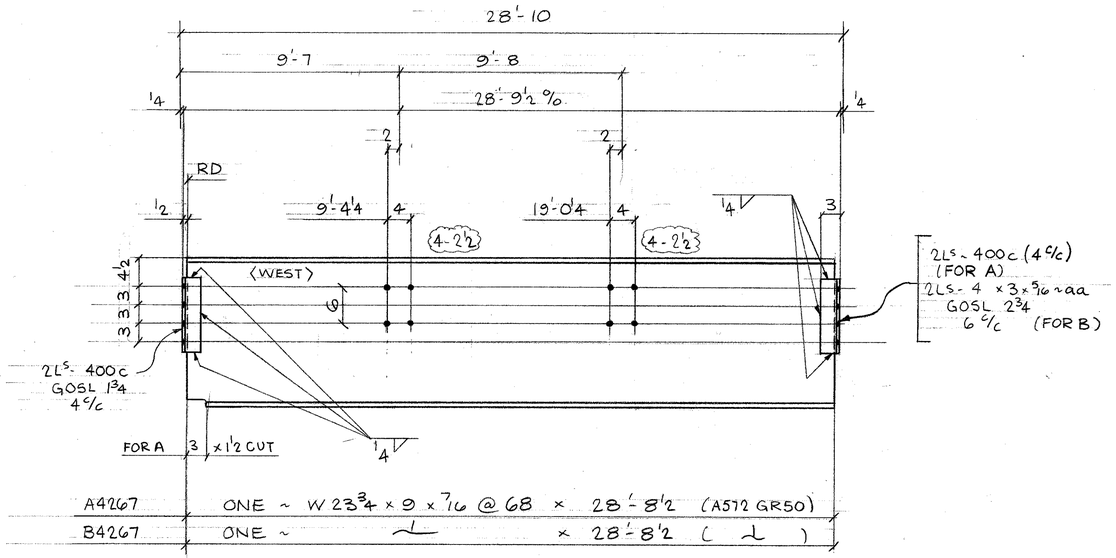
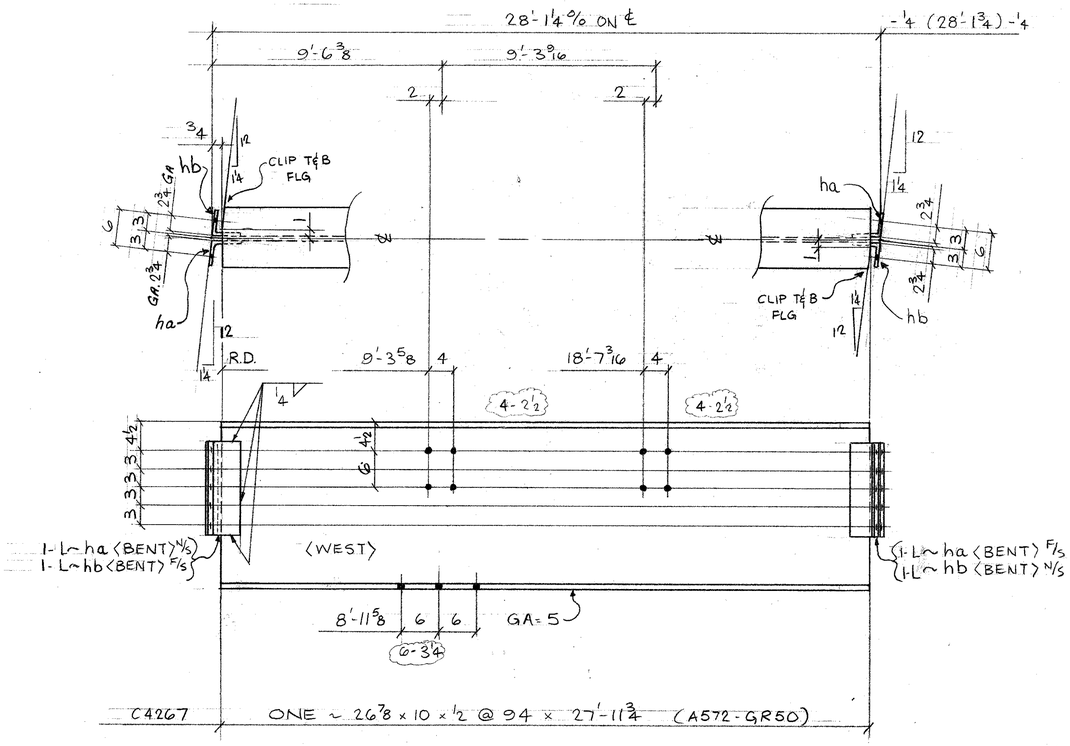




FIELD BOLTS

24- HT BOLT ⅞ ϕ x 2½ (A325)
6- ⊥ ⅞ ϕ x 3¼ ⊥

NOTES

MAT'L G40.21-44W
E70 SERIES ELECTRODES
REFERENCE DWGS E48,901

BILL OF MATERIAL

LINE	CCOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSDR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F002														
02																			
03				400C	6	L	3	3	x 5/16			44W		0	11	8			
04				AA	2	L	4		x 3 x 5/16			⊥		0	11	8			
05																			
06					1	IF	1/4							10	0	0			
07																			
08	4813	A4267			1	W	24 x 68					A572 GR50		28	8	8	18	723	
09	4808	B4267			1		⊥					⊥		28	8	8	18	723	
10																			
11																			
12																			
13					F001														
14																			
15				HA	2	L	4		x 3 x 5/16			44W		1	2	8			BENT
16				HB	2		⊥					⊥		1	2	8			BENT
17																			
18					1	IF	1/4							6	6	0			
19																			
20	4802	C4267			1	W	27 x 94					A572 GR50		27	11	2	18	720	
21																			
22																			
23																			
24																			
25																			
26			TOTAL		20				TOTAL					101			1	OF	1

IMPERIAL

IMPERIAL

Feb 20/86

REV.					
1	DATE	BY	SPEC.	AS NOTED	
2	DATE	BY	HOLES	15/16 ϕ	
3	DATE	BY	FINISH	NONE	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT:	CONTRACT	DWG.No.
27 VWP	FEB 4/86	F.R.	7 WORLD TRADE CENTRE	84-153	4267
CHK'D. 28 D.Z.	DATE FEB 17/86		DETAIL: BEAMS - ROOF		