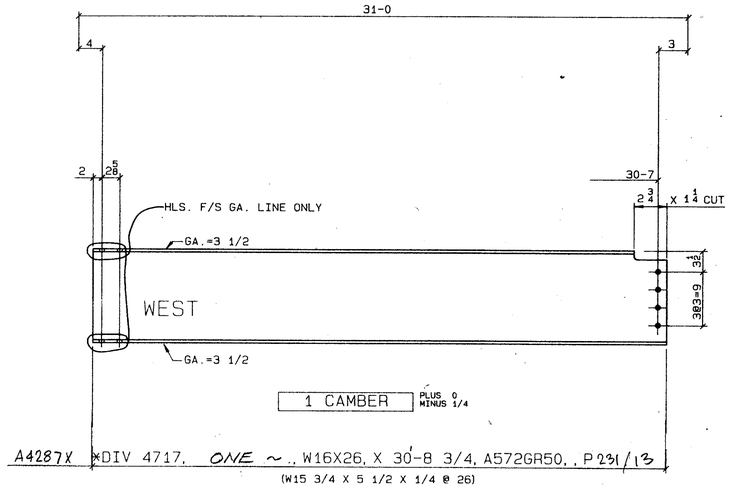
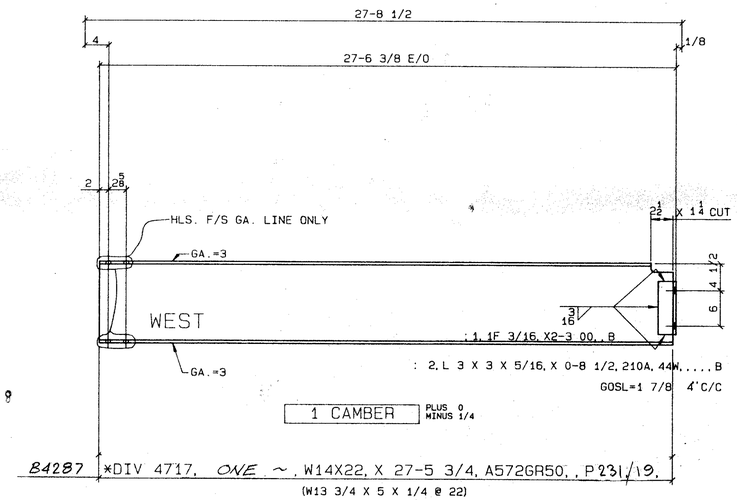
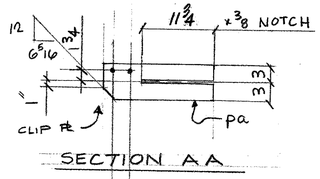


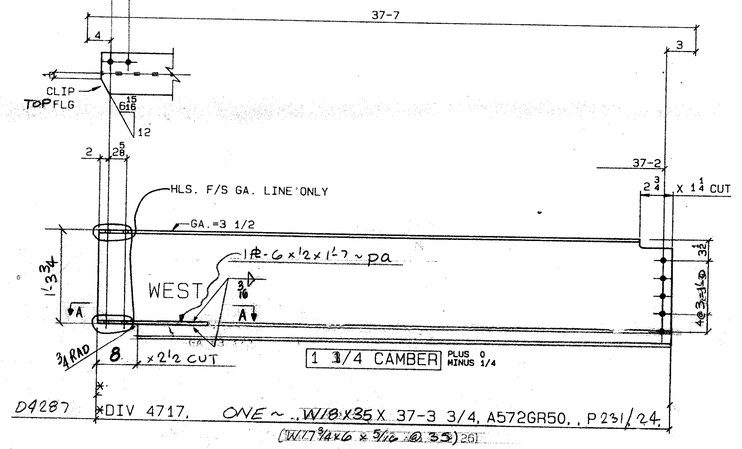
A4287X *DIV 4717, ONE ~ , W16X26, X 30-8 3/4, A572GR50, , P231/13
(W15 3/4 X 5 1/2 X 1/4 @ 26)



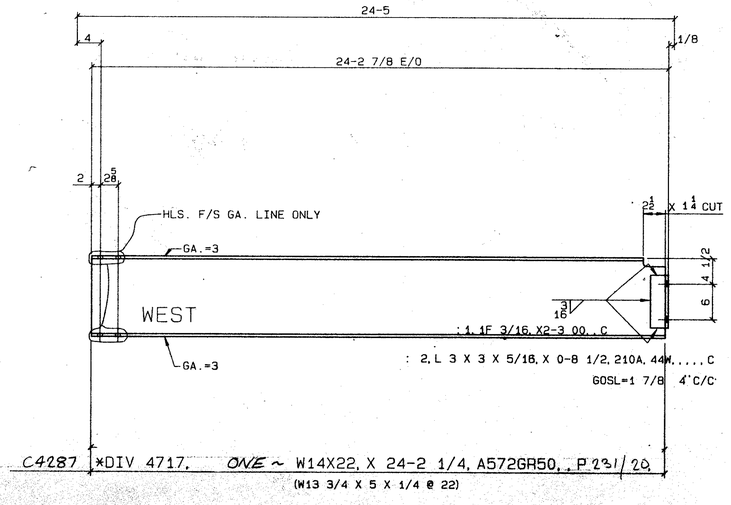
B4287 *DIV 4717, ONE ~ , W14X22, X 27-5 3/4, A572GR50, , P231/19,
(W13 3/4 X 5 X 1/4 @ 22)



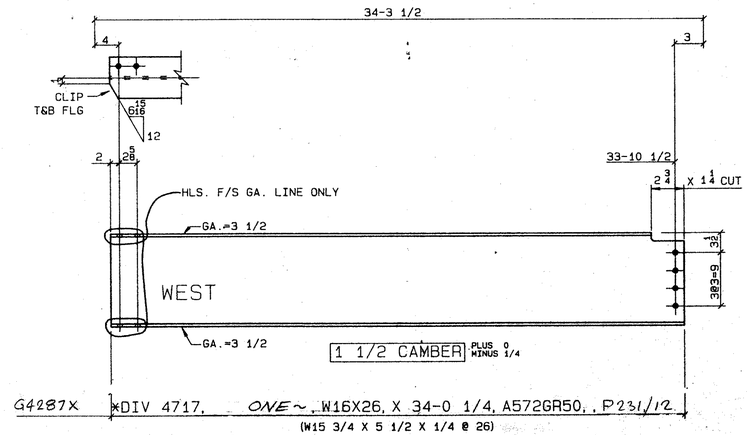
SECTION A A



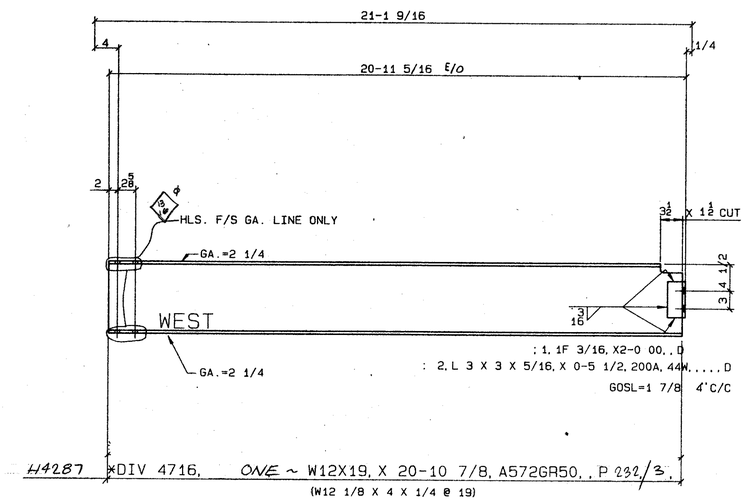
D4287 *DIV 4717, ONE ~ , W18X35 X 37-3 3/4, A572GR50, , P231/24
(W17 3/4 x 6 x 5/16 @ 35) 26



C4287 *DIV 4717, ONE ~ W14X22, X 24-2 1/4, A572GR50, , P231/20
(W13 3/4 X 5 X 1/4 @ 22)



G4287X *DIV 4717, ONE ~ , W16X26, X 34-0 1/4, A572GR50, , P231/12
(W15 3/4 X 5 1/2 X 1/4 @ 26)



H4287 *DIV 4716, ONE ~ W12X19, X 20-10 7/8, A572GR50, , P232/3,
(W12 1/8 X 4 X 1/4 @ 19)

SHOP NOTES Apr 16/86
MATERIAL AS NOTED
USE E70 SERIES ELECTRODES
REF. DWGS. E47A, 901, 9171
9172, 9181, 9184,

(FOR 7/8 DIA. A325)

R	3	DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED
E	2	DATE	BY	HOLES 15/16 DIA ← U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
V	1	DATE	BY	FINISH NONE	
MADE 27 VWP		DATE FEB 25/86	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-153
CHK'D 28 J.B		DATE MAR 24/86		DETAIL: BEAMS 47TH FLOOR	DWG. NO. 4287

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