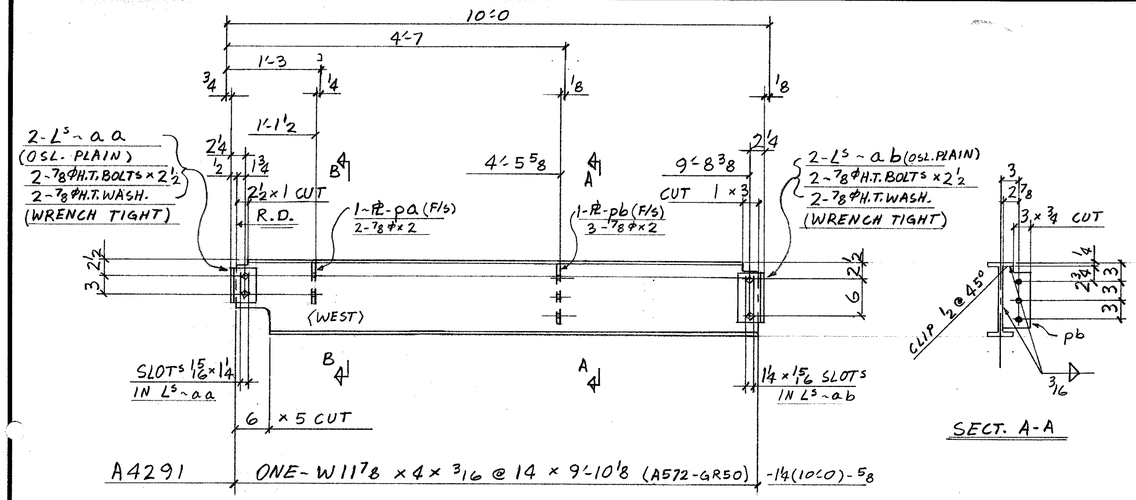
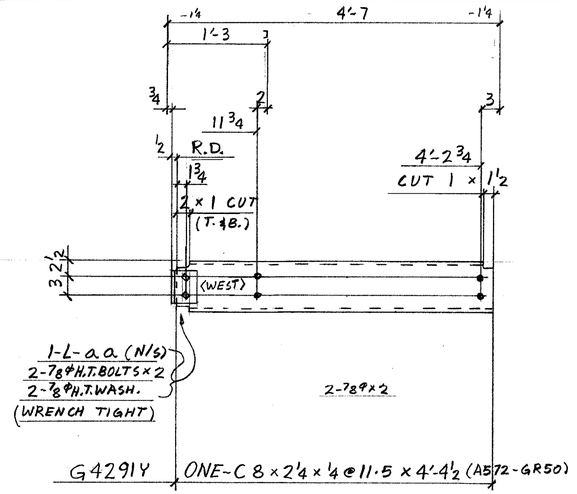
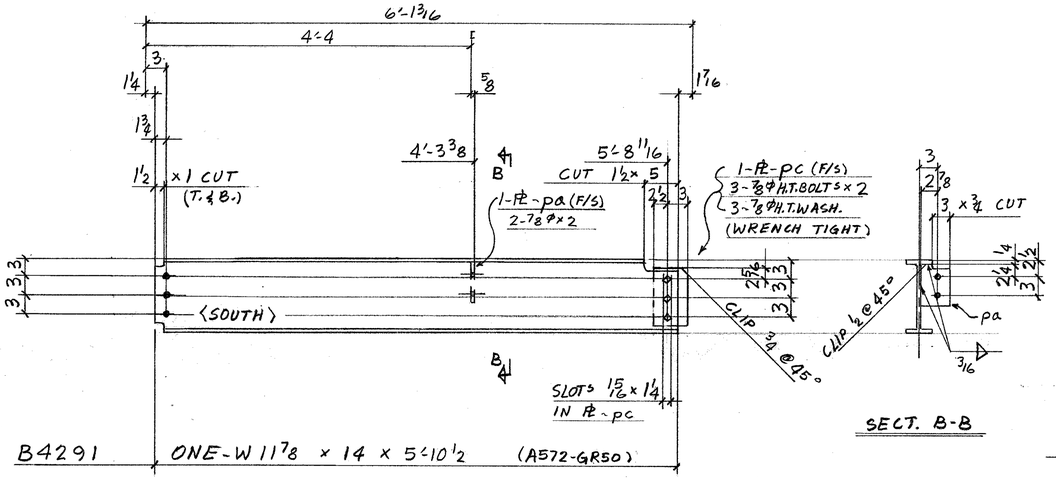
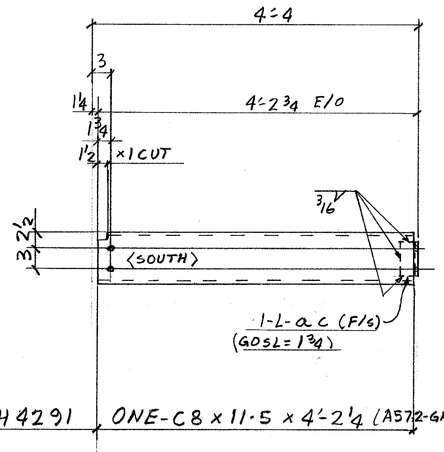


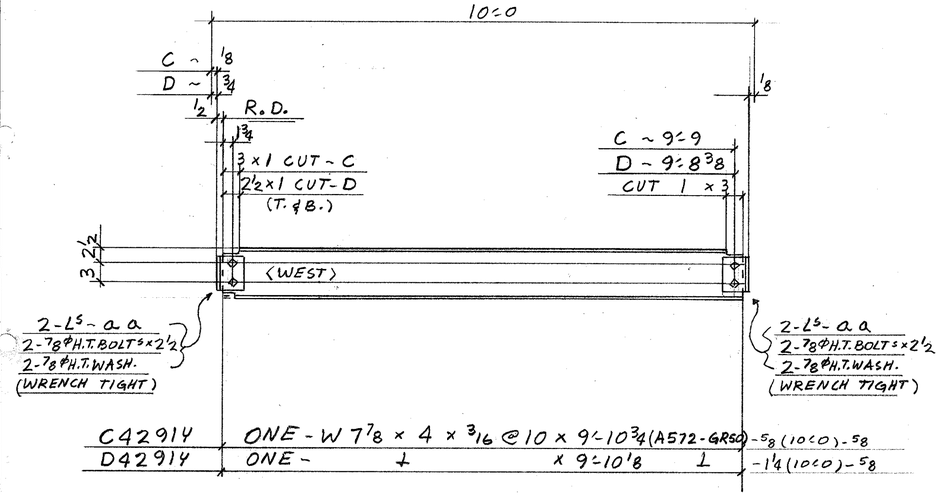
SECT. A-A





SECT. B-B





FIELD BOLTS
9 - 7/8 ϕ A325 x 2

SHOP NOTES
MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. FW114

X65

BILL OF MATERIAL

LINE	COOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001									
02														
03				AA	2	L4 x 3 x 3/8	44W		0	6	0			
04				AB	2	〃	〃		0	8	8			
05				PA	1	PL 4 1/4 X 0'-0 6	〃		0	6	12			
06				PB	1	PL 4 1/4 X 0'-0 6	〃		0	10	4			
07														
08					4	H.T. BOLT 7/8 x 2 1/2	A325							
09					4	H.T. WASHER 7/8	〃							
10					1	I.F. 3/16			3	0	0			
11														
12		F114	A4291		1	W 12 x 14	A572GR50		9	10	2			
13														
14					F001									
15														
16				PA	1	PL 4 1/4 X 0'-0 6	44W		0	6	12			
17				PC	1	PL 5 8 X 0'-0 6	〃		0	9	14			
18														
19					3	H.T. BOLT 7/8 x 2	A325							
20					3	H.T. WASHER 7/8	〃							
21					1	I.F. 3/16				1	6	0		
22														
23		F114	B4291		1	W 12 x 14	A572GR50		5	10	8			
24														
25														
26			TOTAL			TOTAL								1-OF-2
01					F002									
02														
03				AA	8	L4 x 3 x 3/8	44W		0	6	0			
04					8	H.T. BOLT 7/8 x 2 1/2	A325							
05					8	H.T. WASHER 7/8	〃							
06														
07														
08		F114	C4291Y		1	W 8 x 10	A572GR50		9	10	12			
09		F114	D4291Y		1	〃	〃		9	10	2			
10														
11					F002									
12														
13				AA	2	L4 x 3 x 3/8	44W		0	6	0			
14				AC	1	L3 x 3 x 5/16	〃		0	5	8			
15														
16					2	H.T. BOLT 7/8 x 2	A325							
17					2	H.T. WASHER 7/8	〃							
18					1	I.F. 3/16				1	0	0		
19														
20		F114	G4291Y		1	8 C 11.5	A572GR50		4	4	8			
21		F114	H4291		1	〃	〃		4	2	4			
22														
23														
24														
25														
26			TOTAL		68	TOTAL			45					2-OF-2

Mar 86/86

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16 ϕ
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD
SF	MAR. 1/86	FR
CHK'D. 28 GP	DATE MAR/12	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: BEAMS & CH.S (Rev. X65)

CONTRACT 84-152 | DWG.No. 4291

PRELIMINARY