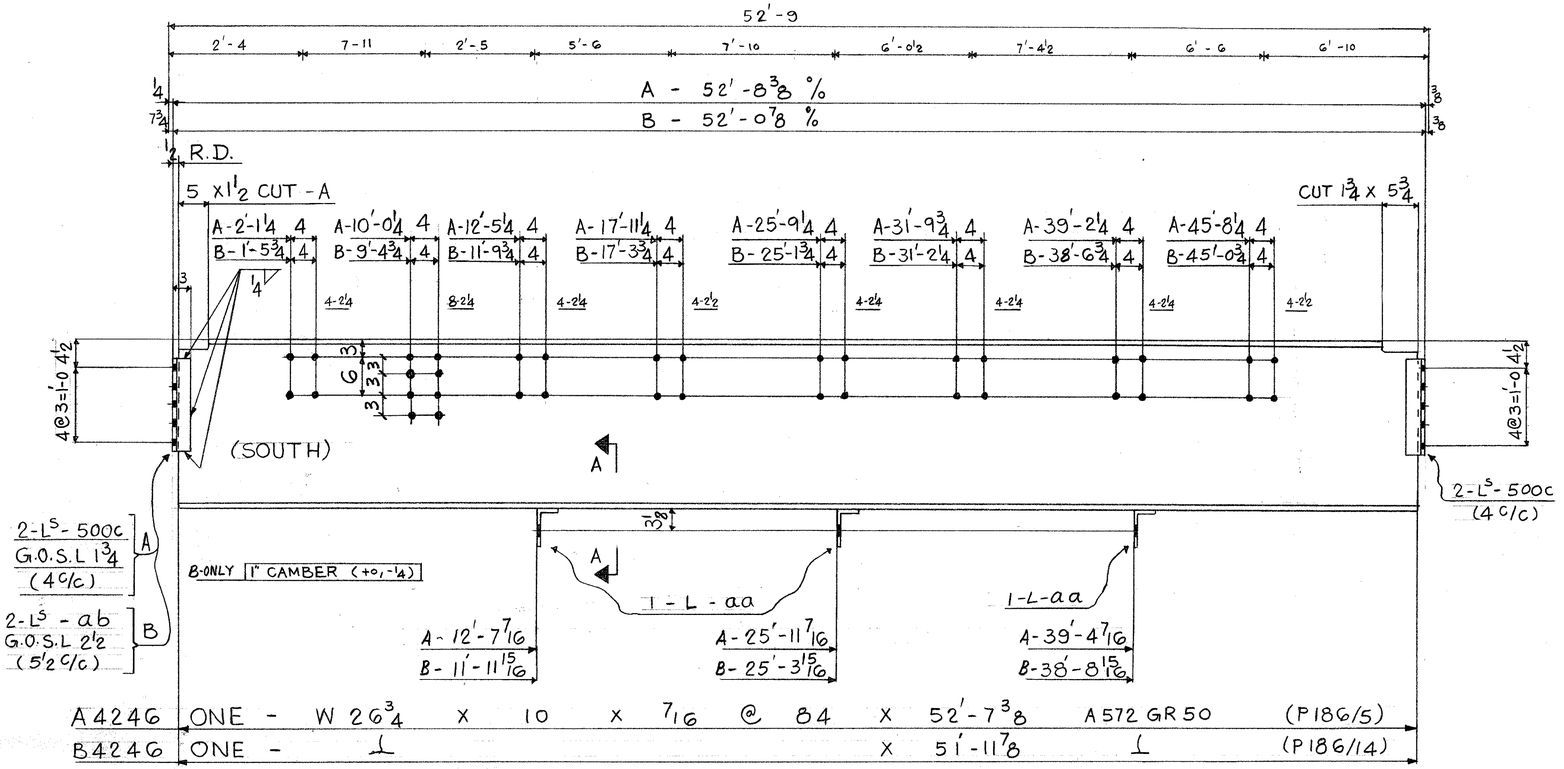
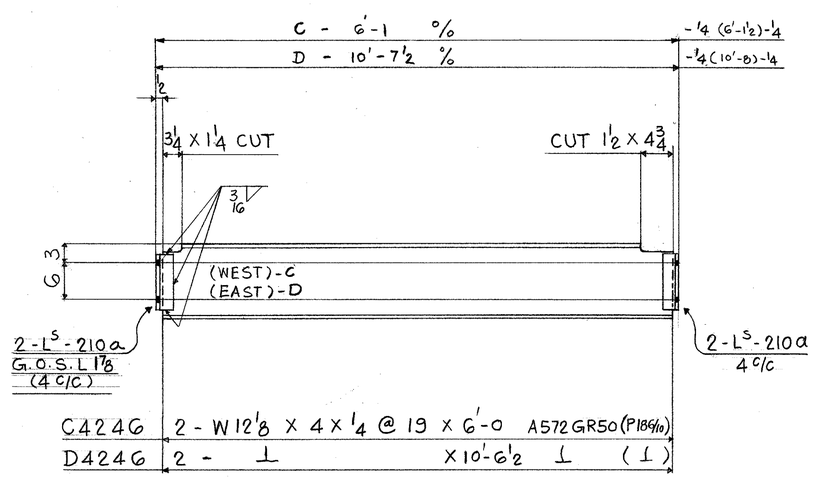
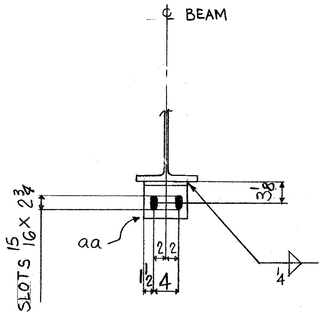






SECT. "A-A"

FIELD BOLTS

56 - ⅞ ϕ H.T. BOLT x 2¼ (A325F)

16 - ⅞ ϕ ⊥ x 2½ ⊥

SHOP NOTE:

MAT^L G40.21 - 44W (U/N)

E70 SERIES ELECTRODES

REF DWG. E48,901

BILL OF MATERIAL

LINE	CCOSSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSDOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F002														
02																			
03				500c	6	L	3		3 x 5/16			44W		1	2	8			
04				AB	2	L	4		3 x 5/16			⊥		1	2	8			
05				AA	6	L	6		3½ x 5/16			⊥		0	7	0			
06																			
07					1	FL	1/4							20	0	0			
08																			
09	4814	A4246			1	W	27		x 84			A572GR50		52	7	6	186	5	
10	4804	B4246			1	⊥						⊥		51	11	14	186	14	
11																			
12																			
13					F004														
14																			
15				210A	12	L	3		3 x 5/16			44W		0	8	8			
16					1	FL	3		3/16					18	0	0			
17																			
18	4814	C4246			2	W	12		x 19			A572GR50		6	0	0	186	10	
19	4804	D4246			2	⊥						⊥		10	6	8	186	10	
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL	44							TOTAL		159			1 OF 1		

IMPERIAL

REV.			
1	DATE	BY	SPEC. AS NOTED
2	DATE	BY	HOLES 15/16 ϕ U/N
3	DATE	BY	FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

Mar 20/86

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 HSS	FEB10,86	F.R.	7 WORLD TRADE CENTER	84-153	4246
CHK'D. 28 D.Z.	DATE Mar 20/86		DETAIL: BEAMS (ROOF)		