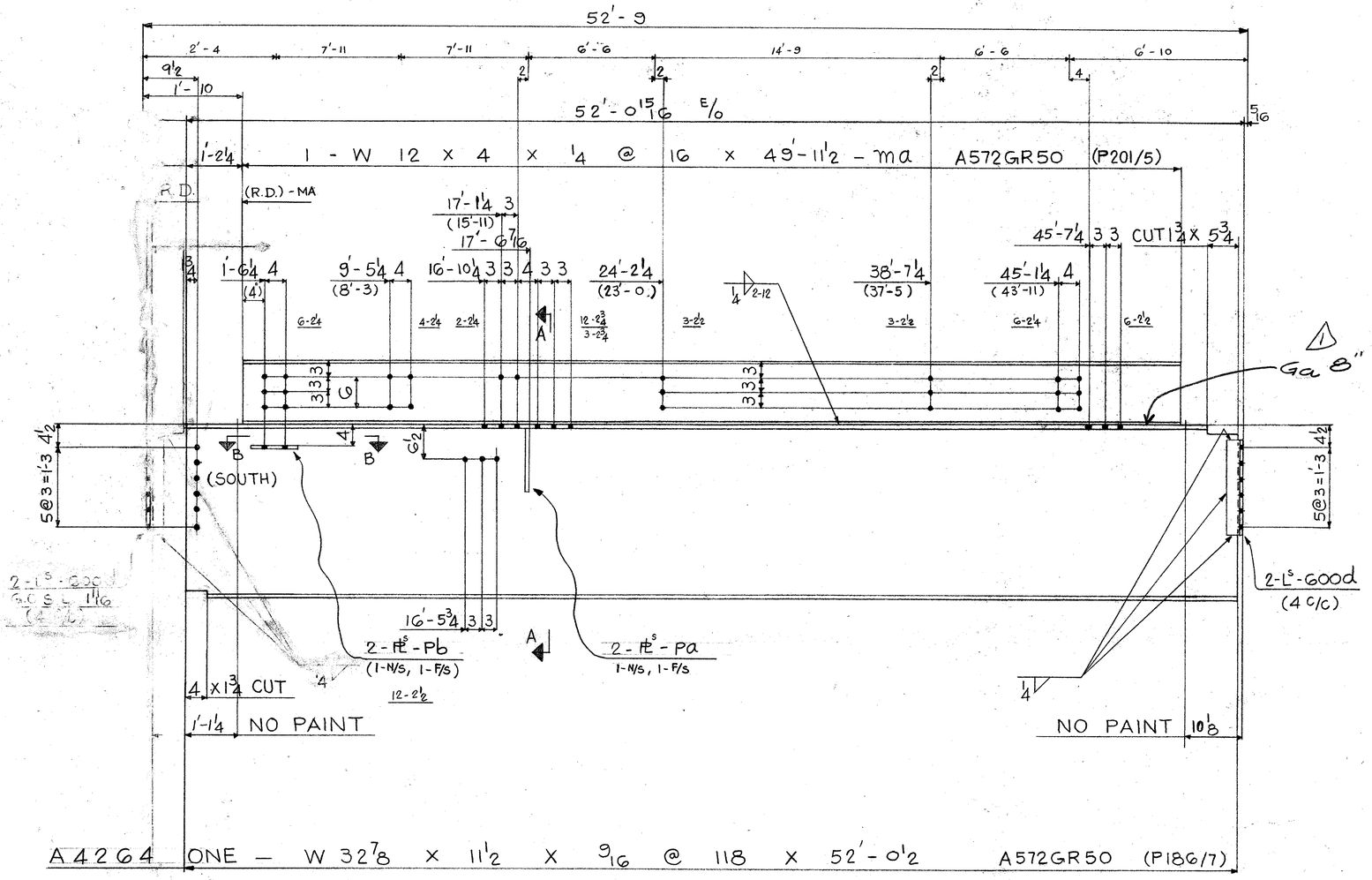
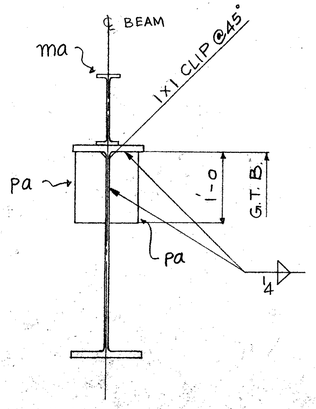
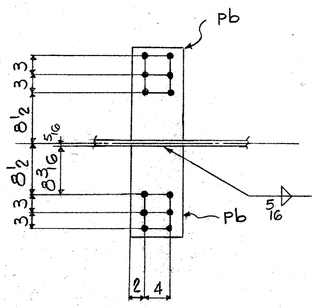




SECT "A-A"



SECT. "B-B"

FIELD BOLTS

18 - ⅞Φ H.T. BOLT X 2¼ (A325N)
24 - ⅞Φ ⌶ X 2½ (|)
15 - ⅞Φ ⌶ X 2¾ (⊥)

SHOP NOTE:

FINISH U/N

CLEANING : SSPC-SP6
PRIMER : TNEMEC VERSARE
PRIMER 4-55 (RED)
3 MILS DRY
TOP COAT : TNEMEC
TNEME-GARD 80-2050
(GREY) 3 MILS DRY

REQ. # 21255

MAT^L G40.21, 44W (U/N)

USE E70 SERIES ELECTRODES

REF DWG. E48,901

BILL OF MATERIAL

LINE	C O S T E	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	X PLATE ONLY THK. 16th	GRADE CODE	D S O R	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001													
02																		
03				600D	2	L	3	3		5/16	44W		1	5	8			
04				MA	1	W	12	X	16		A572GR50		49	11	8	201	5	
05				PA	2	PI	5	0	X		44W		1	0	0			
06				PB	2	PI	8	0	X		⊥		1	3	12			
07																		
08					1	IF	1	1/4					29	6	0			
09					1	IF	5	1/16					2	8	0			
10																		
11		4209	A4264		1	W	33	X	118		A572GR50		52	0	2	186	7	
12																		
13																		
14																		
15																		
16																		
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26		TOTAL			11						TOTAL		135			1 OF 1		

REV.	1 DATE APR 2/86	BY FR	SPEC. AS NOTED	FRANKEL STEEL LIMITED	
	2 DATE	BY	HOLES 15/16 Φ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
	3 DATE	BY	FINISH SEE NOTES		
MADE 27 HSS	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER, N.Y.	CONTRACT	DWG.No.
CHK'D 28 D.Z.	DATE MAR 13/86	F.R	DETAIL: BEAMS (ROOF)	84-153	4264

Apr 2/86 R.
Mar 21/86