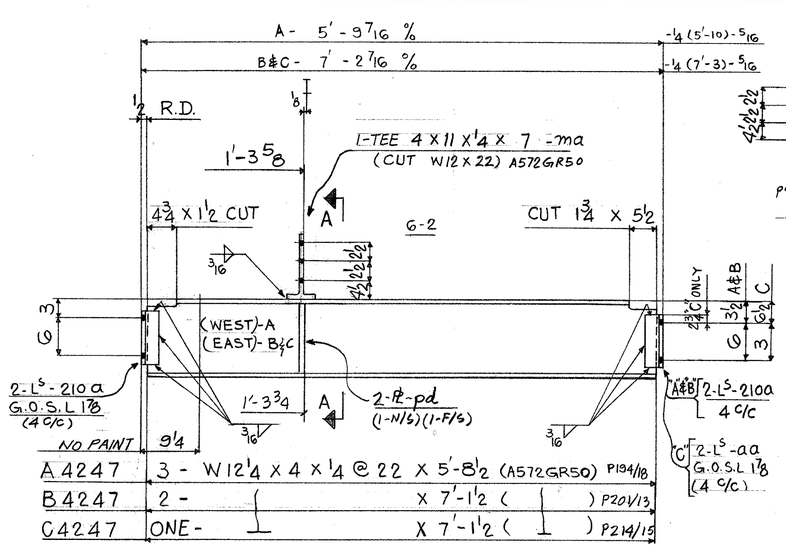
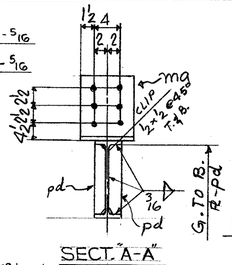
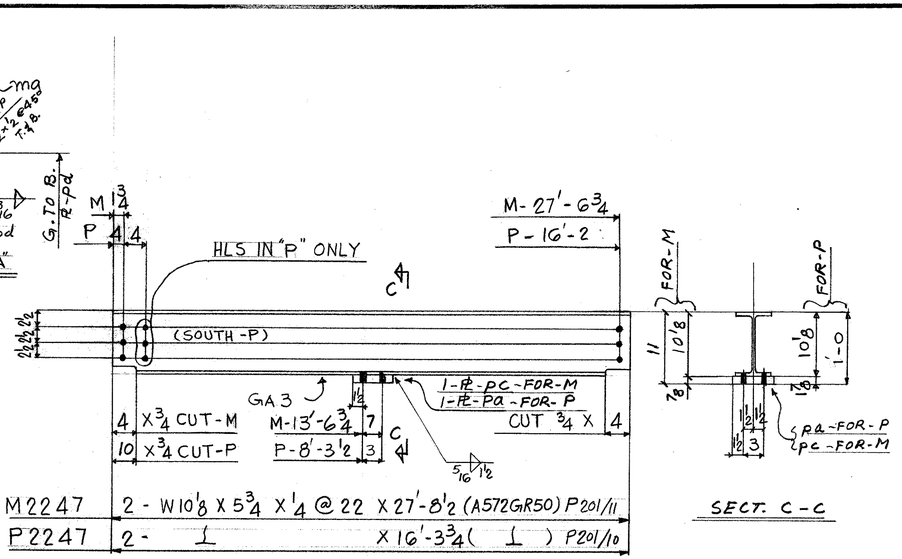


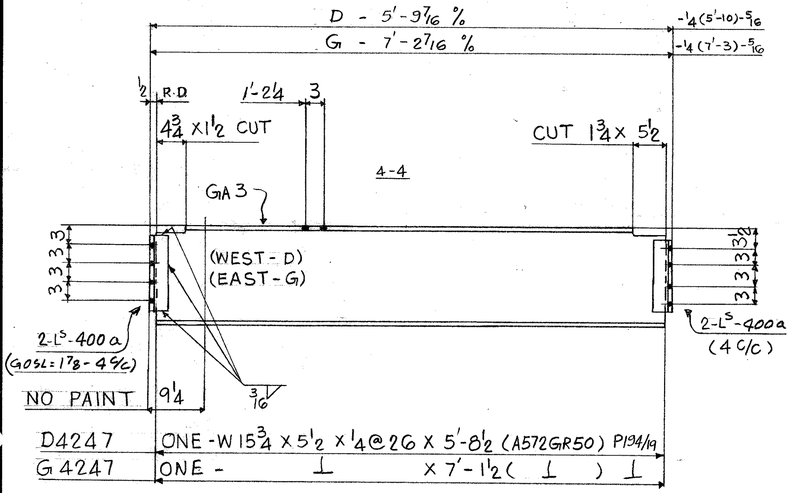


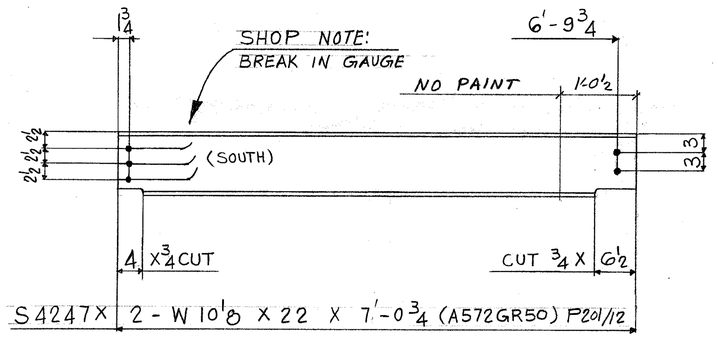


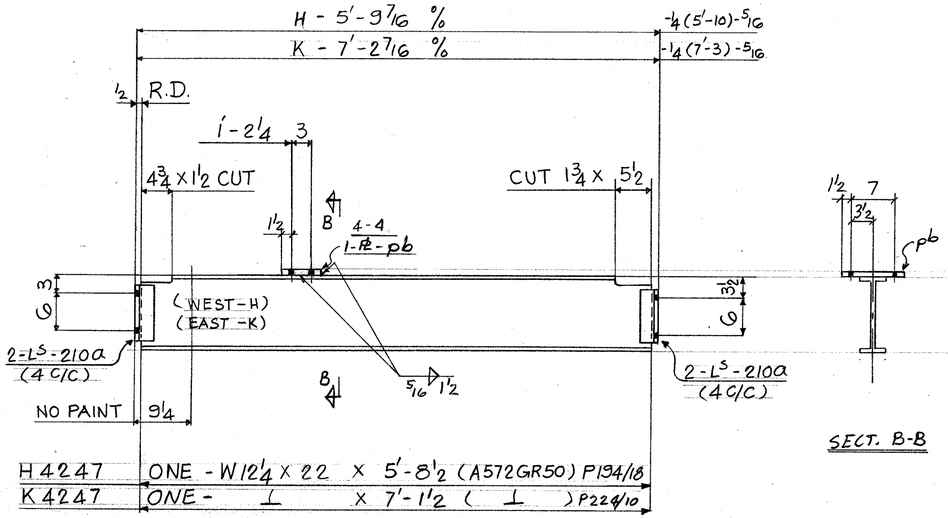
SHOP NOTE:

FINISH U/N

CLEANING: SSPC-SP6
PRIMER: TNEMEC VERSARE
PRIMER 4-55 (RED)
3 MILS DRY
TOP COAT: TNEMEC
TNEME GARD 80-2050
(GREY) 3 MILS DRY
REQ # 21255
MATL G40.21, 44W (U/N)
E70 SERIES ELECTRODES
REF DWG. E48, 901







SECT. B-B

FIELD BOLTS

36 - 7/8 Φ H.T. BOLT X 2 (A325N)
16 - 7/8 Φ ⊥ X 4 ⊥

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F006														
02																			
03				210A	22	L	3	X 3 X 5/16				44W		0	8	8			
04				AA	2									0	8	8			
05				PD	12	PL	1 1/4	X		0	8			0	11	6			G.T.&I.E.
06				MA	6	W12X22						A572GR50		0	7	0			CUT & TEE
07																			
08					1	L	F	3/16						59	0	0			
09																			
10	4814	A4247			3	W12X22						A572GR50		5	8	8	134	18	
11	4804	B4247			2									7	1	8	201	13	
12	4809	C4247			1	⊥						⊥		7	1	8	214	15	
13																			
14					F002														
15																			
16				400A	8	L	3	X 3 X 5/16				44W		0	11	8			
17					1	L	F	3/16						11	0	0			
18	4814	D4247			1	W16X26						A572GR50		5	8	8	134	19	
19	4804	G4247			1	⊥						⊥		7	1	8	⊥	⊥	
20					F002														
21				210A	8	L	3	X 3 X 5/16				44W		0	8	8			
22					1	L	F	3/16						3	0	0			
23				PB	2	PL	6	0 X		1	0	44W		0	10	0			
24	4814	H4247			1	W12X22						A572GR50		5	8	8	134	18	
25	4804	K4247			1	⊥						⊥		7	1	8	234	12	
26			TOTAL			TOTAL													1 OF 2
01					F004														
02				PC	2	PL	6	0 X		0	4	44W		0	10	0			
03				PA	2	PL	6	0 X		1	4	44W		0	6	0			
04					1	L	F	5/16						6	0	0			
05																			
06	4814	M4247			1	W10X22						A572GR50		27	8	8	201	11	
07	4804	M4247			1									27	8	8	⊥	⊥	
08	4814	P4247			1									16	3	12	201	10	
09	4804	P4247			1	⊥						⊥		16	3	12	⊥	⊥	
10																			
11																			
12					MARK														
13																			
14	4814	S4247X			1	W10X22						A572GR50		7	0	1	220	11	2
15	4804	S4247X			1	⊥						⊥		7	0	1	220	11	2
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		98	TOTAL								228					2 OF 2

IMPERIAL

REV.				
1	DATE	BY	SPEC.	AS NOTED
2	DATE	BY	HOLES	15/16 Φ
3	DATE	BY	FINISH	SEE NOTES

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
HSS	FEB 11, 86	F.R.	DETAIL: BEAMS (ROOF)	84-153	4247
CHK'D. 28 D.Z.	DATE Mar 20/86				