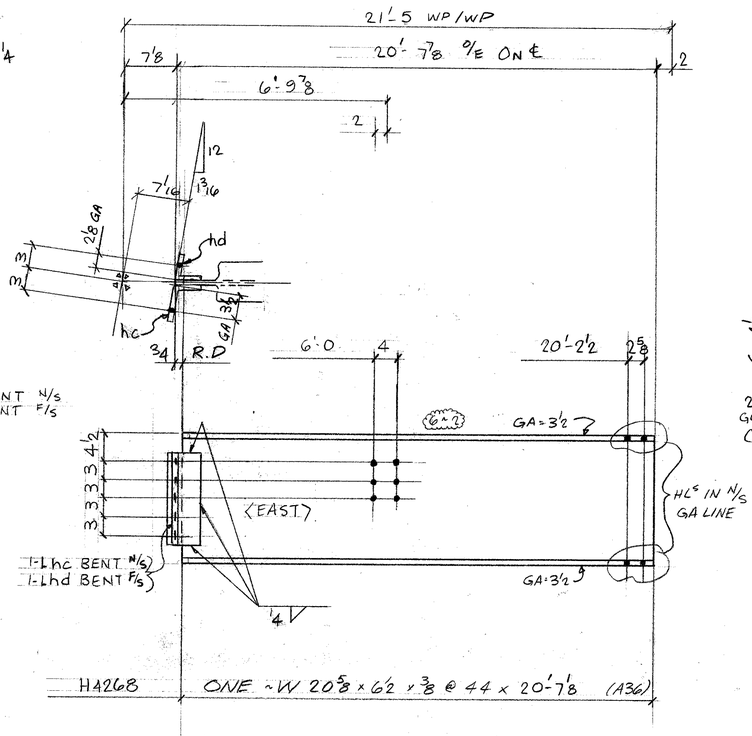
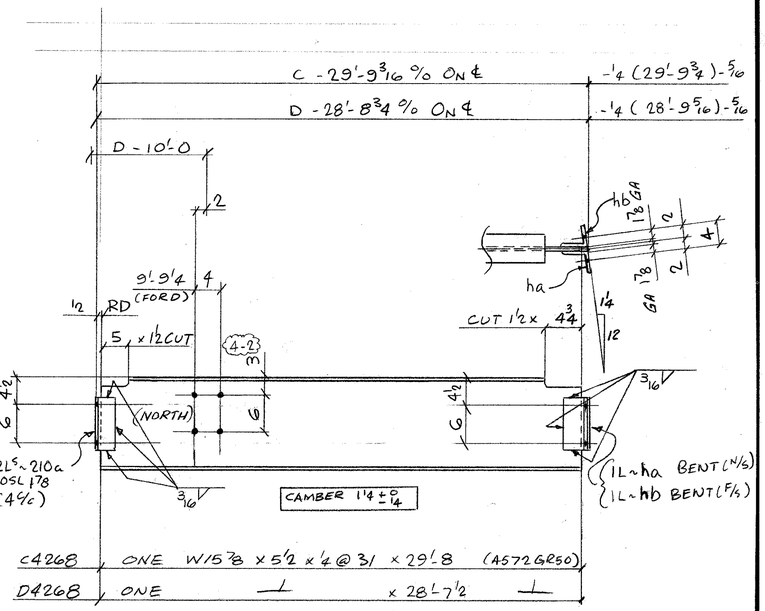
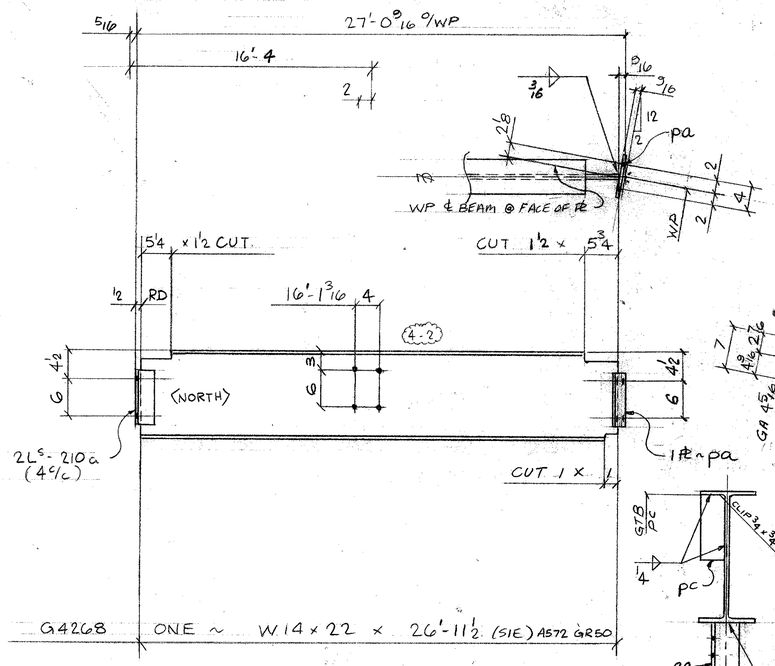
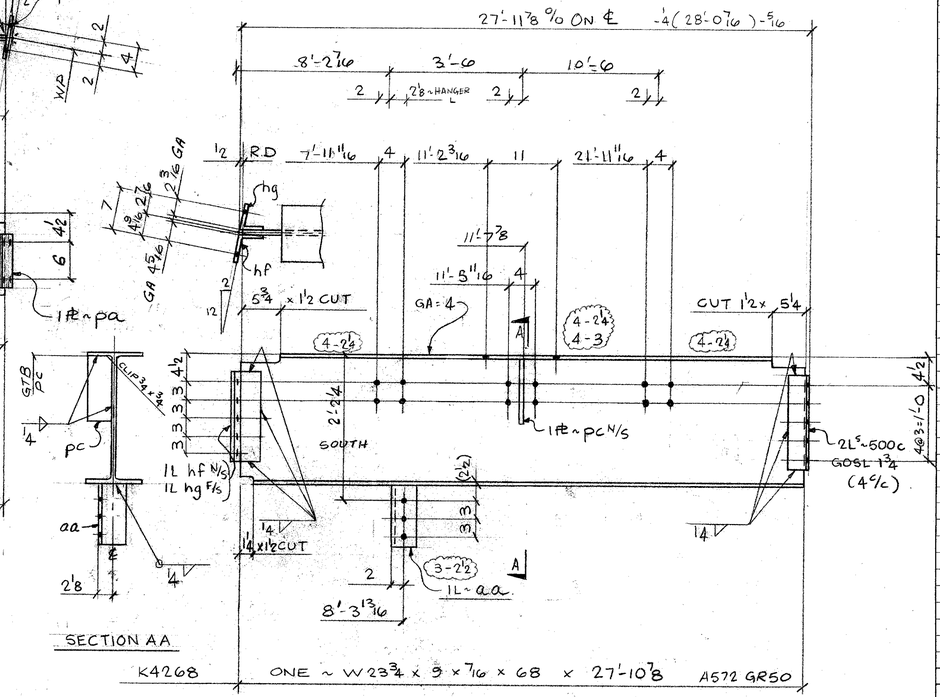


SECTION BB









SHOP NOTES

MAT'L G40.21-44W U/N
WELD E70 SERIES ELECTRODES
REFERENCE DWGS E48, 901

FIELD BOLTS

37 ~ HTBOLT 7/8" x 2
4 ~ ⊥ x 2'4

BILL OF MATERIAL

LINE	CO CO SO TE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F004															
02				210A	8	L	3	x 5/16				44W		0	8	8			
03				HA	4	L								0	8	8			BENT
04				HB	4	L								0	8	8			BENT
05				PB	2	PL	4	1/4	x	0	6			0	10	4			
06					1	LF	5/16							20	0	0			
07																			
08		4802	A4268		1	W	14 x 22					A36		21	0	8	183	12	
09		4802	B4268		1									22	0	0	183	13	
10		4803	C4268		1	W	14 x 31					A572GR50		29	3	0	183	16	
11		4803	D4268		1									28	7	8	188	17	
12																			
13				F001															
14				210A	2	L	3	x 3 x 5/16				44W		0	8	8			
15				PA	1	PL	7	0 x		0	5			0	9	0			
16																			
17																			
18					1	LF	3/16							3	0	0			
19																			
20		4816	G4268		1	W	14 x 22					A572GR50		26	11	8	188	6	SIE
21																			
22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										1 OF 2
01				F001															
02				HC	1	L	5 x 3 x 5/16					44W		1	2	8			BENT
03				HD	1	L	4 x 3 x 5/16							1	2	8			BENT
04																			
05					1	LF	1/4							3	6	0			
06																			
07		4816	H4268		1	W	21 x 44					A36		20	7	2	182	18	
08																			
09																			
10				F001															
11				HF	1	L	6 x	3	x 5/16			44W		1	2	8			BENT
12				HG	1	L	3	1/2 x	3	x 5/16				1	2	8			BENT
13				500C	2	L	3	x 3 x 5/16						1	2	8			
14				AA	1	PL	4	1/4 x	5/8					0	10	0			
15				PC	1	PL	4	1/4 x		0	6			1	0	0			GTBIE
16						LF	1/4							10	0	0			
17																			
18																			
19		4816	K4268		1	W	24 x 68					A572GR50		27	10	14	188	7	
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		47				TOTAL					215					2 OF 2

REV.
1 DATE BY
2 DATE BY
3 DATE BY

SPEC. AS NOTED
HOLES 15/16 ø
FINISH NONE

MADE 27 VWP DATE FEB 4/86 SQUAD F.R
CHK'D 28 D.Z. DATE MARCH 6/86

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTRE
DETAIL: BEAMS ~ ROOF

CONTRACT 84-153
DWG.No. 4268

FABRICATION