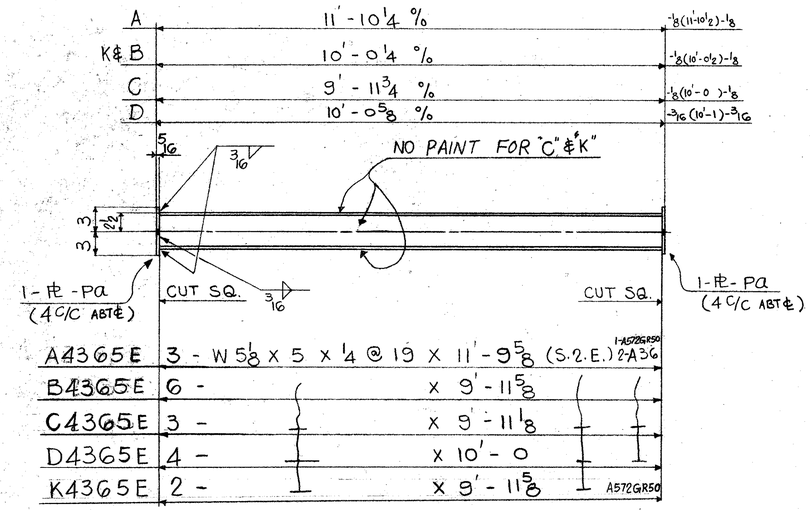
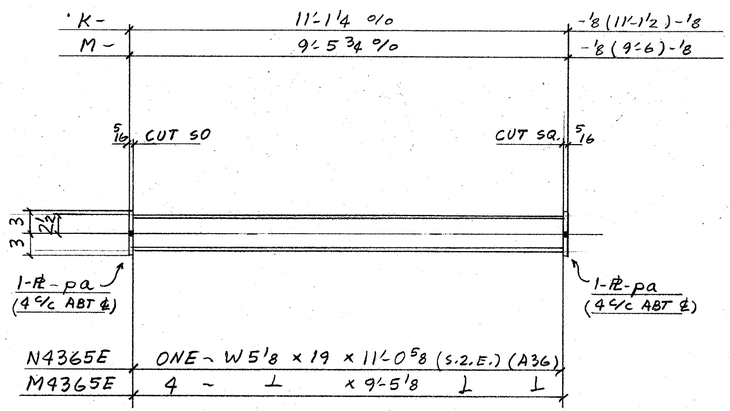




SHOP NOTE:

MAT'L G40.21-44W(U/N)
USE E70 SERIES ELECTRODES
REF DWG. E44 TO E46
& E47

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSGR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01					F018									
02														
03				PA	3	PI 6 0 X	44W	05	0	7	8			
04														
05					1	1F3/16			15	4	0	0		
06														
07		4515	A4365E		2	W5X19	A36		11	9	10	16	7	S2E
08		4715	A4365E		1	⊥	A572GR50		11	9	10	18	4	⊥
09		4511	B4365E		6	⊥	A36		9	11	10	16	16	⊥
10		4712	K4365E		2	⊥	A572GR50		9	11	10	18	4	3 ⊥
11														
12		4512	C4365E		3	W5X19	A36		9	11	2	16	10	S2E
13														
14		4711	D4365E		4	⊥	A572GR50		10	0	0	18	4	3 ⊥
15														
16					F003									
17				PA	3	PI 6 0 X	44W	05	0	7	8			
18				PB	3	PI 6 8 X	⊥	05	0	7	8			
19					1	1F3/16			7	6	0			
20		4511	G4365E		2	W5X19	A36		9	11	9	16	10	S2E
21														
22		4512	H4365E		1	⊥	⊥		9	11	2	16	16	⊥
23														
24														
25														
26				TOTAL	K		TOTAL							1 OF 2
01					F005									
02														
03				PA	10	PI 6 0 X	44W	05	0	7	8			
04														
05					1	1F3/16			16	0	0			
06														
07		4715	N4365E		1	W5X19	A36		11	0	10	20	3	10
08		4711	M4365E		4	⊥	⊥		9	5	2	20	3	9
09														
10														
11														
12														
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14														
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17														
18														
19														
20														
21														
22														
23														
24														
25														
26				TOTAL	107		TOTAL		174					2-OF-2

Nov 26/85

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. G40.21-44W U/N
HOLES 15/16ϕ (FOR ⅞ϕ A325)
FINISH SEE MEMO U/N

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 HSS	OCT 16/85	F.R.
CHK'D 28 D.Z.	DATE Nov 15/85	

PROJECT: 7 WORLD TRADE CENTER, N.Y.
DETAIL: BEAMS (44TH TO 46TH & BELOW 47TH FLR)
CONTRACT 84-153
DWG.NO. 4365