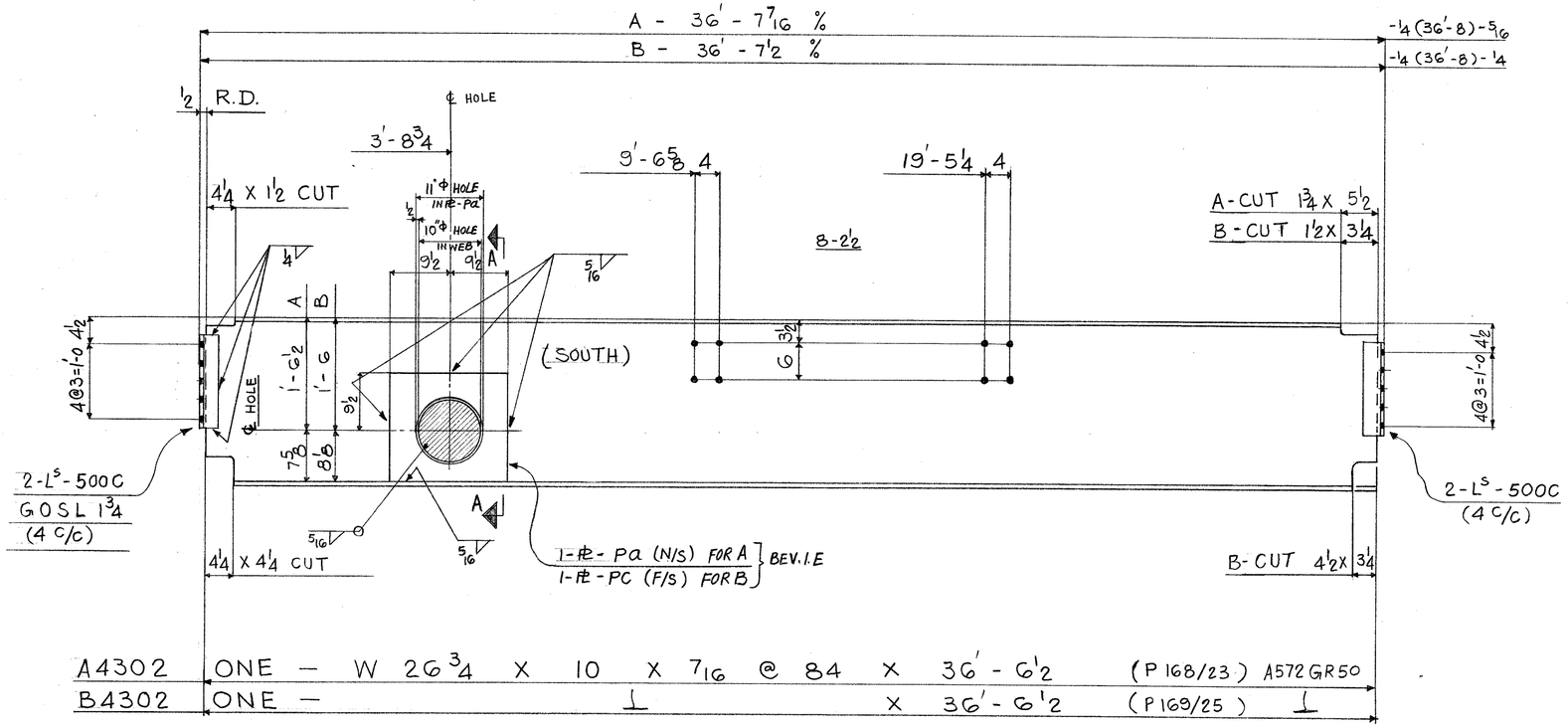
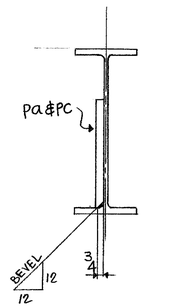




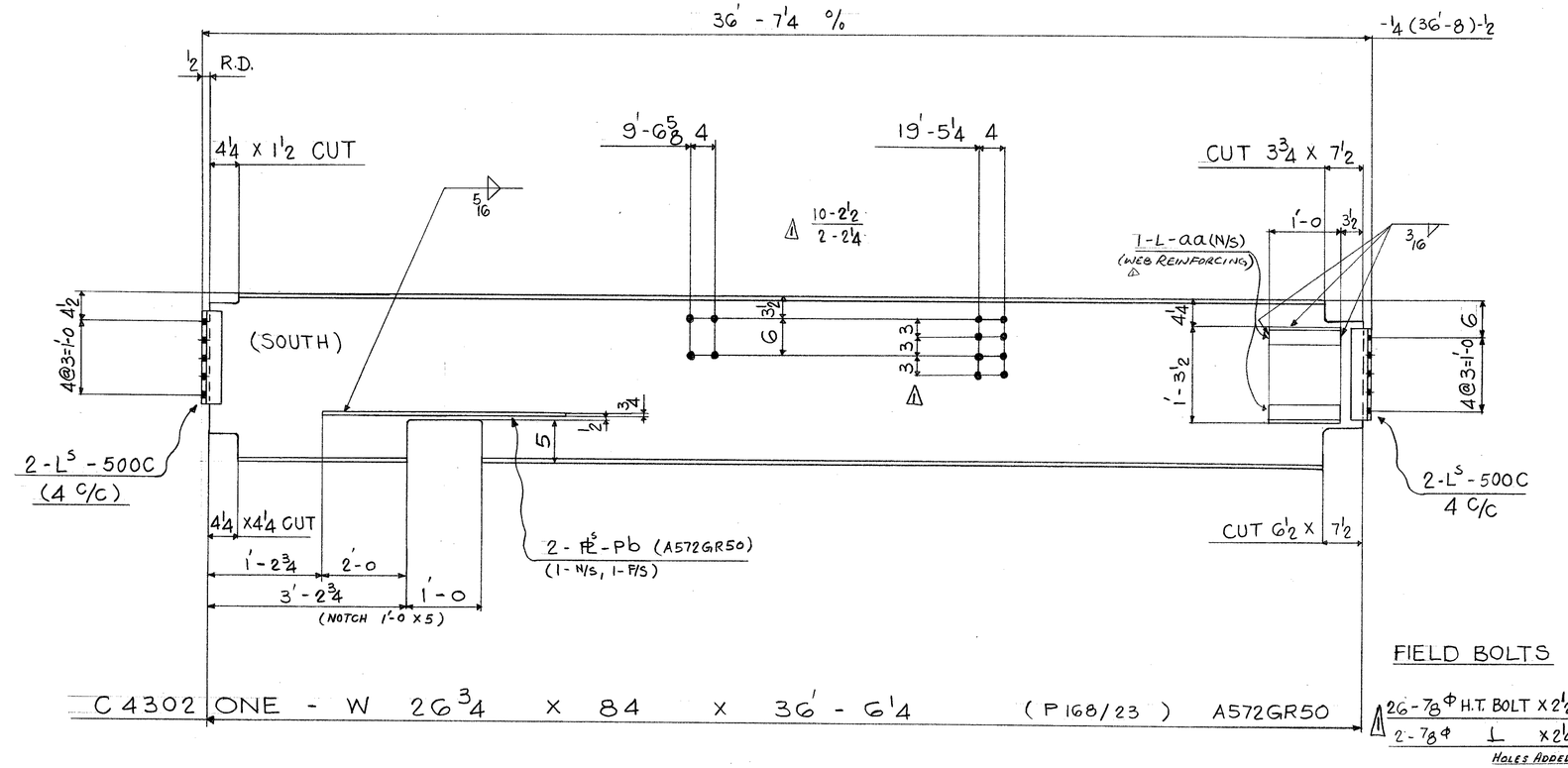
SECT. "A - A"

SHOP NOTE:

MAT^L G 40·21-44W (U/N)

USE E70 SERIES ELECTRODES

REF DWG. E46, 901, 9181.



FIELD BOLTS

26-7/8Φ H.T. BOLT X 2 1/2 (A325)

2-7/8Φ ⊥ X 2 1/4 (L)

HOLES ADDED FOR W24

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F002										
02														
03				500C	8	L3X3X5/16	44W		1	2	8			
04				PA	1	PI 17 2X 1 0	⊥		1	7	0			
05				PC	1	PI 17 10X 1 0	⊥		1	7	0			
06					1	IF5/16			17	0	0			
07					1	IF1/4			13	9	0			
08														
09		4701	A4302		1	W27X84	A572GR50		36	6	8	168	23	
10		4715	B4302		1	⊥	⊥		36	6	8	169	25	
11														
12														
13				F001										
14														
15				500C	4	L3X3X5/16	44W		1	2	8			
16				PB	1	PI 4 12 X	012A572GR50		5	0	0	221	9	
17				AA	2	L3X3X5/16	44W		1	0	0			
18					1	IF5/16			20	0	0			
19					1	IF1/4			6	6	0			
20					1	IF3/16			3	0	0			
21														
22		4713	C4302		1	W27X84	A572GR50		36	6	4	160	23	
23														
24														
25														
26		TOTAL			28	TOTAL			177					

REV.			
1	DATE DEC 20/85	BY D.Z.	SPEC. G40·21-44W(U/N)
2	DATE	BY	HOLES 15/16 Φ
3	DATE	BY	FINISH NONE

Jan 8/86

FRANKEL STEEL LIMITED

220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER, N.Y.	CONTRACT	DWG.No.
27 HSS	NOV. 12/85	F.R.	DETAIL: BEAMS (46TH FLR)	84-153	4302
CHK'D. 28 D.Z	DEC 11/85				