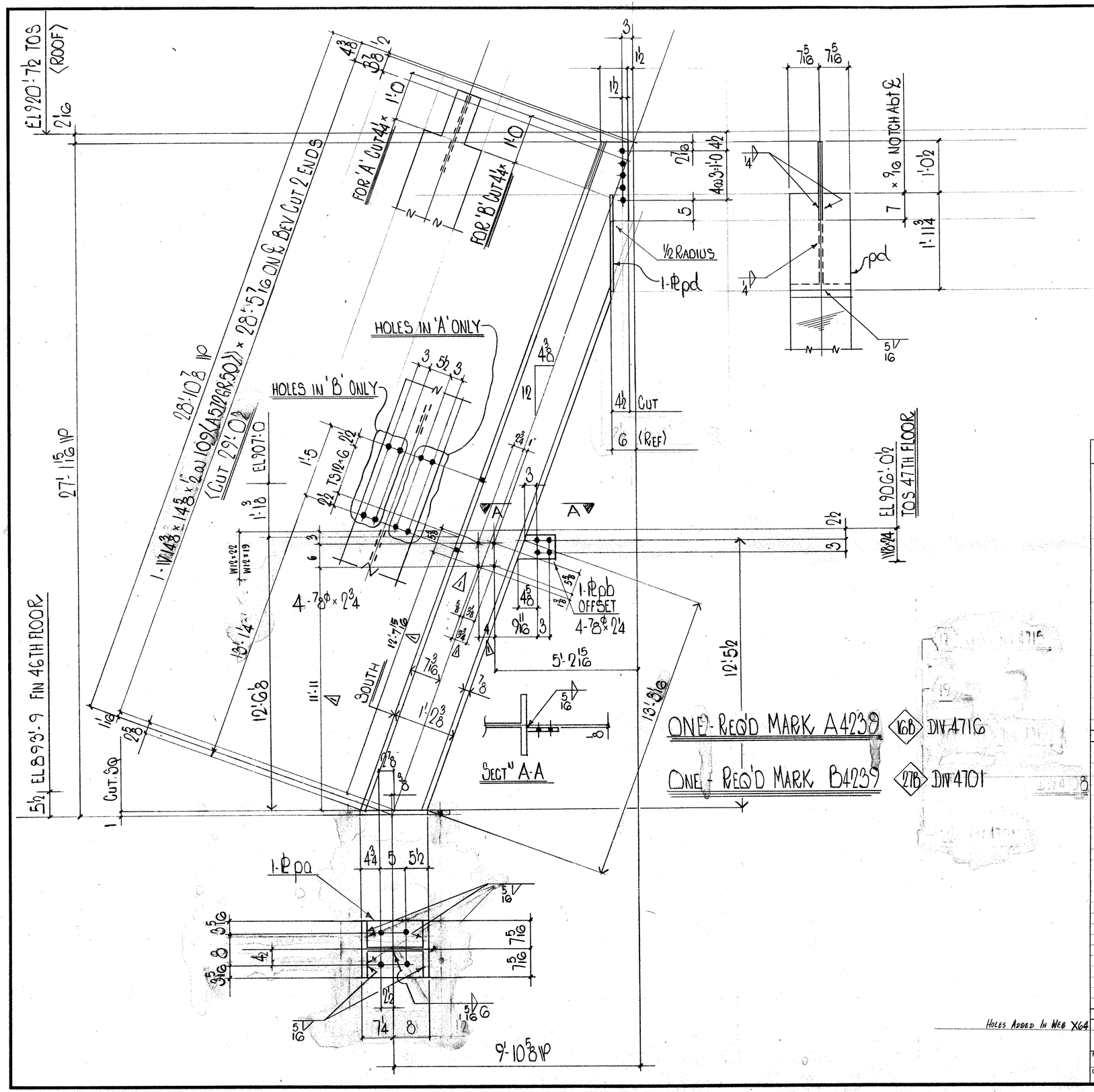


SHOP NOTES

MATERIAL G40·21 44W U/N

E70 SERIES ELECTRODES

REF DWGS E46 E47 E48

FIELD BOLTS

16 - 7/8ø A325 x 2¼

8 - 7/8ø A325 x 2¾

BILL OF MATERIAL

LINE	CCODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F009														
02																			
03				PB	2	PL	6	0	x		0	8	44W		0	9	2		BEV CUT
04																			
05				PA	2	PL	14	10	x		1	0			1	3	4		
06																			
07				PD	2	PL	14	10	x		0	8			1	11	12		
08																			
09															0	0	4		
10																			
11																			
12																			
13					2	IF	1/4								5	0	0		
14					2	IF	5/16								6	0	0		
15																			
16																			
17																			
18			A4238		1		W14x109												ENDS
19																			
20																			
21	4716		A47239		1		W14x109			A572GR50				29	0	18	12	S2E	B2E
22																			
23	4701		B4239		1		W14x109			A572GR50				29	0	18	12	S2E	B2E
24																			
25																			
26			TOTAL		12					TOTAL				170					1 OF 1

R E V.	1 DATE FEB 26/86 BY J.B.	SPEC. AS NOTED	FRANKEL STEEL LIMITED			
	2 DATE BY	HOLES 15/16ø U/NOTED	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
	3 DATE BY	FINISH NONE				
MADE 27 JIM	DATE JAN 20	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-153	DWG.No. 4239	
CHK'D 28 GM	DATE JAN 27/86		DETAIL: SOUTH WALL SLOPED POSTS			