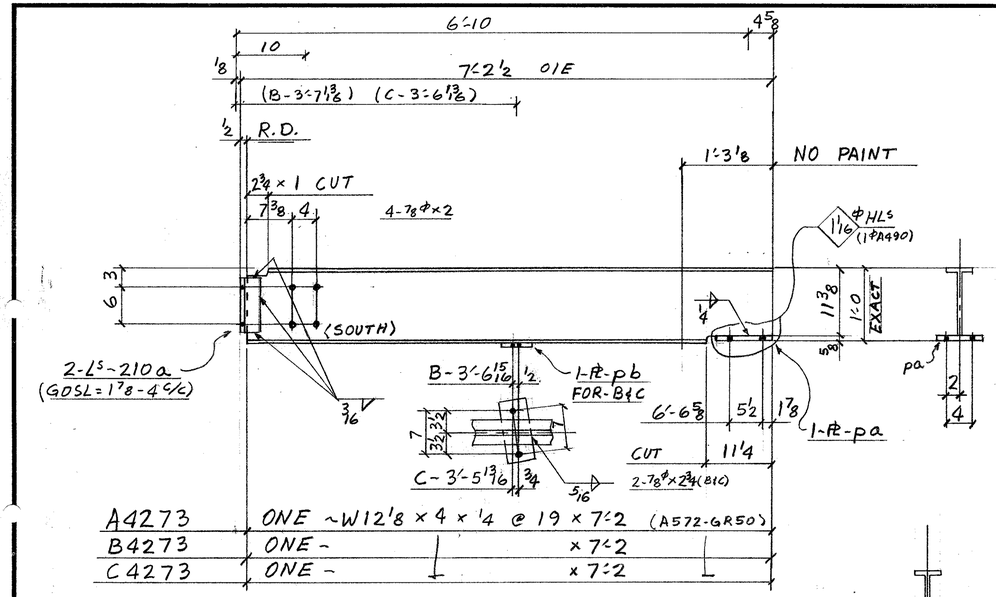
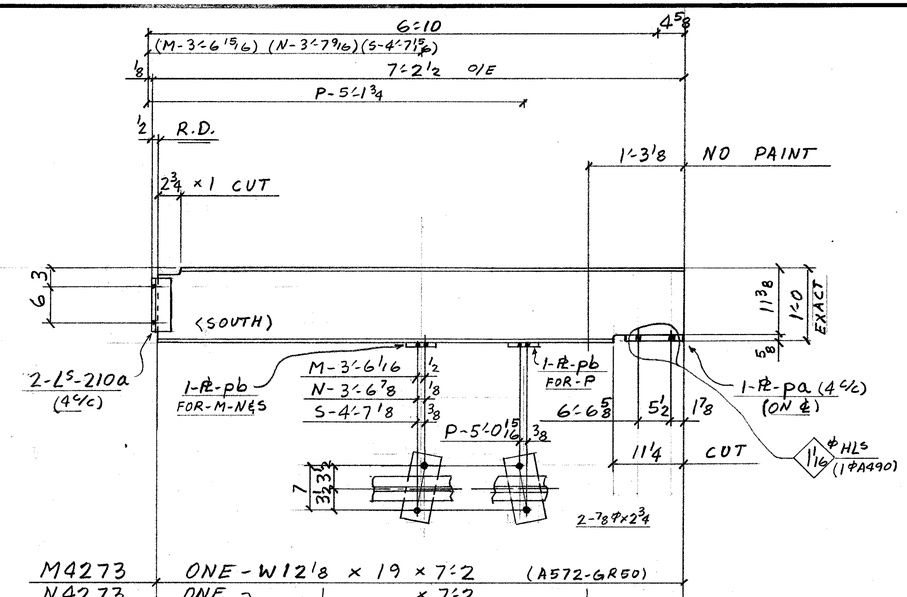


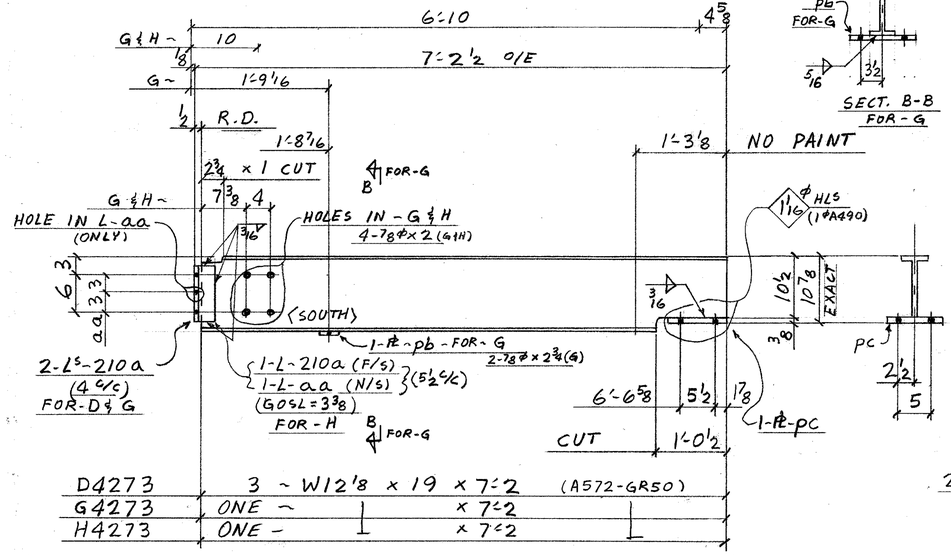
A4273	ONE ~W12'8 x 4 x 1'4 @ 19 x 7'-2	(A572-GR50)
B4273	ONE -	x 7'-2
C4273	ONE -	x 7'-2



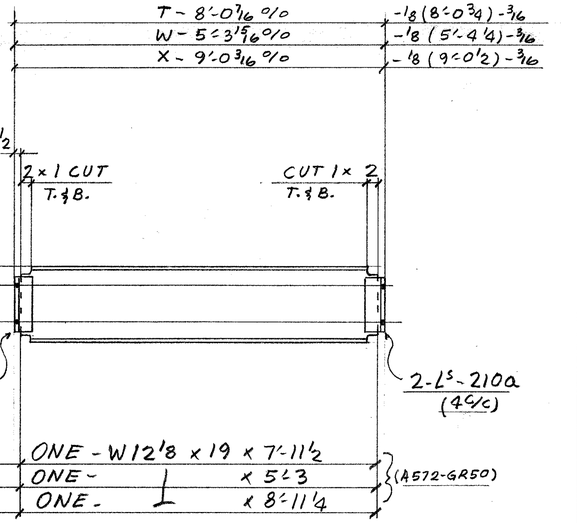
M4273	ONE - W12'8 x 19 x 7'-2	(A572-GR50)
N4273	ONE ~	x 7'-2
P4273	ONE -	x 7'-2
S4273	ONE -	x 7'-2

FIELD BOLTS
23 ~ 7/8ϕ A325 x 2
14 ~ ⊥ x 2 3/4

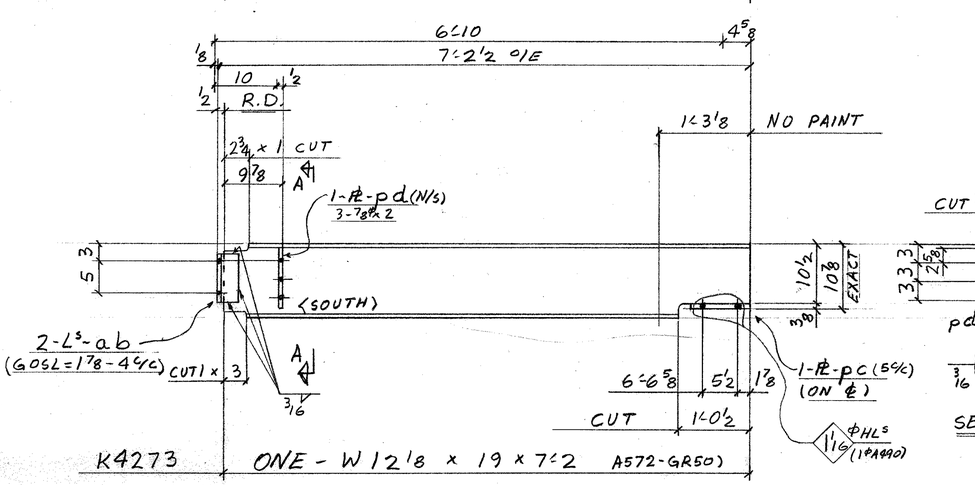
MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E48, 901



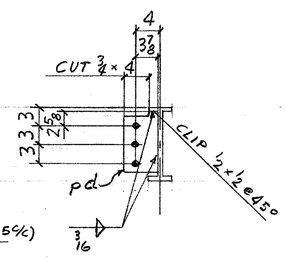
D4273	3 ~ W12'8 x 19 x 7'-2	(A572-GR50)
G4273	ONE ~	x 7'-2
H4273	ONE -	x 7'-2



T4273	ONE - W12'8 x 19 x 7'-11 1/2	(A572-GR50)
W4273	ONE ~	x 5'-3
X4273	ONE -	x 8'-11 1/4



K4273	ONE - W12'8 x 19 x 7'-2	A572-GR50)



SECTION A-A

NOTE; FINISH: U/N
CLEANING SSPC SP6
PRIME TNEMEC VERSARE PRIMER 4.55 (RED) 3 MILS DRY
TOP COAT TNEMEC TNEME-GARD 80.2050 (GREY) 3 MILS DRY
REQ. # 21255

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F013														
02																			
03				210A	23	L	3		x 3 x 5/16			44W		0	8	8			
04				AA	1	L	5		x 3 x 5/16					0	8	8			
05				AB	2	L	3		x 3 x 5/16					0	7	8			
06																			
07				PA	7	PI	7		8 X		0 10			0	9	4			
08				PB	7		3		8 X		1 0			0	10	8			
09				PC	6		8		8 X		0 6			0	9	4			
10				PD	1		5	1/4	x		0 6			0	10	4			
11					1	IF	5/16							5	0	0			
12					1	IF	3/16							41	0	0			
13					1	IF	1/4							11	0	0			
14																			
15	4811	A4273			1	W	12 x 19					A572GR50		7	2	0	186	9	
16	4810	B4273			1									7	2	0			
17	4809	C4273			1									7	2	0			
18																			
19	4809	D4273			2	W	12 x 19					A572GR50		7	2	0	186	9	
20	4810	D4273			1									7	2	0			
21	4811	G4273			1									7	2	0			
22	4809	H4273			1									7	2	0			
23	4809	K4273			1									7	2	0			
24	4811	M4273			1									7	2	0			
25	4809	N4273			1									7	2	0			
26			TOTAL									TOTAL							1-OF-2
01	4804	P4273			1	W	12 x 19					A572GR50		7	2	0	186	9	
02	4804	S4273			1									7	2	0	186	9	
03																			
04																			
05					F003														
06																			
07				210A	12	L	3		x 3 x 5/16			44W		0	8	8			
08																			
09					1	IF	3/16							14	0	0			
10																			
11	4809	T4273			1	W	12 x 19					A572GR50		7	11	8	201	4	
12	4810	W4273			1									5	3	0			
13	4811	X4273			1									8	11	4			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			mar 20/86
26			TOTAL		95							TOTAL		175					2-OF-2

IMPERIAL

REV		DATE	BY
	1	DATE	BY
	2	DATE	BY
	3	DATE	BY

SPEC: AS NOTED
HOLES 15/16 ϕ U/N
FINISH: SEE NOTES

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 SF	FEB. 12/86	FR.
CHK'D. 28 D.Z.	DATE MAR 20/86	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: BEAMS ROOF

CONTRACT 84-153
DWG.No. 4273