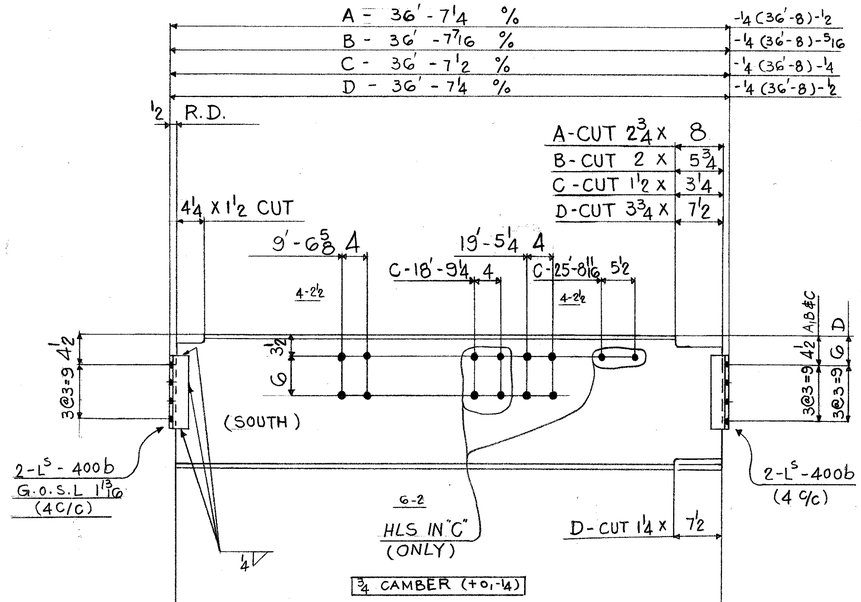
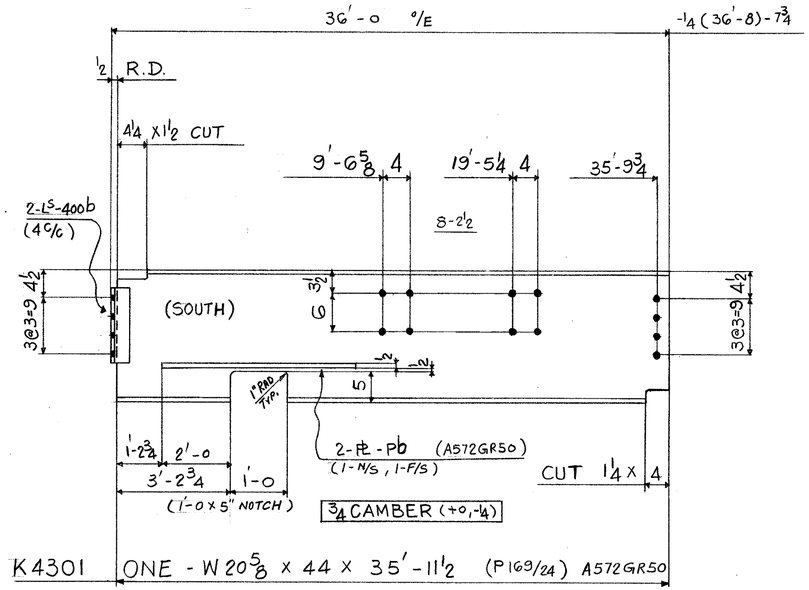




FIELD BOLTS

80 - 7/8 Φ H.T. BOLT X 2 1/2 (A325)

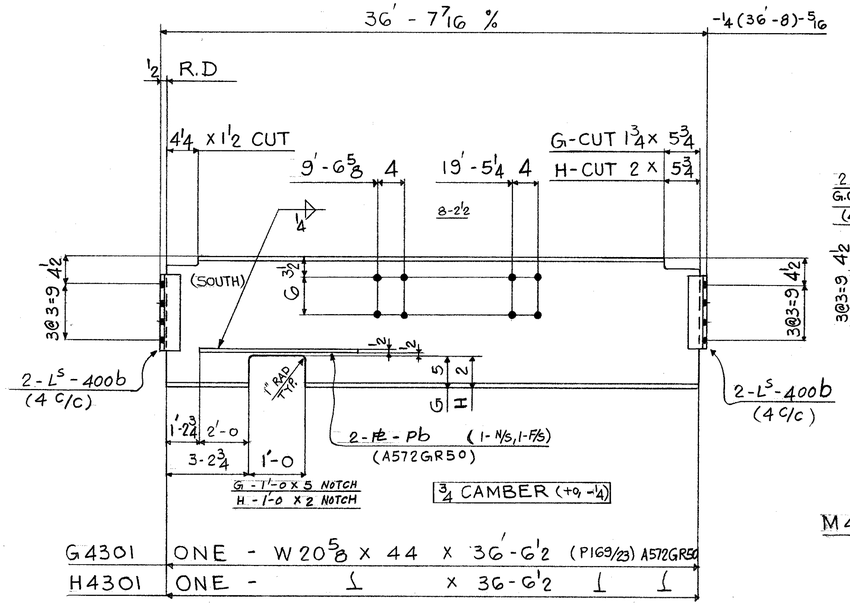
6 - 7/8 Φ L X 2 (A325)

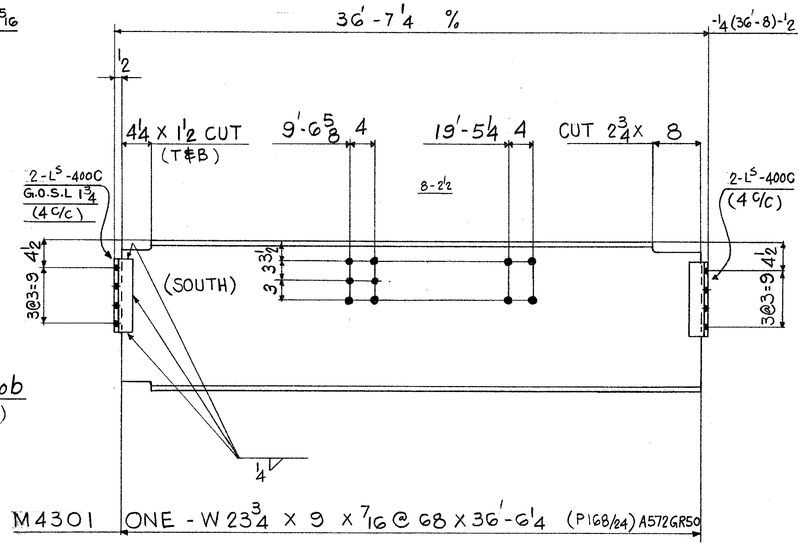
SHOP NOTE

MAT'L G40.21-44W (U/N)

USE E70 SERIES ELECTRODES

REF. DWG. E46, 901, 9181





BILL OF MATERIAL

LINE	COST	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION WIDTH PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F006													
02																		
03				400B	24	L3X3X5/16					44W		0	11	8			
04					1	IF1/4							33	0	0			
05																		
06		4701	A4301		1	W21X44					A572GR50		36	6	4	169	23	
07		4713	B4301		2								36	6	8			
08		4712	B4301		1								36	6	8			
09		4715	C4301		1								36	6	8			
10		4713	D4301		1								36	6	4			
11																		
12					F002													
13																		
14				PB	4	PL 3 0 X			0	8	A572GR50		5	0	0	22	11	0
15				400B	8	L3X3X5/16					44W		0	11	8			
16					1	IF1/4							51	0	0			
17																		
18																		
19																		
20		4701	G4301		1	W21X44					A572GR50		36	6	8	169	23	
21		4708	H4301		1	L					L		36	6	8	L	L	
22																		
23																		
24																		
25																		
26		TOTAL				TOTAL												
01					F001													
02																		
03				400B	2	L3X3X5/16					44W		0	11	8			
04				PB	2	PL 3 0 X			0	8	A572GR50		5	0	0	STOCK		
05																		
06					1	IF1/4							22	9	0			
07																		
08																		
09		4701	K4301		1	W21X44					A572GR50		35	11	8	169	24	
10																		
11																		
12					F001													
13																		
14				400C	4	L3X3X5/16					44W		0	11	8			
15					1	IF1/4							5	6	0			
16																		
17		4701	M4301		1	W24X68					A572GR50		36	6	4	168	24	
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26		TOTAL			68	TOTAL							444					

Jan 8/86

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. G40.21-44W (U/N)
HOLES 15/16 Φ
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 HSS — DATE NOV. 11, 85 — SQUAD F.R.
CHK'D. 28 D.Z. — DATE DEC 11/85

PROJECT: 7 WORLD TRADE CENTER, N.Y.
DETAIL: BEAMS (46TH FLR)
CONTRACT 84-153
DWG.No. 4301