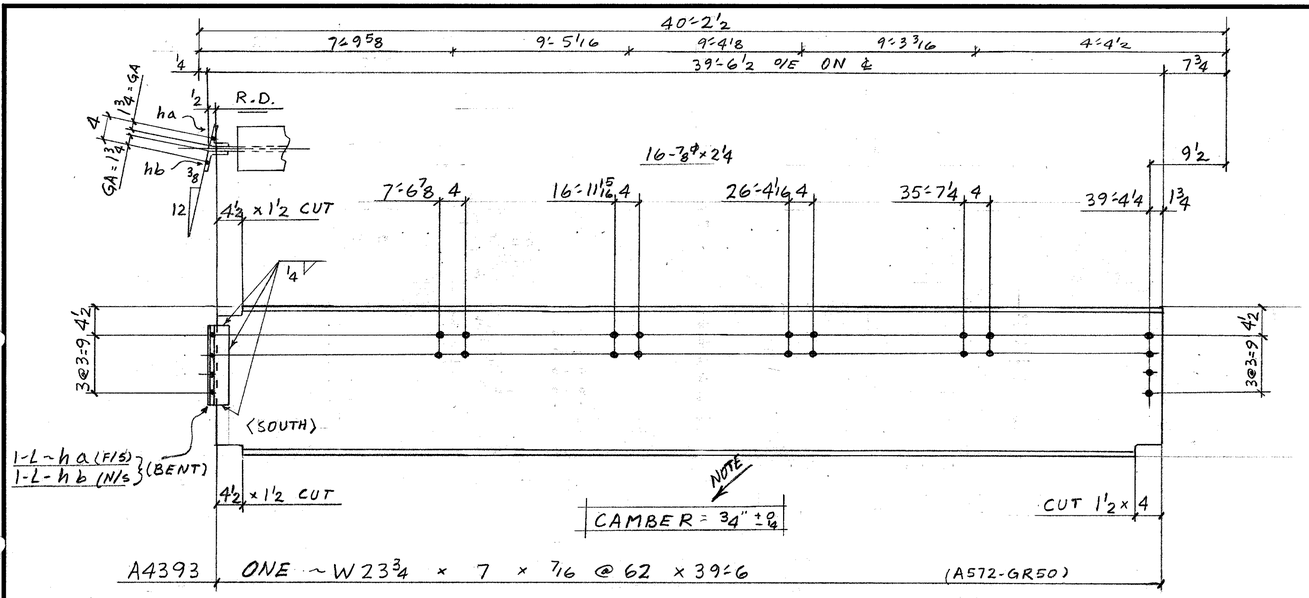
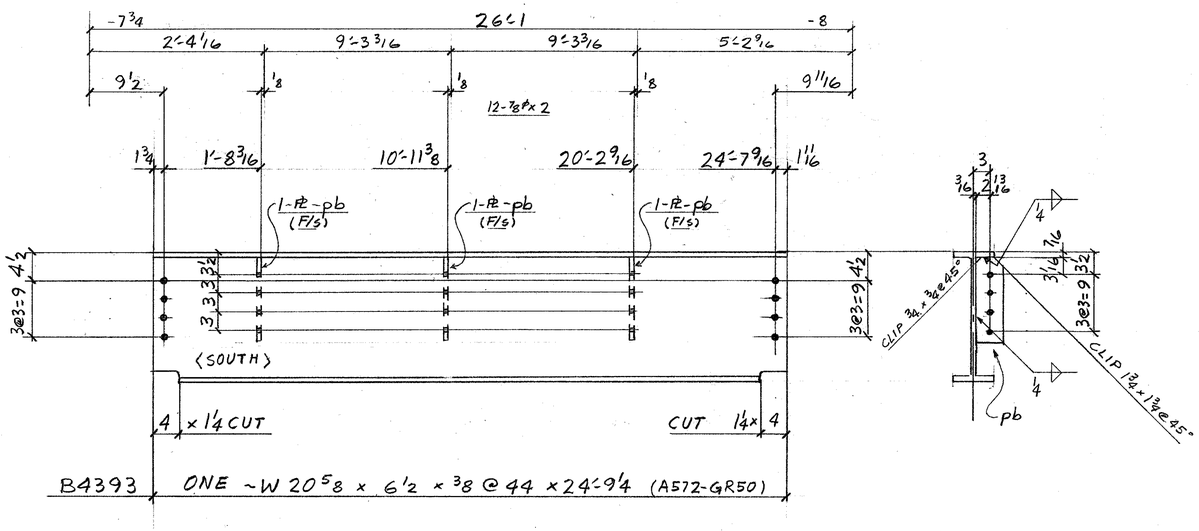
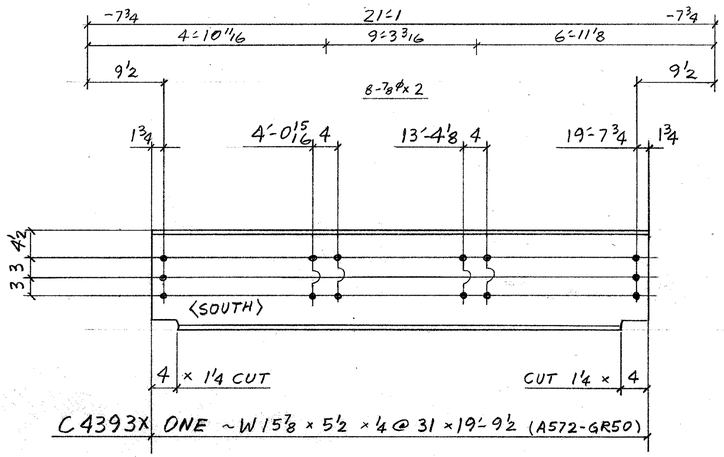






FIELD BOLTS
20 - 7/8ϕ H.T. BOLTS x 2 (A325)
16 - ⊥ x 2 1/4 ⊥

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E46
901, 9181,

BILL OF MATERIAL

LINE	COOSDTE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				HA	1		4 3	× 3	× 5/16			44W		9	11	8			BENT
04				HB	1			1				1		9	11	8			1
05																			
06					1		1 F	1/4						3	0	0			
07																			
08		47/6	A4393		1		W 24	× 62				A572GR50		39	6	0	16	9	1 9
09																			
10					F001														
11																			
12				PB	3	PI	4 1/2	x	D	6		44W		1	1	8			
13																			
14					1		1 F	1/4						7	0	0			
15																			
16		47/6	B4393		1		W 21	× 44				A572GR50		24	9	4	17	5	3
17																			
18																			
19							MARK												
20																			
21		47/6	C4393X		1		W 16	× 31				A572GR50		19	9	8	17	6	3
22																			
23																			
24																			
25																			
26				TOTAL	12				TOTAL					93					1-OF-1

IMPERIAL

REV.					
1	DATE	BY	SPEC.	AS NOTED	
2	DATE	BY	HOLES	15/16ϕ	
3	DATE	BY	FINISH	NONE	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	SF	DATE OCT 24/85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
CHK'D. 28	D.Z.	DATE Nov. 26/85		DETAIL: BEAMS (46TH FLR.)	84-153	4393

Dec 5/85