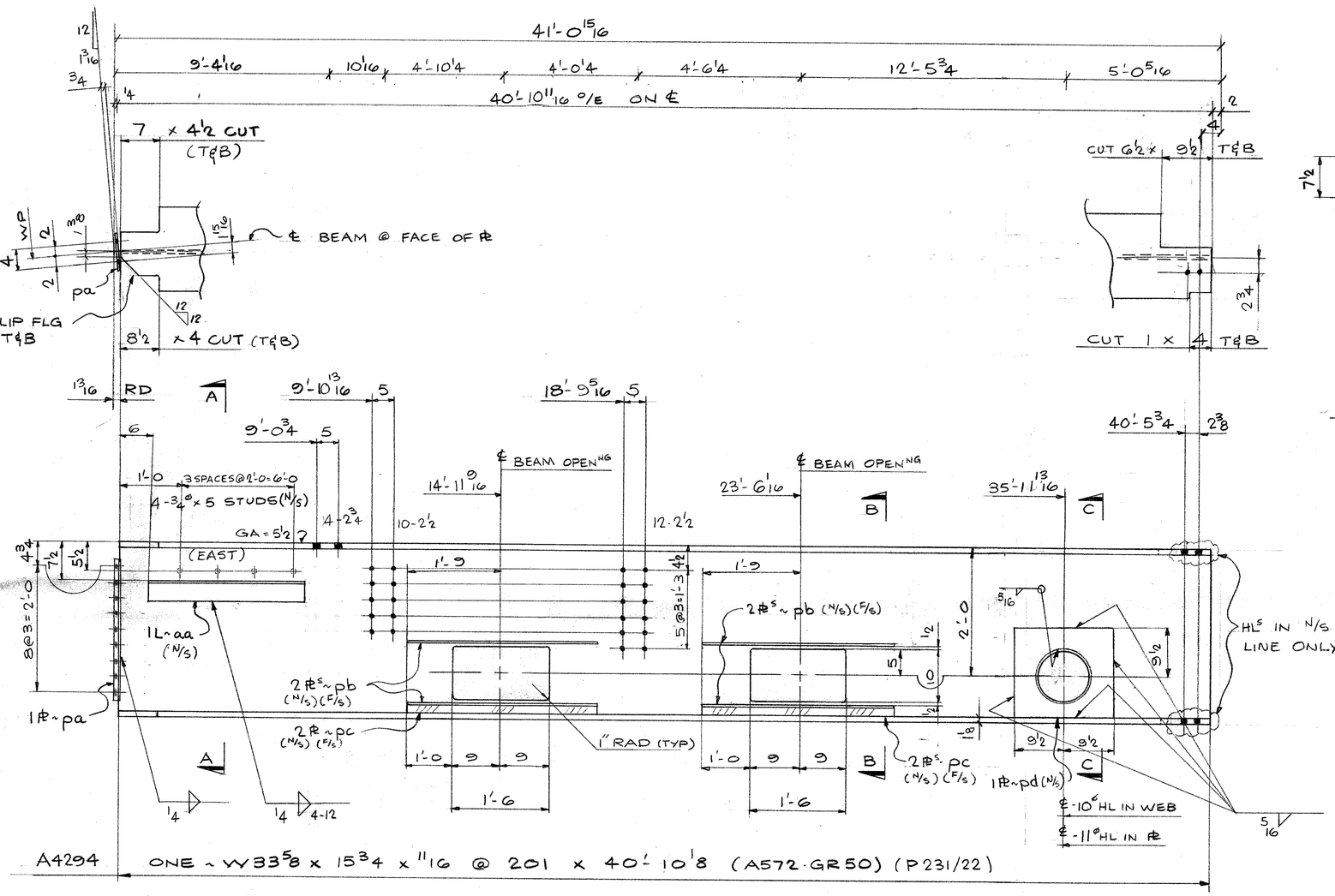
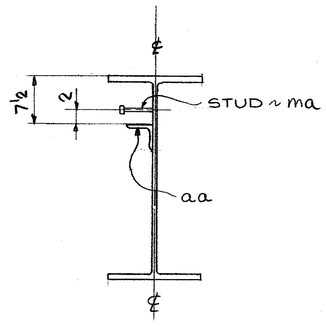
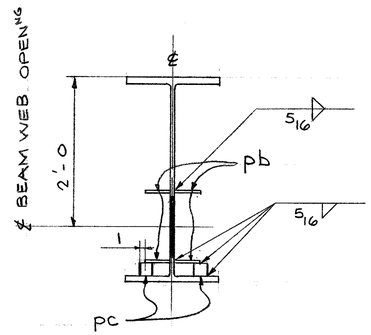
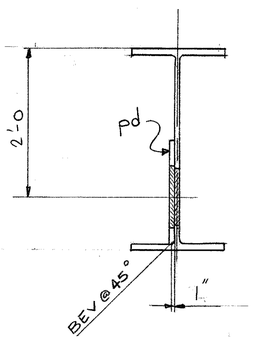








SHOP NOTES

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWGS, E47A, 9192, 9193

FIELD BOLTS

4- HT BOLT 7/8ø x 2 3/4 (A325)
22- ⊥ x 2 1/2 (⊥)

BILL OF MATERIAL

LINE	COOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOO1															
02				PA	1	PI	7	0	x	0	8	44W		2	3	0			
03				PB	8	"	4	0	x	0	8	"		3	6	0			
04				PC	4	"	2	8	x	4	6	"		3	6	0			
05				PD	1	"	18	0	x	1	4	⊥		1	7	0			PIE
06																			
07				AA	1	L4 x 4 x 3/8						44W		8	4	0			
08					4	SHEAR STUD ¾ x 5													REQ# 21323
09					1	IF 1/4									4	6	0		
10					1	IF 5/16									7	0	0		
11																			
12			47.17	A4294	1	W33 x 201						A572GR50		40	10	2	231	22	
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL	19				TOTAL	131									1 OF 1
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
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23																			
24																			
25																			
26				TOTAL					TOTAL										June 2/86 R Apr 16/86

IMPERIAL

FINISH

REV.			
R	1	DATE JUNE 2/86	BY D.Z.
E	2	DATE	BY
V.	3	DATE	BY

SPEC. AS NOTED
HOLES 15/16ø
FINISH ~~SEE MEMO~~ NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE		DATE	SQUAD
27	VWP	MAR 19/86	F.R.
CHK'D 28	J.B., D.Z.	DATE APRIL 1/86	

PROJECT: 7 WORLD TRADE CENTRE
DETAIL: BEAMS - 47TH FLOOR

CONTRACT 84-153
DWG.No. 4294

XG4