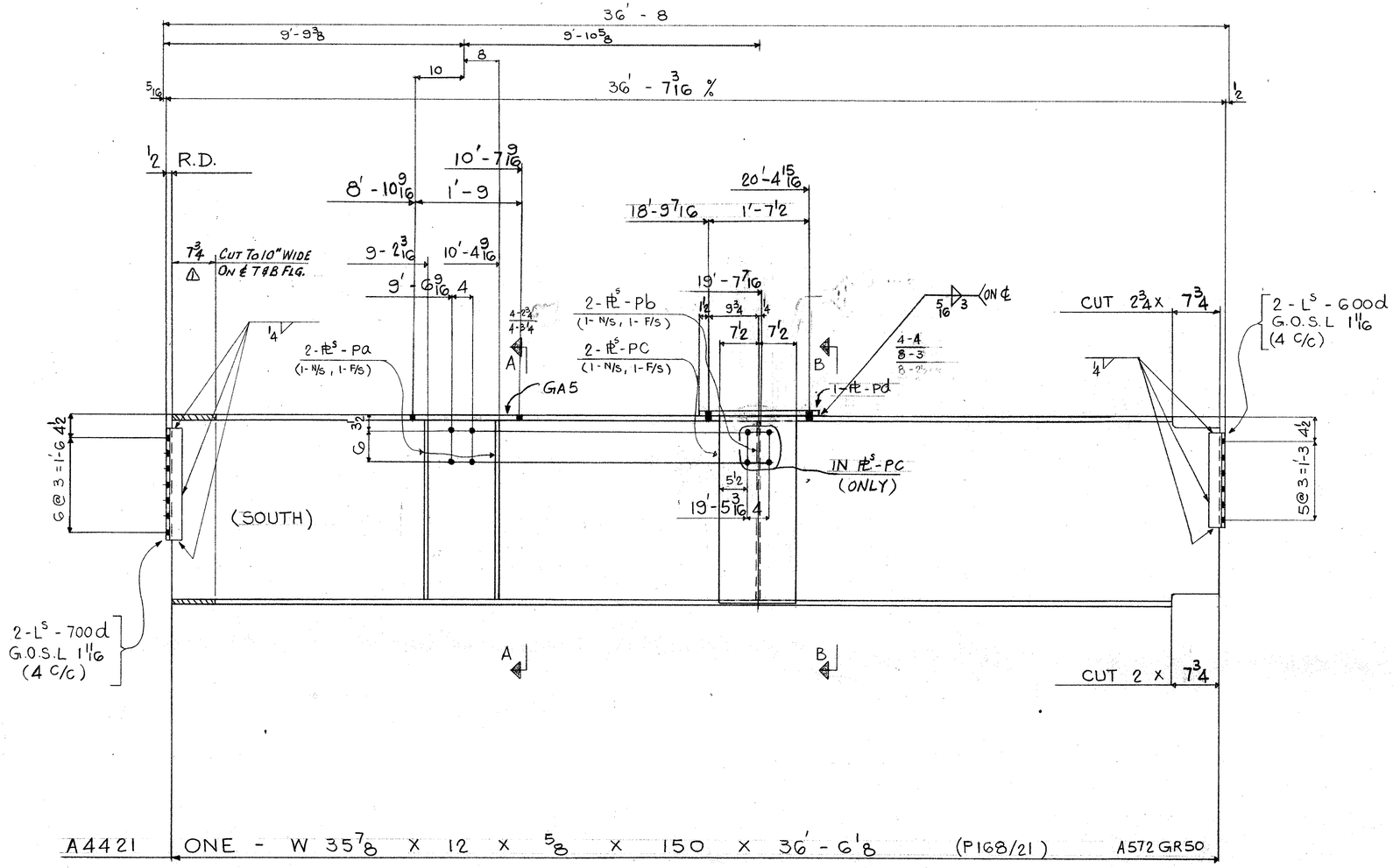
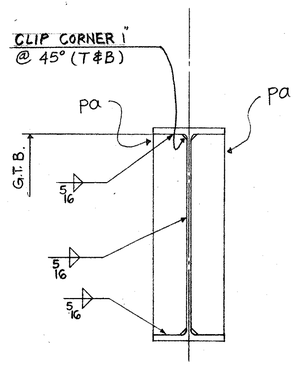


SHOP NOTE

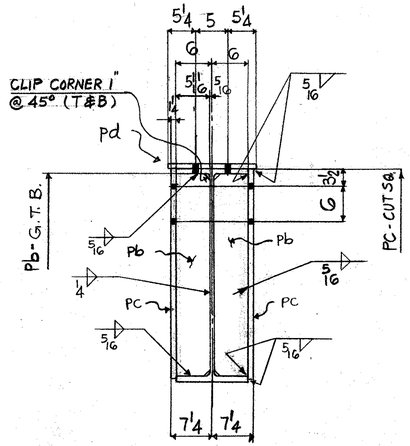
MAT'L G40.21-44W (U/N)

USE E70 SERIES ELECTRODES

REF DWG E46, 901, 9181



SECT. "A-A"



SECT. "B-B"

FIELD BOLTS

4 - 7/8ϕ H.T. BOLT X 2 3/4 (A325)

8 - 7/8ϕ X 3 ( )

4 - 7/8ϕ X 3 1/4 ( ) Fig. Cut

4 - 7/8ϕ X 4 ( )

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				700D	2	L3X3X5/16						44W		1	8	8			
04				600D	2	⊥						⊥		1	5	8			
05																			
06				PA	4	PL	5	11	X	0	14	44W		2	10	0			GTB I E
07				PB	2	PL	5	11	X	0	8	⊥		2	10	0			GTB I E
08				PC	2	PL	15	0	X	1	4	⊥		2	11	6			CUT SQ I E
09				PD	1	PL	15	8	X	0	10	⊥		1	10	8			
10																			
11					1	F1/4								19	0	0			
12					1	F5/16								37	0	0			
13																			
14																			
15																			
16	470	1	A4421		1	W36X150						A572GR50		36	G	2 16821			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		17							TOTAL		101					1 OF 1

01																			
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05																			
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26			TOTAL									TOTAL							Jan 8/86

R E V.	1	DATE Dec. 23/85	BY D.Z.	SPEC. G40.21-44W (U/N)	FRANKEL STEEL LIMITED
	2	DATE	BY	HOLES 15/16ϕ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
	3	DATE	BY	FINISH NONE	

MADE 27	DATE NOV. 5, 85	SQUAD	PROJECT: 7 WORLD TRADE CENTER, N.Y.	CONTRACT	DWG.No.
HSS					
CHK'D. 28 D.Z.	DATE Dec 17/85	F.R.	DETAIL: BEAM (46TH FLR)	84-153	4421