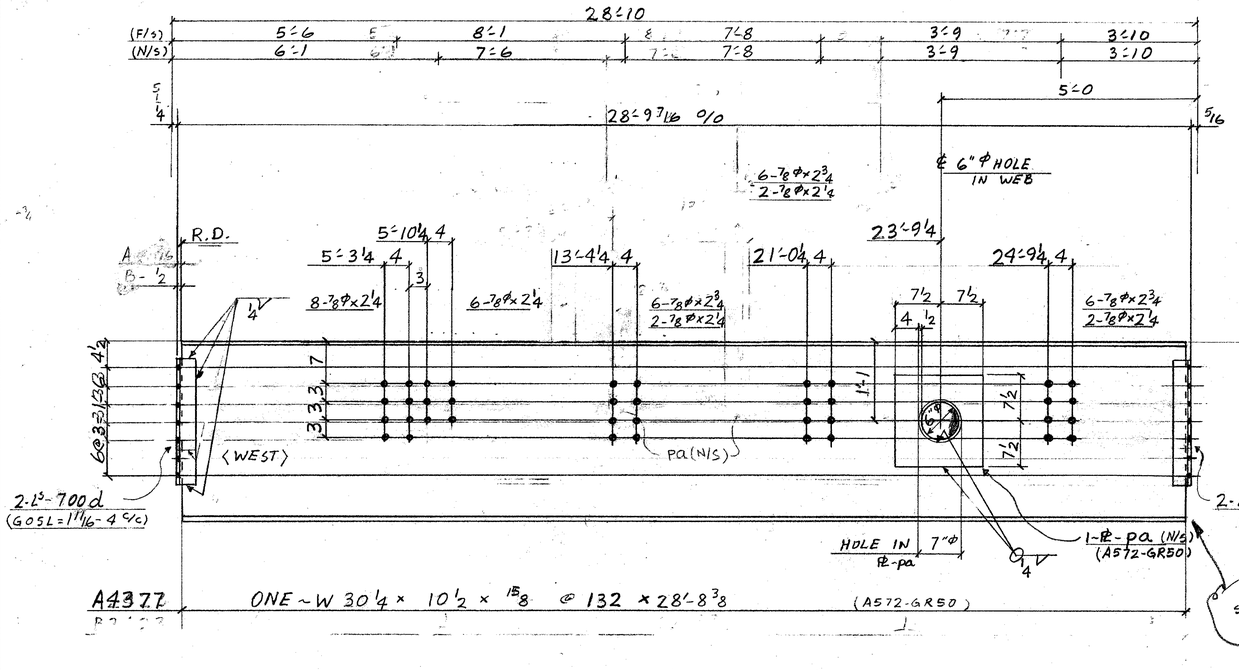
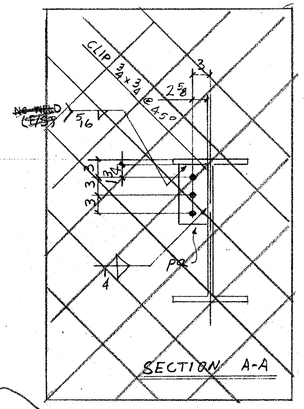
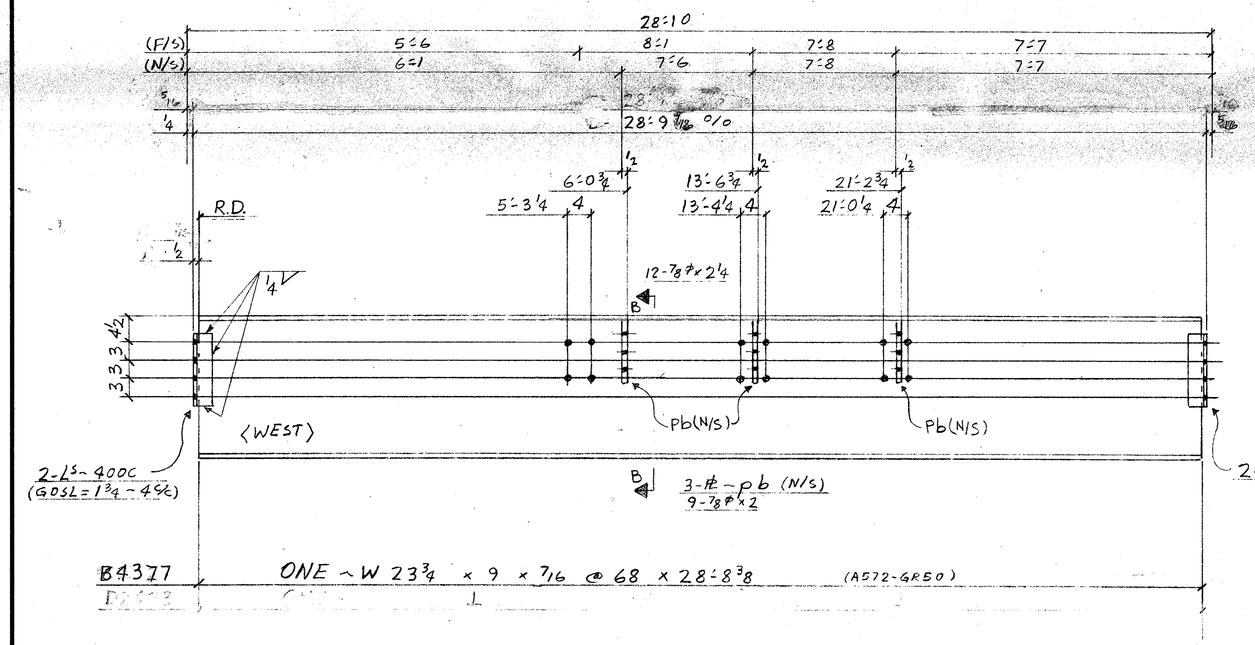
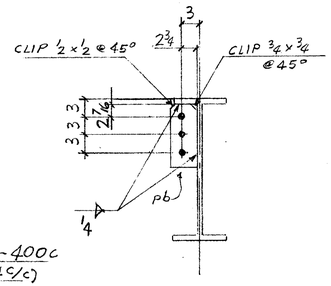


SEE FIELD WORK DWG. FW113



FIELD BOLTS
9-7/8Φ A325 x 2
32 - ⌊ x 2 1/4
18 - ⌊ x 2 3/4





SECTION B-B

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E44/45
901, 9171,

BILL OF MATERIAL

LINE	COST	COMBIN SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK In.	THK 16th	GRADE CODE	DSDR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				700D	4	L3	3	5/16				44W		1	8	8			
04																			
05				PA	1	PI	15	0	x		0	8	A572GR50	1	3	0	16	225	
06																			
07					1	IF	1/4								15	0	0		
08					1										2	9	0		
09																			
10			4513A4377		1	W	30	x132				A572GR50		28	8	6	205	7	
11					1									2	9	6	205	29	
12																			
13				F001															
14																			
15				400C	4	L3	x	3	x	5/16		44W		0	11	8			
16																			
17				PB	3	PI	4	1/2	x		0	6	44W	0	10	0			
18					1	IF	1/4								11	0	0		
19																			
20																			
21																			
22			4513B4377		1	W	24	x68				A572GR50		28	8	6	164	17	
23																			
24																			
25																			
26		TOTAL			18							TOTAL		84			1-OF-1		
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
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21																			
22																			
23																			
24																			
25																			
26		TOTAL										TOTAL							

MAT'L 44W 15/85

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. As NOTED
HOLES 15/16 Φ
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 SF — DATE 15/OCT/85
CHK'D. 28 D.Z. — DATE 12/NOV/85
SQUAD FR

PROJECT: 7 WORLD TRADE CENTER
DETAIL: BEAMS (44 1/2 45RH FLR.)

CONTRACT 84-153
DWG.No. 4377