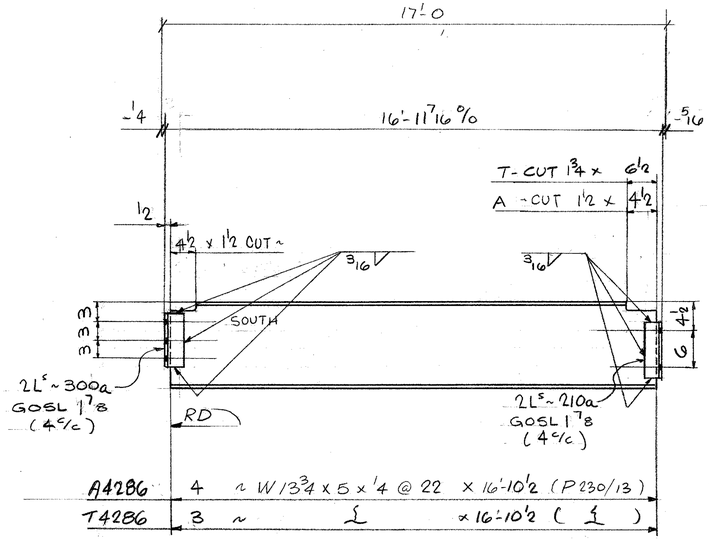
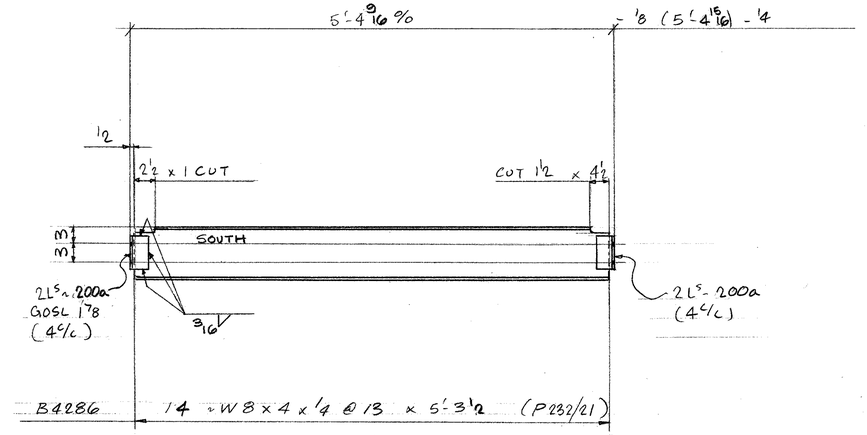
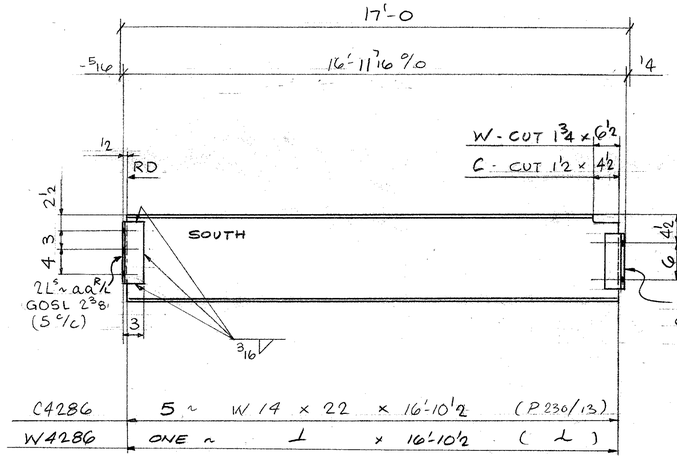
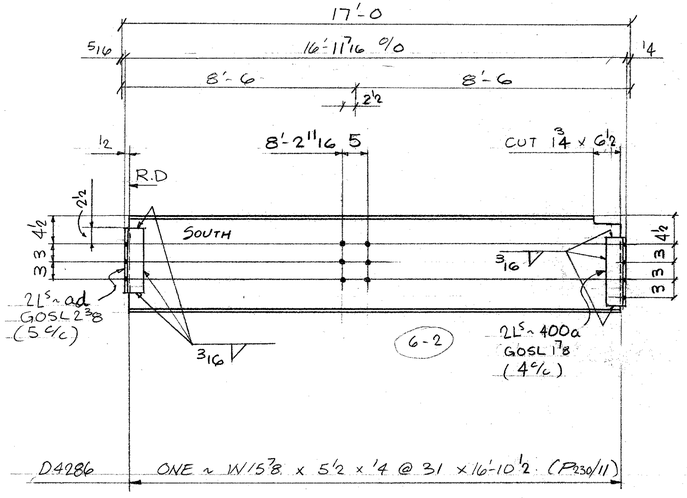
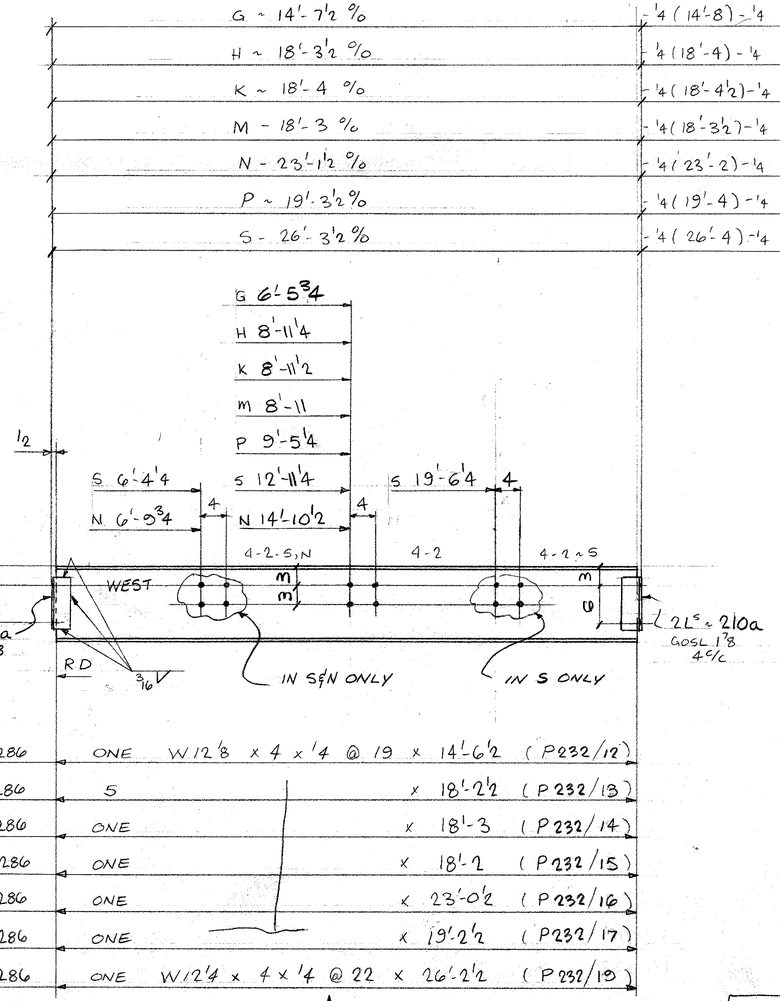










SHOP NOTES

MIAT^c G40.21-44W U/N
E70 SERIES ELECTRODES
REFERENCE DWGS E47A

FIELD BOLTS

62 - HT BOLT 7/8 x 2 (A325)

BILL OF MATERIAL

LINE	COOD TE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOO7														
02				300A	14		L3	x3	x 5/16			44W		0	8	8			
03				210A	14		⊥					⊥		0	8	8			
04					1	IF	5/16							27	0	0			
05		4701	A4286		2	W	14	x 22				A572GR50		16	10	8	230	13	
06		4701	T4286		3				T			T		16	10	6	230	13	
07		4702	A4286		1				T			T		16	10	8	230	13	
08		4713	A4286		1				T			T		16	10	8	230	13	
09					FOO8														
10				AA R/L	12	L4	x3	x 5/16				44W		0	9	8			
11				210A	12	L3	x3	x 5/16				⊥		0	8	8			
12					1	IF	5/16							27	0	0			
13		4702	C4286		1	W	14	x 22				A572GR50		16	10	8	230	13	
14		4701	C4286		1				T			T		16	10	8	230	13	
15		4713	C4286		3				T			T		16	10	8	230	13	
16		4701	W4286		1				T			T		16	10	8	230	13	
17					FO14														
18				200A	56	L3	x3	x 5/16				44W		0	5	8			
19					1	IF	5/16							49	0	0			
20		4715	B4286		1	W	8	x 13				A572GR50		5	3	8	232	21	
21		4716	B4286		1									5	3	8	232	21	
22		4702	B4286		1									5	3	8	232	21	
23		4713	B4286		4									5	3	8	232	21	
24		4702	B4286		1									5	3	8	232	21	
25		4701	B4286		6									5	3	8	232	21	
26			TOTAL						TOTAL										1 OF 2
01					FOO1														
02				AD	2	L4	x3	x 5/16				44W		0	11	0			
03				400A	2	L3	x3	x 5/16				⊥		0	11	8			
04					1	IF	5/16							50	0				
05																			
06		4701	D4286		1	W	16	x 31				A572GR50		16	10	8	230	11	
07																			
08																			
09					FO11														
10				210A	44	L3	x3	x 5/16				44W		0	8	8			
11																			
12					1	IF	3/16							49	0	0			
13																			
14		4716	G4286		1	W	12	x 19				A572GR50		14	6	8	232	12	
15		4713	H4286		1									18	2	8	232	13	
16		4712	H4286		1									18	2	8	292	13	
17		4713	H4286		2									18	2	8	232	13	
18		4702	H4286		1									18	2	8	232	13	
19		4713	K4286		1									18	3	0	232	14	
20		4713	M4286		1									18	2	0	232	15	
21		4701	M4286		1									23	0	8	232	16	
22		4701	P4286		1									19	2	8	232	17	
23		4701	S4286		1	W	12	x 22						26	2	8	232	19	
24																			
25																			
26			TOTAL	239					TOTAL					521					2 OF 2

Apr 16/86

REV.				
1	DATE	BY	SPEC.	AS NOTED
2	DATE	BY	HOLES	15/16 ø
3	DATE	BY	FINISH	NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT: 7 WORLD TRADE BUILDING	CONTRACT	DWG.No.
27 VWP	FEB 25/86	F.R.		84-153	4286
CHK'D. 28 J.B.	DATE MAR 26/86		DETAIL: BEAMS ~ 47TH FLOOR		

x64

IMPERIAL