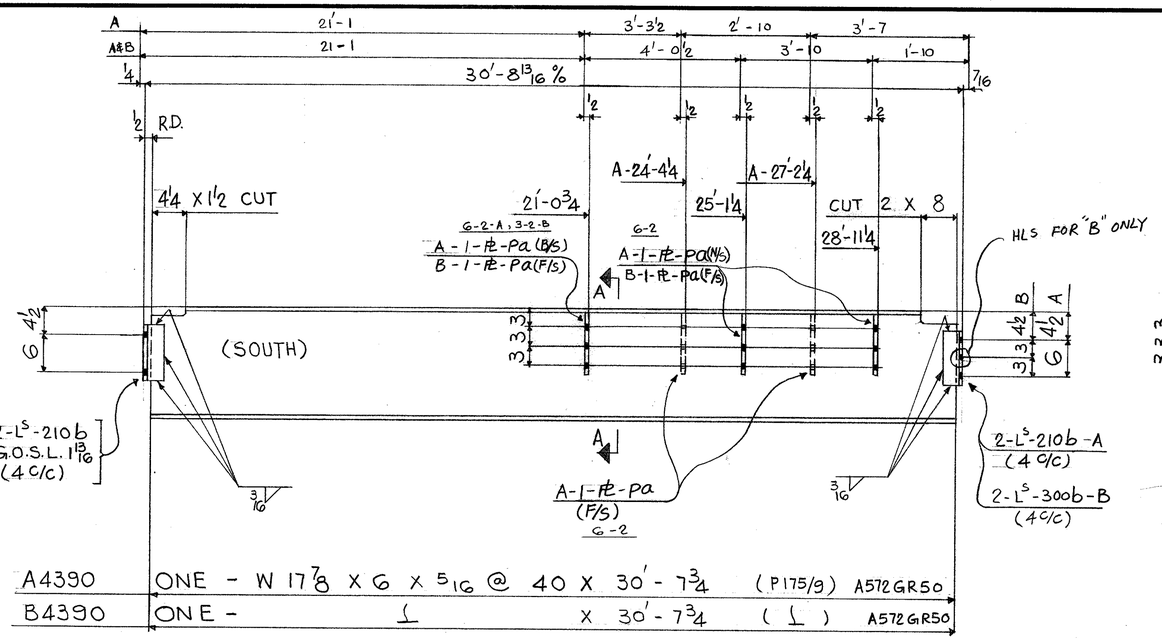
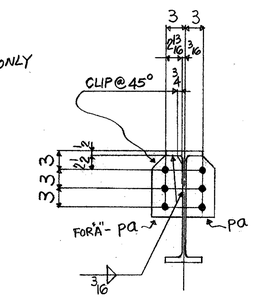
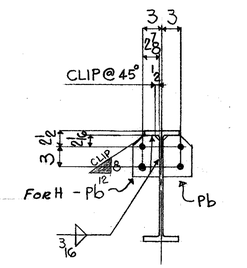


A4390 ONE - W 17⅞ X 6 X 5/16 @ 40 X 30'-7¾ (P175/9) A572GR50

B4390 ONE - L X 30'-7¾ (L) A572GR50



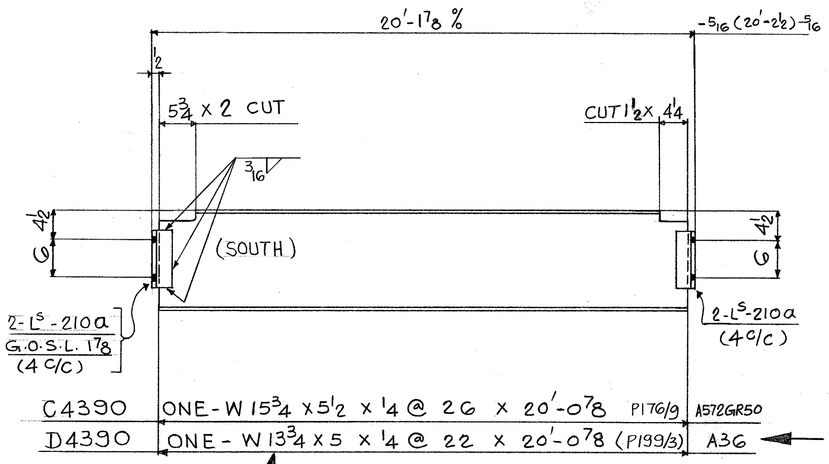
SECT. "A-A"



SECT. "C-C"

SHOP NOTE:

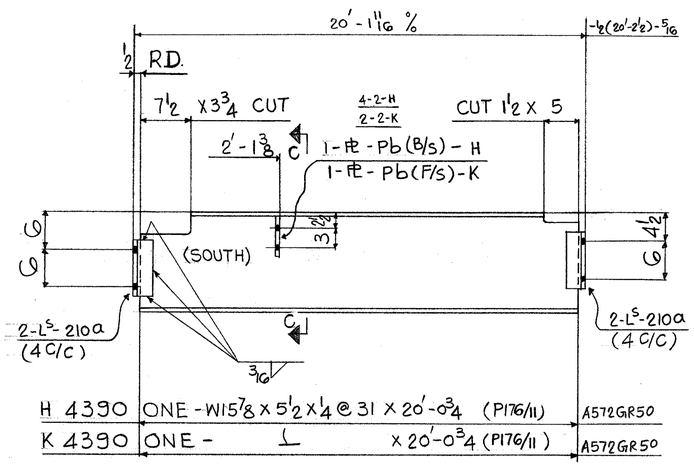
MAT^L G40·21-44W (U/N)
USE E70 SERIES ELECTRODES
REF. DWG. E46, E47, 901, 9181



C4390 ONE - W 15¾ x 5½ x ¼ @ 26 x 20'-0⅞ P176/9 A572GR50

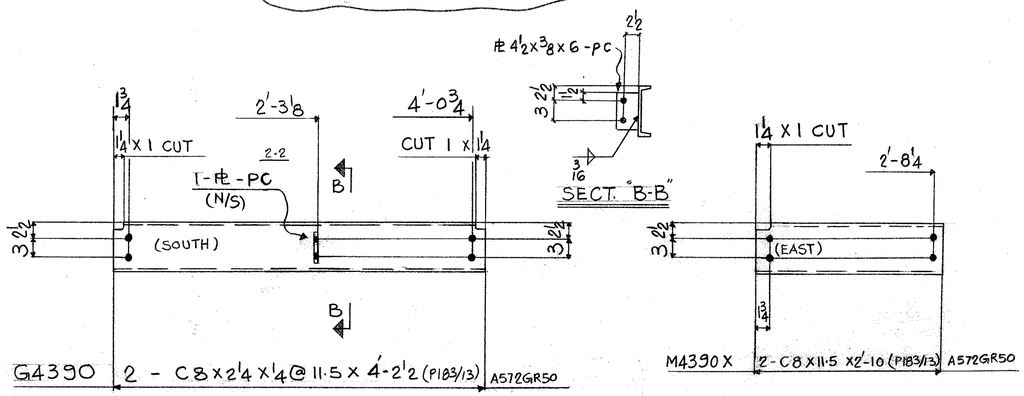
D4390 ONE - W 13¾ x 5 x ¼ @ 22 x 20'-0⅞ (P199/3) A36

SHOP NOTE DIFF. IN SIZE



H 4390 ONE - W 15⅞ x 5½ x ¼ @ 31 x 20'-0¾ (P176/11) A572GR50

K 4390 ONE - L X 20'-0¾ (P176/11) A572GR50



FIELD BOLTS

37 - ⅞Φ H.T. BOLT X 2

BILL OF MATERIAL

LINE	COOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DOOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01					F002									
03				PA	3	PL 4 1/4 X 0 6	44W		0	10	0			
04				210B	6	L3X3X5/16			0	8	8			
05				300B	2	⊥	⊥		0	8	8			
06					1	1F3/16			27	0	0			
08		4713	A4390		1	W18X40	A572GR50		30	7	12	175	9	
09		4713	B4390		1	⊥	⊥		30	7	12	175	5	
11					F002									
13				210A	8	L3X3X5/16	44W		0	8	8			
14					1	1F3/16			9	0	0			
16		4713	C4390		1	W16X26	A572GR50		20	0	14	176	9	
17		4713	D4390		1	W14X22	A36		20	0	14	199	3	
19					F002									
21				PC	2	PL 4 8X 0 6	44W		0	6	0			
22					1	1F3/16			2	0	0			
24		4703	G4390		2	BC11.5	A572GR50		4	2	8	183	13	
26			TOTAL			TOTAL								
01					F002									
03				PB	3	PL 4 1/4 X 0 6	44W		0	6	10			
04					1	1F3/16			13	0	0			
06		4708	H4390		1	W16X31	A572GR50		20	0	12	176	11	
07		4708	K4390		1	⊥	⊥		20	0	12	176	11	
10					MARK									
13		4703	M4390X		2	BC11.5	A572GR50		2	10	0	183	13	
26			TOTAL		52	TOTAL			197					

IMPERIAL

Dec 11/85

REV			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. G40·21-44W(U/N)
HOLES 15/16 Φ
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE		DATE	SQUAD
27	H S S	OCT·23/85	F.R.
CHK'D. 28	D.Z.	DATE DEC. 9/85	

PROJECT: 7 - WORLD TRADE CENTER, N.Y.
DETAIL: BEAMS (46 TH & 47 TH FLR.

CONTRACT	DWG.No.
84-153	4390