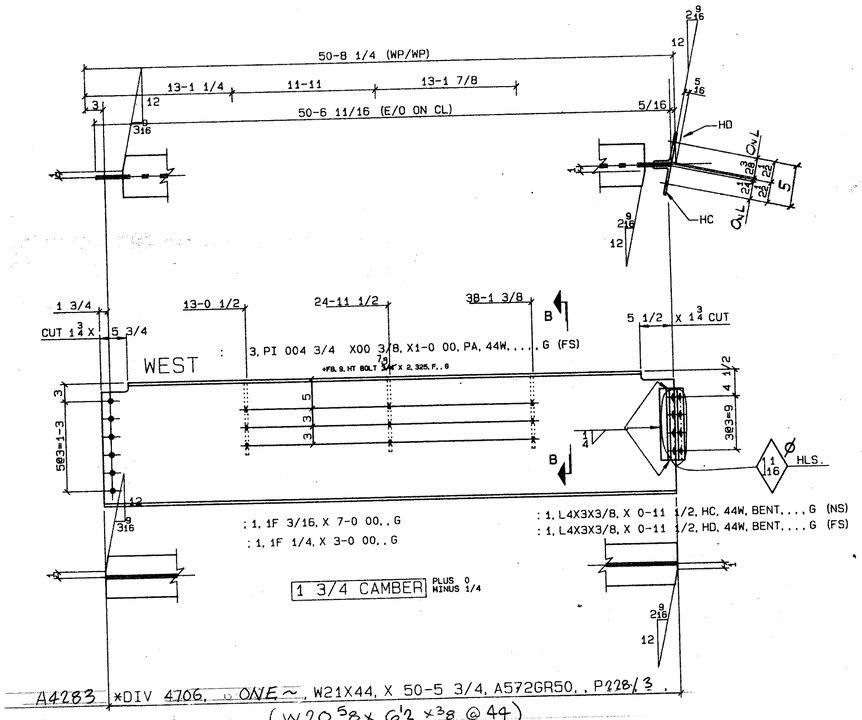
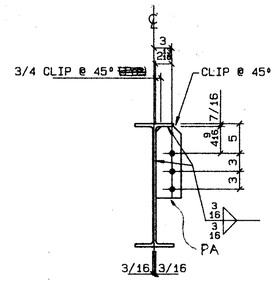
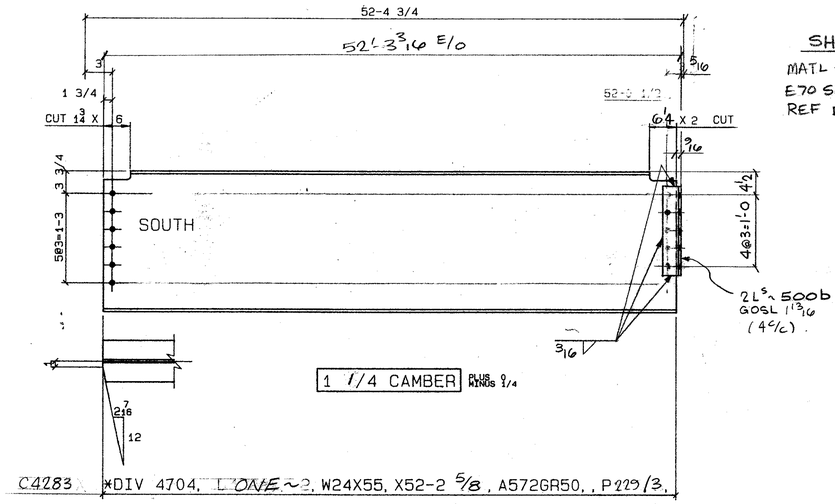




SECTION B-B

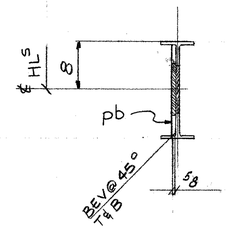


SHOP NOTES

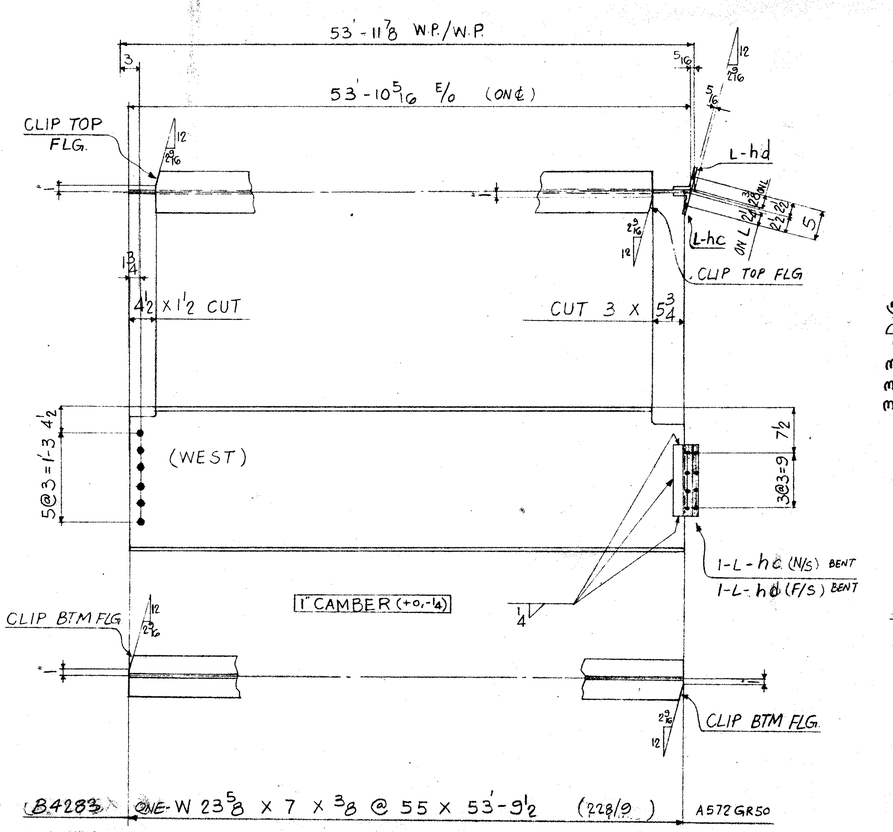
MATL - G40.21- 44W UIN
E70 SERIES ELECTRODES
REF DWGS E47A

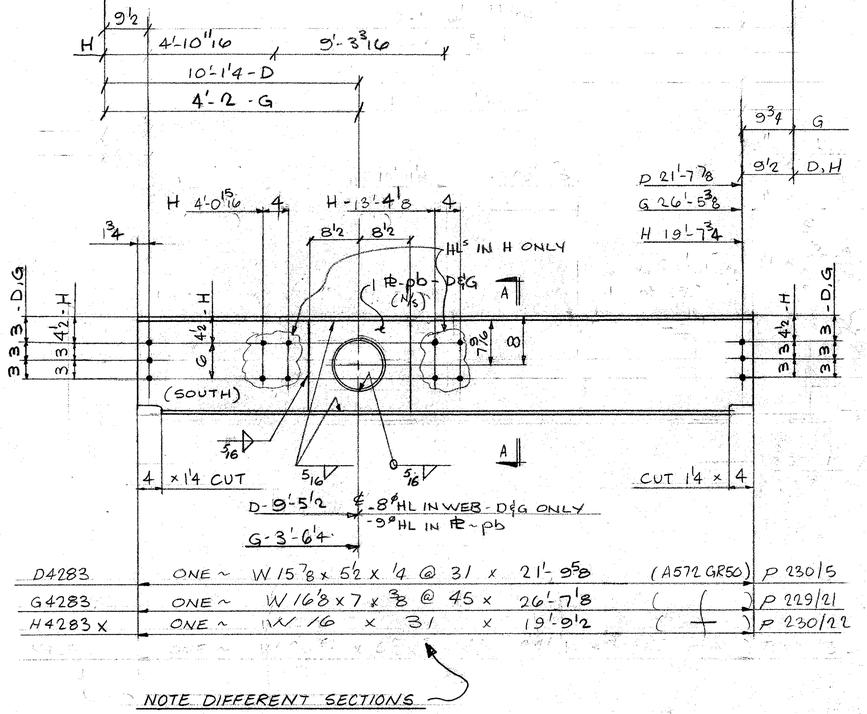
FIELD BOLTS

8-HT BOLT 7/8 x 2 1/4 (A325)



SECTION A A
(FOR D & G ONLY)





BILL OF MATERIAL

LINE	CCOSDT	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001									
02				PA	3	PI 4 1/2 x 0 6 X PLATE ONLY	44W			1	0			
03														
04				HC	1	L4 x 3 x 3/8	44W			0	11	8		BENT
05				HD	1					0	11	8		BENT
06														
07					1	1F 3/16				8	0	0		
08					1	1F 1/4				3	0	0		
09														
10	4706	A4283			1	W21 x 44	A572GR50		50	5	12	228	3	
11														
12														
13					F001									
14				HC	1	L4 x 3 x 3/8	44W			0	11	8		
15				HD	1					0	11	8		
16					1	1F 1/4				3	0	0		
17	4706	B4283			1	W24 x 55	A572GR50		53	9	8	228	9	
18														
19					F001									
20				500B	2	L3 x 3 x 5/16	44W			1	2	8		
21														
22					1	1F 3/16				3	6	0		
23														
24														
25	4704	C4283			1	W24 x 55	A572GR50		52	2	10	229	3	
26			TOTAL			TOTAL								1 OF 2
01					F002									
02				PB	2	PI 15 0 x 0 14	44W			1	5	0		P2E
03														
04														
05					1	1F 5/16				1	6	0	0	
06														
07	4702	D4283			1	W 16 x 31	A572GR50		21	9	10	230	5	
08	4703	G4283			1	W 16 x 45			26	7	2	229	21	
09														
10														
11						MARK								
12														
13														
14	4716	H4283X			1	W 16 x 31	A572GR50		19	9	8	230	22	
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														4/10/16/86
26			TOTAL		28	TOTAL			257					2 OF 2

REV	DATE	BY
1	DATE	BY
2	DATE	BY
3	DATE	BY

SPEC. AS NOTED
HOLES 15/16ø UIN
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

X64

MADE 27 VWP DATE FEB 24/84
CHK'D. 28 J.B DATE MAR 24/84
SQUAD F.R.

PROJECT: 7 WORLD TRADE
DETAIL: BEAMS ~ 47TH FLOOR

CONTRACT 84-153.
DWG.No. 4283