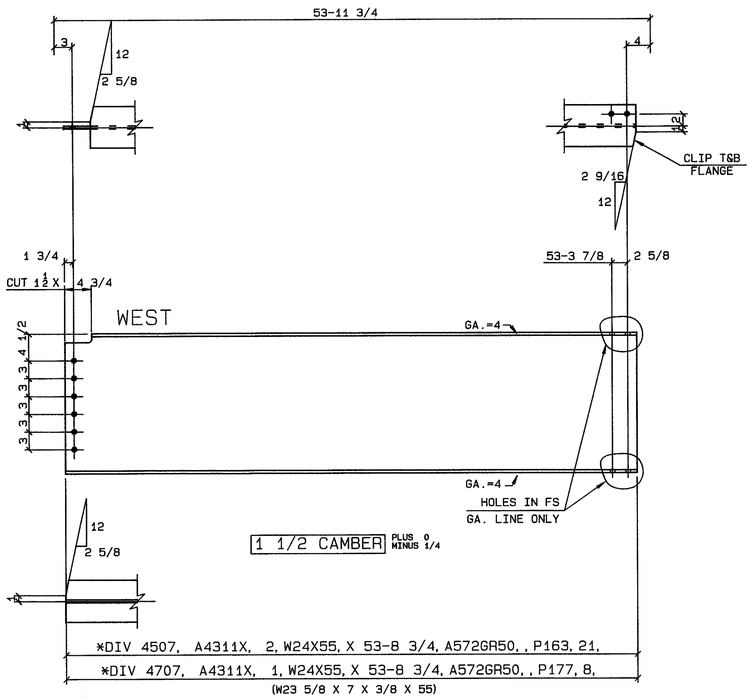
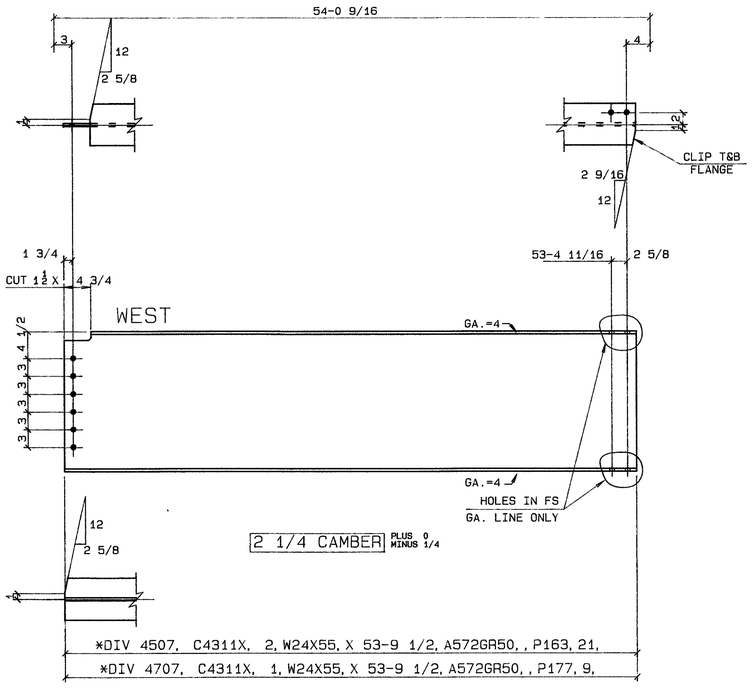
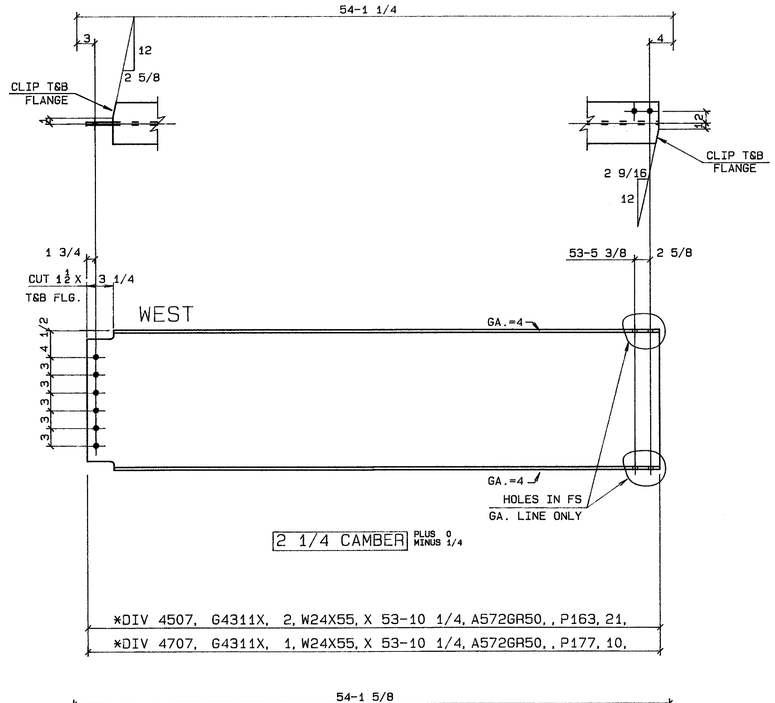


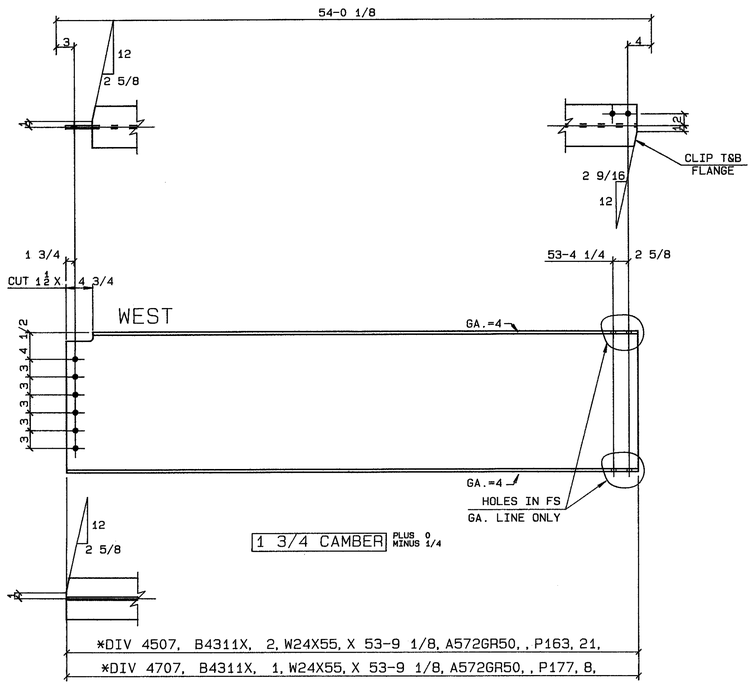
*DIV 4507, A4311X, 2, W24X55, X 53-8 3/4, A572GR50, , P163, 21,
*DIV 4707, A4311X, 1, W24X55, X 53-8 3/4, A572GR50, , P177, 8,
(W23 5/8 X 7 X 3/8 X 55)



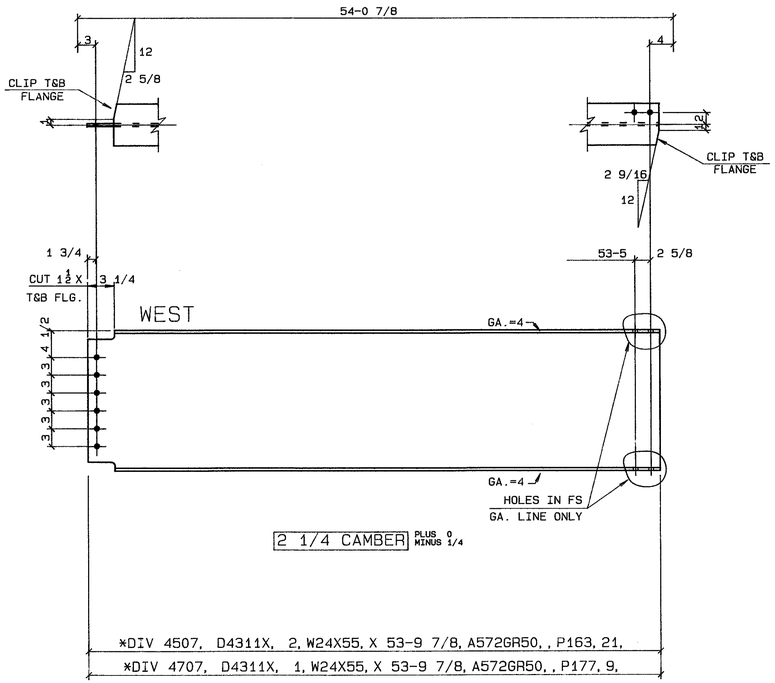
*DIV 4507, C4311X, 2, W24X55, X 53-9 1/2, A572GR50, , P163, 21,
*DIV 4707, C4311X, 1, W24X55, X 53-9 1/2, A572GR50, , P177, 9,



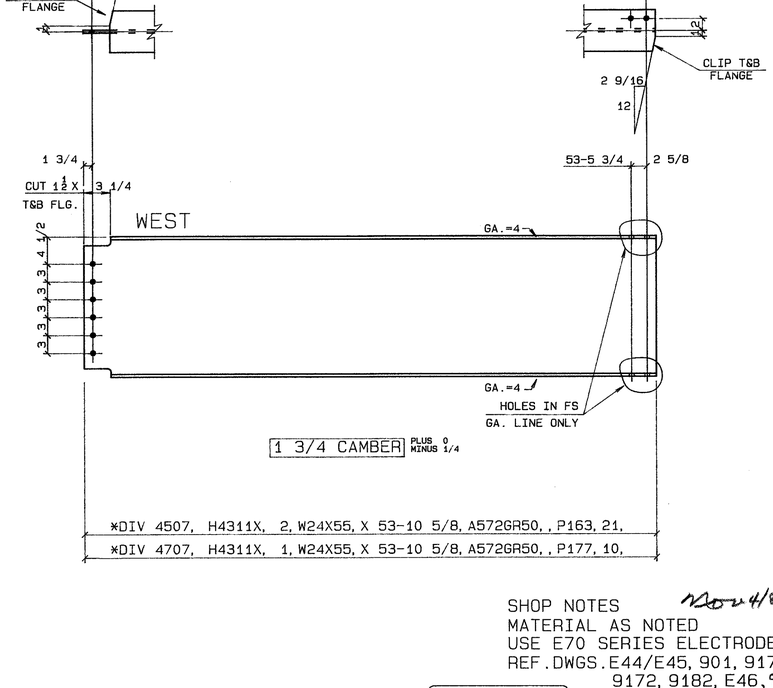
*DIV 4507, G4311X, 2, W24X55, X 53-10 1/4, A572GR50, , P163, 21,
*DIV 4707, G4311X, 1, W24X55, X 53-10 1/4, A572GR50, , P177, 10,



*DIV 4507, B4311X, 2, W24X55, X 53-9 1/8, A572GR50, , P163, 21,
*DIV 4707, B4311X, 1, W24X55, X 53-9 1/8, A572GR50, , P177, 8,



*DIV 4507, D4311X, 2, W24X55, X 53-9 7/8, A572GR50, , P163, 21,
*DIV 4707, D4311X, 1, W24X55, X 53-9 7/8, A572GR50, , P177, 9,



*DIV 4507, H4311X, 2, W24X55, X 53-10 5/8, A572GR50, , P163, 21,
*DIV 4707, H4311X, 1, W24X55, X 53-10 5/8, A572GR50, , P177, 10,

SHOP NOTES 12004/85
MATERIAL AS NOTED
USE E70 SERIES ELECTRODES
REF. DWGS. E44/E45, 901, 9171
9172, 9182, E46, 9181

FOR 7/8 DIA. A325

R	3	DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED		
E	2	DATE	BY	HOLES 15/16 DIA	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
V	1	DATE	BY	FINISH NONE			
MADE 27 MB	DATE SEP6/85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-153	DWG.NO. 4311
CHK'D 28 D.Z.	DATE OCT.28/85		DETAIL: BEAMS 44TH TO 46TH FLOOR			