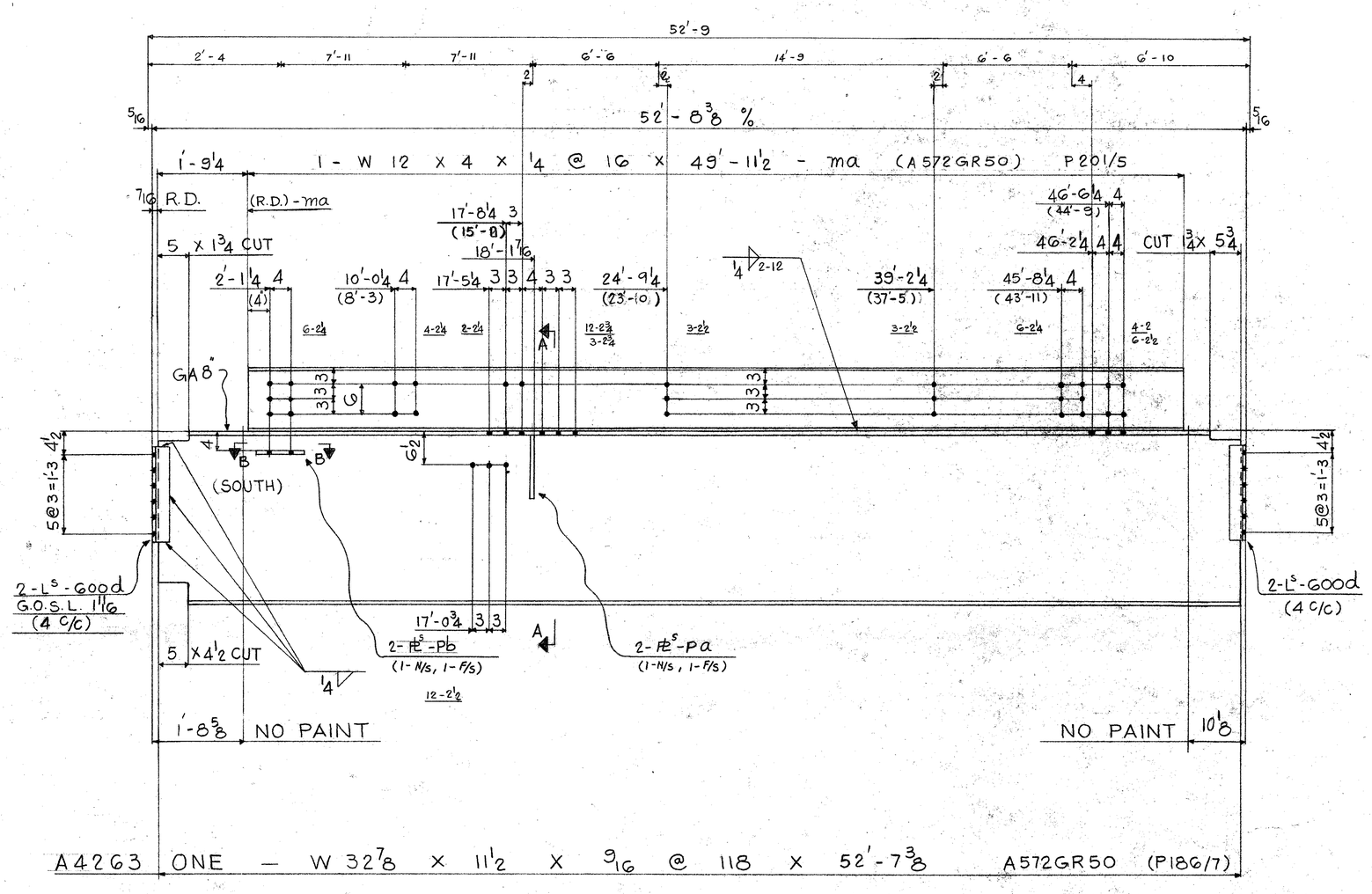


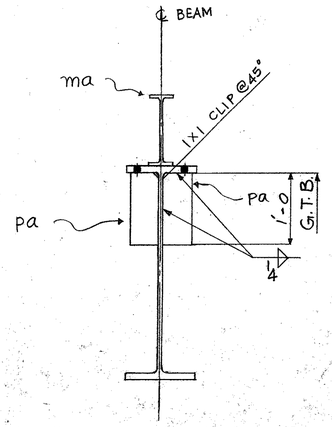
SHOP NOTE:

FINISH U/N

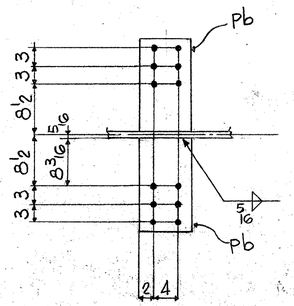
CLEANING TO SSPC-SP6
PRIMER: TNEMEC VERSARE
PRIMER 4-55 (RED)
3 MILS DRY
TOP COAT: TNEMEC TNEME-
GARD 80-2050 (GREY)
3 MILS DRY
REQ # 21255
MAT'L G40.21, 44W (U/N)

USE E70 SERIES ELECTRODES

REF DWG. E48,901



SECT "A-A"



SECT "B-B"

FIELD BOLTS

18 - 7/8Φ H.T. BOLT X 2 1/4 (A325N)
24 - 7/8Φ X 2 1/2
15 - 7/8Φ X 2 3/4
4 - 7/8Φ X 2

BILL OF MATERIAL

LINE	COOSIDE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOSDOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				600D	4	L	3	X3X5/16				44W		1	5	8			
04				PA	2	PI	5	0	X		0	6		1	0	0			
05				PB	2	PI	8	0	X		0	8		1	3	1/2			
06																			
07				MA	1		W12X16						A572GR50	49	11	0	201	05	
08																			
09					1		IF1	1/4						29	6	0			
10					1		IF5	1/16						2	8	0			
11																			
12		4810	A42G3		1		W33X118						A572GR50	52	7	6	186	7	
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL	13							TOTAL		135					1 OF 1
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
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22																			
23																			
24																			
25																			
26				TOTAL								TOTAL							Mar 21/86

REV			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16 Φ
FINISH SEE NOTES

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE FEB.3,86	SQUAD F.R
CHK'D. 28 D.Z.	DATE Mar 13/86	

PROJECT: 7 WORLD TRADE CENTER, N.Y.
DETAIL: BEAMS (ROOF)
CONTRACT 84-153
DWG.No. 4263