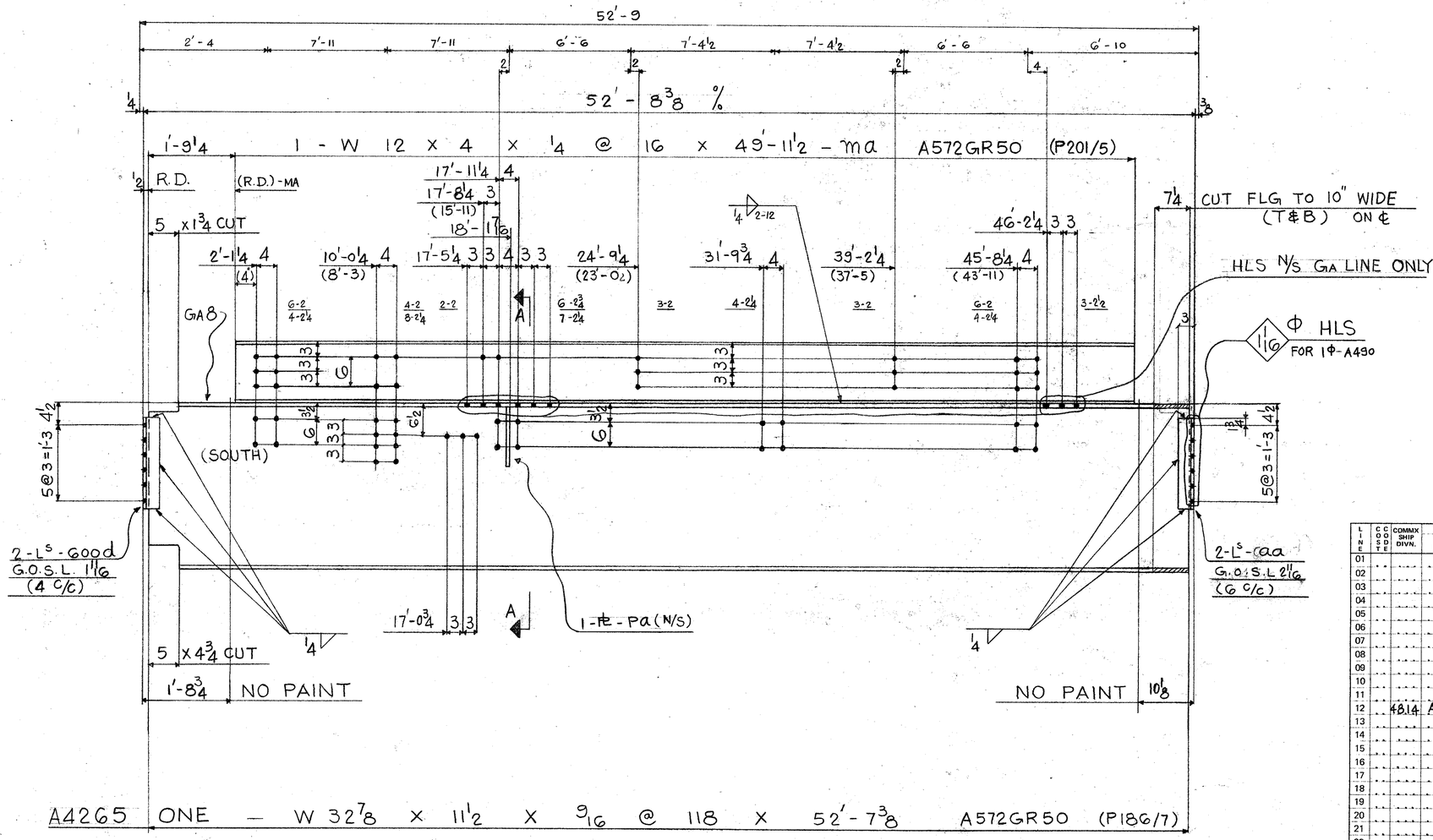
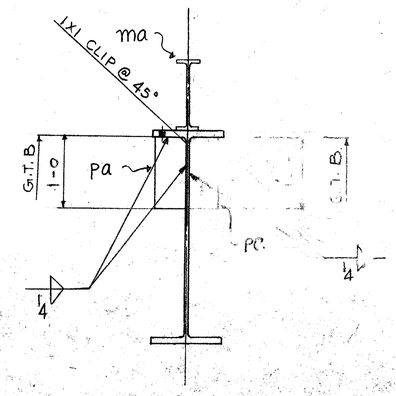




SECT "A-A"

SHOP NOTE:

CLEANING: SSPC-SP6
PRIMER: TNEMEC VERSARE
PRIMER 4-55 (RED)
3 MILS DRY
TOP COAT: TNEMEC
TNEME-GARD 80-2050
(GREY) 3 MILS DRY

REQ. # 21255

MAT^L G40.21, 44W (U/N)

USE E70 SERIES ELECTRODES

REF DWG. E48,901

FIELD BOLTS

24 - ⅞Φ H.T. BOLT X 2 (A325N)
27 - ⅞Φ X 2¼ (|)
3 - ⅞Φ X 2½ (|)
6 - ⅞Φ ⊥ X 2¾ (—)

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSGR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01					F001									
02														
03				GOOD	2	L3X3X5/16	44W		1	5	8			
04				AA	2	L4X3X5/16	±		1	6	8			
05				PA	1	PL 5 OX 0 6	±		1	0	0			
06														
07				MA	1	W12X16	A572GR50		49	11	8	201	5	
08														
09				I	1	F 1/4			27	0	0			
10														
11														
12		4814	A4265		1	W33X118	A572GR50		52	7	6	186	7	
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														
26				TOTAL	9		TOTAL		131			1 OF 1		

01									
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26	TOTAL			TOTAL				Mar 31/86	

REV.				
1	DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED
2	DATE	BY	HOLES 15/16 Φ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
3	DATE	BY	FINISH SEE NOTES	

MADE	DATE	SQUAD.	PROJECT: 7 WORLD TRADE CENTER, N.Y.	CONTRACT	DWG.NO.
27 HSS		F.R	DETAIL: BEAMS (ROOF) P)	84-153	4265
CHK'D. 28 D.Z.	DATE Mar 13/86				