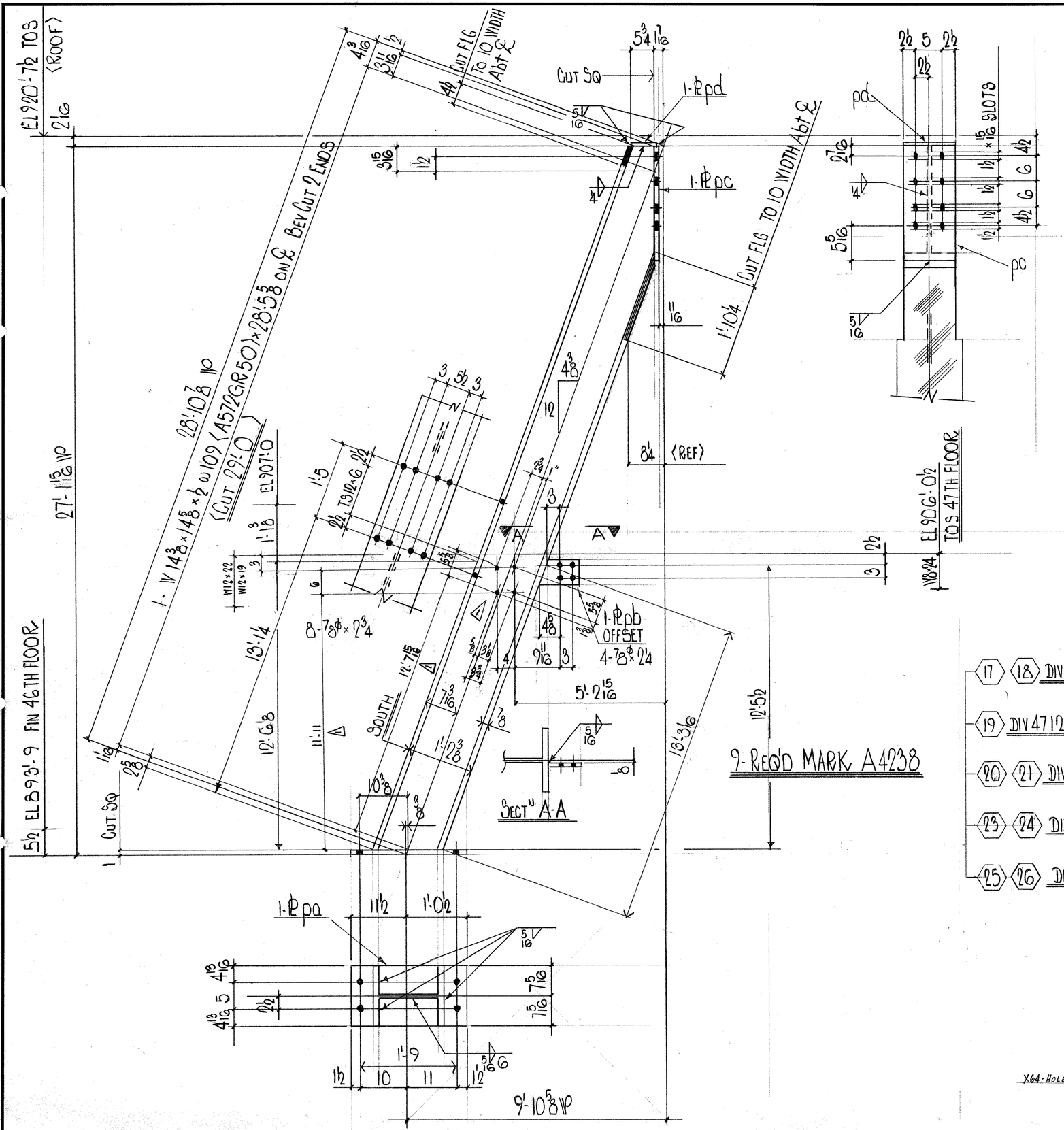


SHOP NOTES
MATERIAL G40·21 44W ½N
E70 SERIES ELECTRODES
REF DWGS E46 E47 E48

FIELD BOLTS
36-⅞ϕ A325× 2¼
72-⅞ϕ A325× 2¾
36-⅞ϕ " × 2½

17 18 DIV 4715
19 DIV 4712
20 21 DIV 4713
23 24 DIV 4708
25 26 DIV 4701

X64-HOLES ADDED IN WEB

BILL OF MATERIAL

LINE	COOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOOG															
02																			
03				PB	9	PI	6	0	×	0	8	44W		0	9	2			BEV CUT
04																			
05				PA	9	PI	14	10	×	1	0			2	0	0			
06																			
07				PD	9	PI	6	0	×	0	6			0	10	0			PAIN
08																			
09				PC	9	PI	10	0		0	12	⊥		2	0	4			
10																			
11																			
12																			
13					9	1F	1/4							5	0	0			
14					9	1F	5/16							6	0	0			
15																			
16																			
17																			
18			4715	A4238	2		W14×109					A572GR50		29	0	0	18	21	S.&E. B&E
19			4712	A4238	1									29	0	0			
20			4713	A4238	2									28	0	0			
21			4708	A4238	2									28	0	0			
22			4701	A4238	2									29	0	0			
23																			
24																			
25																			
26			TOTAL		72							TOTAL		160			1 OF 1		
01																			
02																			
03																			
04																			
05																			
06																			
07																			
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25																			
26			TOTAL									TOTAL							

Feb 26/86 K
Feb 27/86

REV.				
R E V.	1 DATE Feb 26/86	BY J.B	SPEC. AS NOTED	FRANKEL STEEL LIMITED
	2 DATE	BY	HOLES 15/16ϕ U/NOTED	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
	3 DATE	BY	FINISH NONE	

MADE 27	DATE JAN 20	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
CHK'D. 28 GM	DATE JAN 27/86	FR	DETAIL: SOUTH WALL SLOPED POSTS	84-153	4238