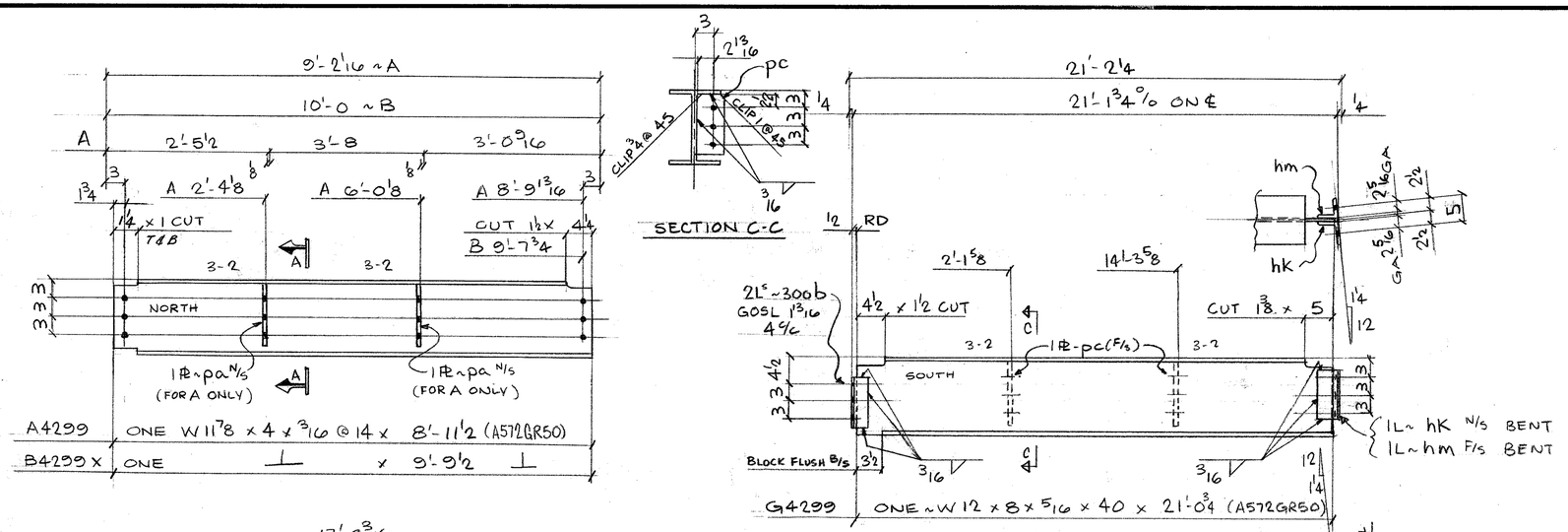


SHOP NOTES

MAT'L G40.21-44W
E70 SERIES ELECTRODES
REF DWG E47A,901

FIELD BOLTS

12 - HT BOLT 7/8" x 2 (A325).

BILL OF MATERIAL

LINE	C C O S T E	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	D S O R	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOO1														
02				PA	2	PI	4	14	X	0	6	44W		0	10	4			
03																			
04					1									3	9	0			
05																			
06		4716	A4299		1		W	12 x 14				A572GR50		8	11	8	231	8	
07																			
08																			
09																			
10																			
11		4716	B4299X		1		W	12 x 14				A572GR50		9	9	8	231	8	
12		4716	K4299X		1		C	8 x 11.5				⊥		3	5	8			STOCK
13																			
14					FOO1														
15				HA	1		L	4 x 3 x 5/16				44W		0	8	8			
16				HB	1		L	5 x 3 x 5/16						0	8	8			
17				HC	1		L	4 x 3 x 5/16				⊥		0	9	8			
18				HD	1									0	9	8			
19																			
20					1		IF	3/16						5	0	0			
21																			
22		4715	C4299		1		W	14 x 22				A572GR50		16	3	14	230	17	
23																			
24																			
25																			
26				TOTAL					TOTAL										1 OF 2
01					FOO1														
02				500B	2		L	3 x 3 x 5/16				44W		1	2	8			
03				HF	1		L	3 1/2 x 3 1/2 x 5/16				⊥		1	2	8			
04				HG	1									1	2	8			
05																			
06					1		IF	1/4						6	6	0			
07		4718	D4299		1		W	24 x 55				A572GR50		51	6	14	232	10	
08																			
09					FOO1														
10				300B	2		L	3 x 3 x 5/16				44W		0	8	8			
11				HK	1		L	3 1/2 x 3 1/2 x 5/16				⊥		0	8	8			
12				HM	1									0	8	8			
13					1		IF	3/16						6	6	0			
14				PC	2	PI	4	14	X	0	6	44W		0	10	0			
15		4702	G4299		1		W	12 x 40				A572GR50		21	0	12	230	3	
16																			
17					FOO1														
18				300A	2		L	3 x 3 x 5/16				44W		0	8	8			
19				HN	1		L	3 1/2 x 3 1/2 x 5/16				⊥		0	8	8			
20				HP	1		L							0	8	8			
21				PB	1	PI	15	0	X	0	14	⊥		1	5	0			P2E
22					1		IF	3/16						5	0	0			
23					1		IF	5/16						7	0	0			
24																			
25		4702	H4299		1		W	16 x 31				A572GR50		22	0	0	230	4	Apr 16/86
26				TOTAL	39				TOTAL					166					2 OF 2

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16" U/N
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT:	CONTRACT	DWG.No.
27 VWP	APR 1/86	F.R.	7 WORLD TRADE CENTRE	84-153	4299
CHK'D. 28 D.Z.	DATE APRIL 4/86		DETAIL: BEAMS ~ 47TH FLOOR		

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