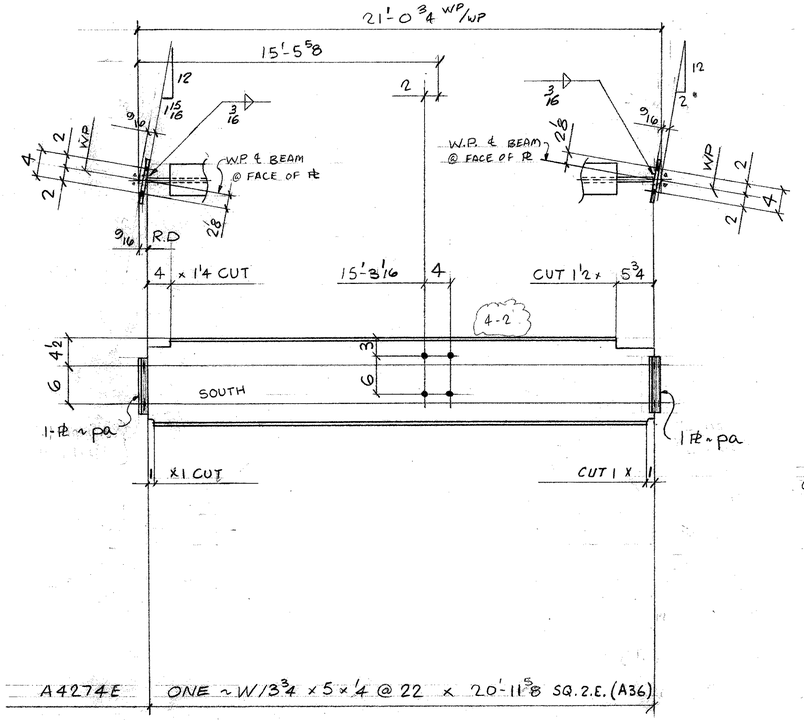
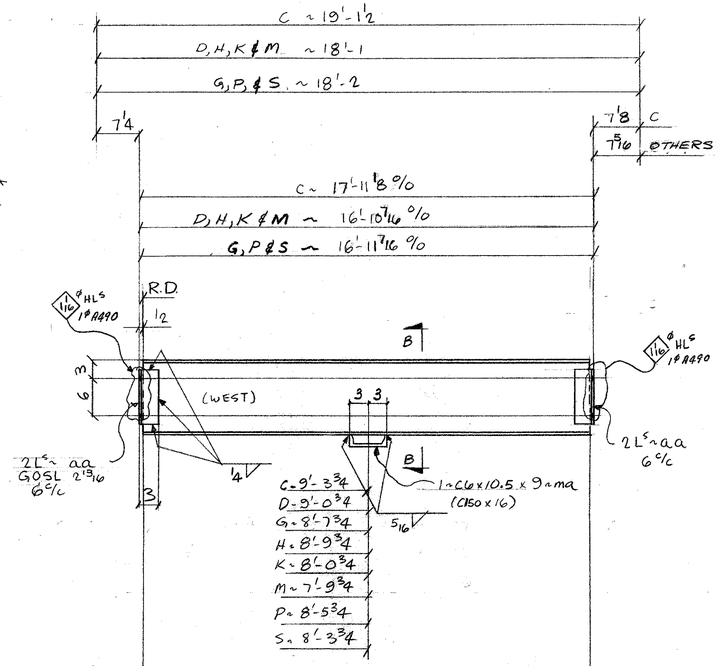
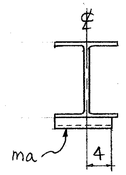


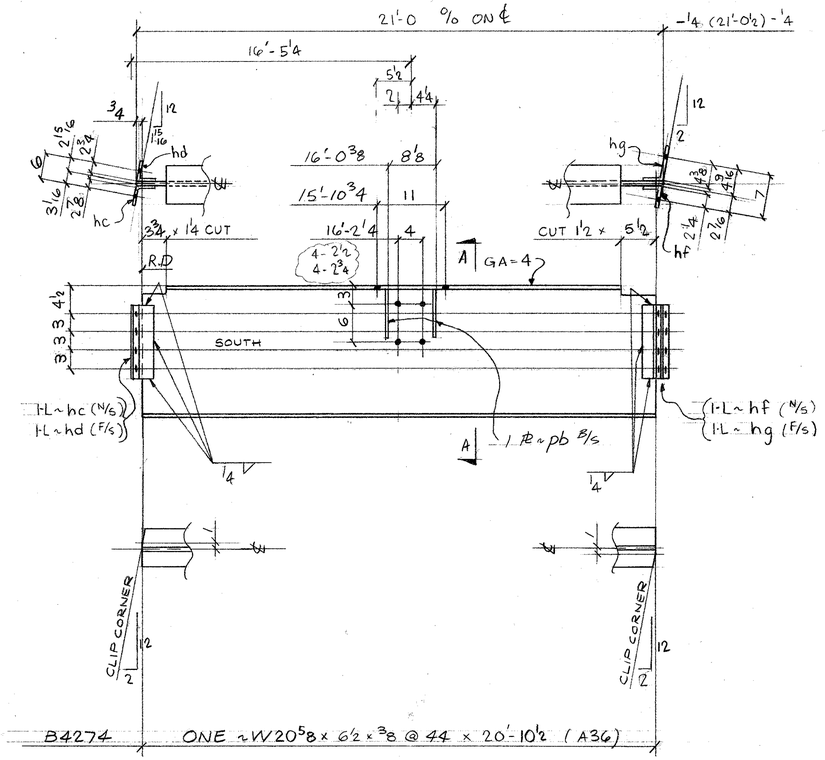


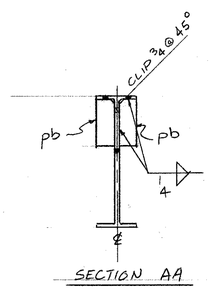


SECTION BB

C4274	ONE ~W12 x 10 x 3/8 @ 53	x 17'-10'8
D4274	ONE ~	x 16'-9 1/2
G4274	ONE ~	x 16'-10 1/2
H4274	ONE ~	x 16'-9 1/2
K4274	ONE ~	x 16'-9 1/2
M4274	ONE ~	x 16'-9 1/2
P4274	ONE ~	x 16'-10 1/2
S4274	ONE ~	x 16'-10 1/2

A572 GR50





SECTION AA

SHOP NOTES

MATL G40.21-44W U/N
WELD E70 SERIES ELECTRODES
REFERENCE DWGS E48, 901

FIELD BOLTS

4 ~ 7/8" BOLTS x 2 1/2 (A325)
4 ~ 7/8" BOLTS x 2 3/4 (⊥)
4 ~ 7/8" BOLTS x 2 (⊥)

BILL OF MATERIAL

LINE	CODED	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOO1														
02																			
03				PA	2	PI	7	0	x	0	5	44W		0	9	0			
04																			
05					1		1F	3/16						3	0	0			
06																			
07		4816	A4274E		1		W14	x 22				A36		20	11	10	189	4	S2E
08																			
09																			
10					FOO1														
11				HC	1		L4x3x5/16					44W		0	11	8			BENT
12				HD	1		L4x3x5/16							0	11	8			⊥
13				HF	1		L4x3x5/16							0	11	8			
14				HG	1		L6x3 1/2x5/16							0	11	8			
15				PB	4	PI	8	0	x	0	6			0	8	0			
16					1		1F	1/4						11	6	0			
17																			
18		4816	B4274		1		W21	x 44				A36		20	10	8	189	5	
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL				TOTAL												1 OF 2
01					FOO8														
02				AA	37		L4x3x5/16					44W		0	9	0			
03				MA	8		C150x16					300W		0	9	0			
04					1		1F	1/4						3	7	0			
05					1		1F	3/16						12	0	0			
06		4804	C4274		1		W12	x 53				A572GR50		17	10	2	201	9	
07		4814	M4274		1									16	9	8	201	8	
08		4810	K4274		1									16	9	8	201	8	
09		4803	H4274		1									16	9	8	201	8	
10		4804	P4274		1									16	9	8	201	8	
11		4809	G4274		1									16	10	8	201	8	
12		4810	P4274		1									16	10	8	201	8	
13		4810	S4274		1									16	10	8	201	8	
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		74		TOTAL							232					2 OF 2

IMPERIAL

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16 ø U/N
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 VWP	DATE FEB 17/86	SQUAD F.R.	PROJECT: 7WORLD TRADE CENTRE
CHK'D. 28 D.Z.	DATE MAR. 4/86		DETAIL: BEAMS ~ ROOF

CONTRACT 84-153 | DWG.No. 4274