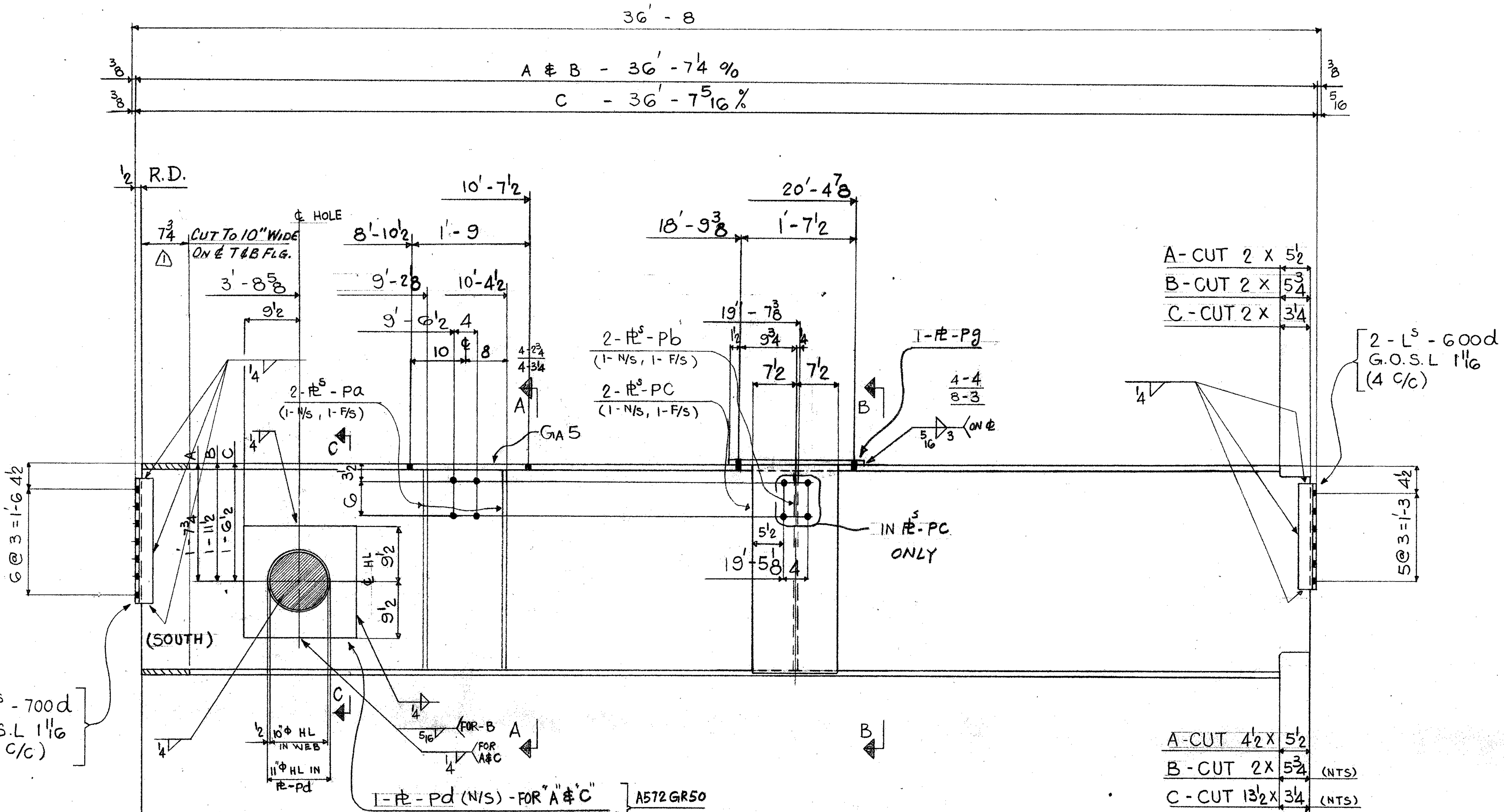
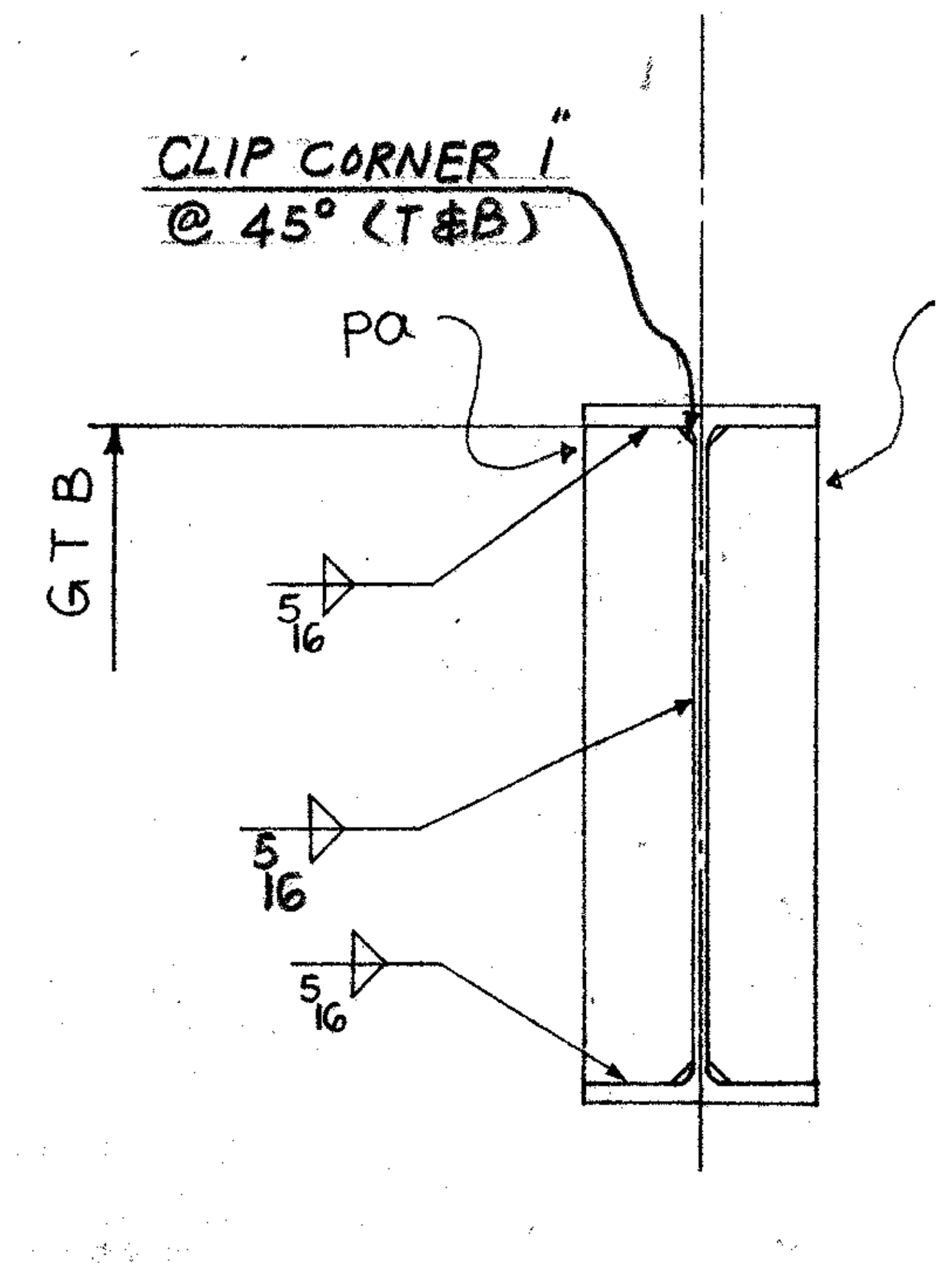


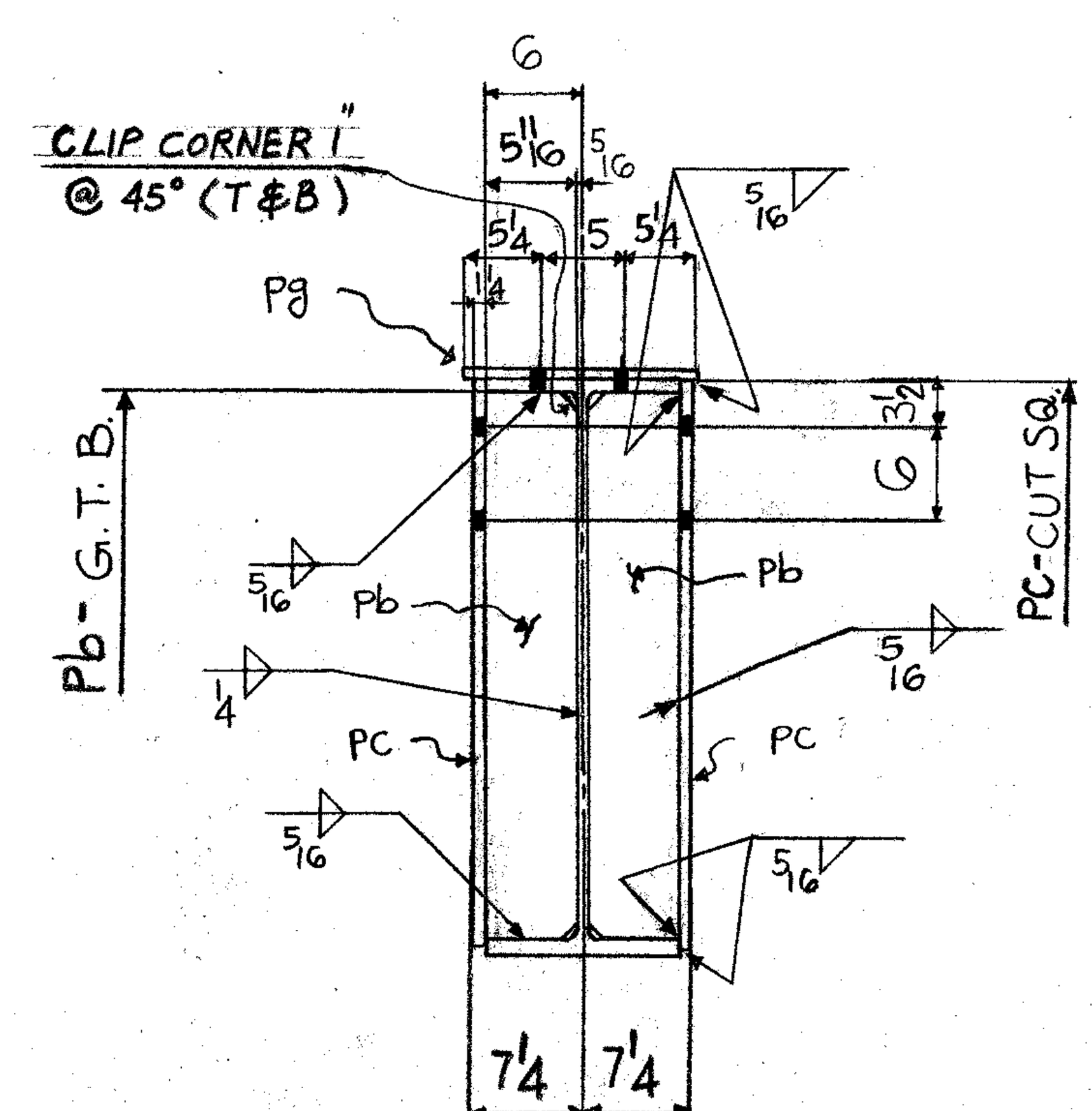
A4422 ONE - W 35⅞ x 12 x ⅝ @ 150 x 36' - 6¼ (P168/21) A572 GR50
B4422 ONE - x 36' - 6¼
C4422 ONE - x 36' - 6¼

SHOP NOTE

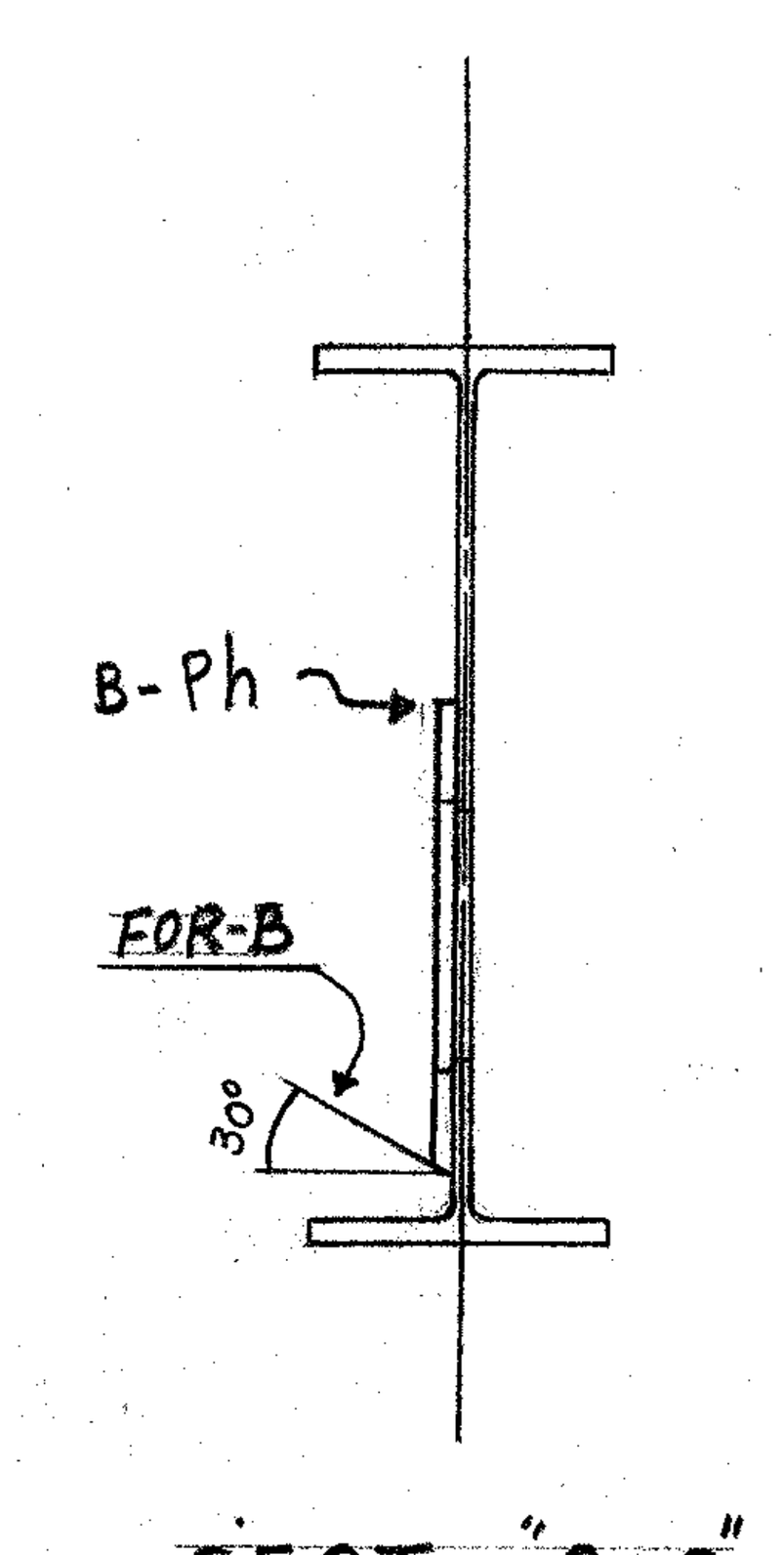
MAT^L G40.21-44W (U/N)
USE E70 SERIES ELECTRODES
REF DWG E46, 901, 9181



SECT. "A - A"



SECT. "B-B"



SECT. "C-C"
(FOR - B)

FIELD BOLTS

12 - ⅞Φ H.T. BOLT X 2¾ (A325)
24 - ⅞Φ X 3
12 - ⅞Φ X 3¼
12 - ⅞Φ X 4

BILL OF MATERIAL

LINE	COST	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	PL	WIDTH Inch	WIDTH 16th	XPLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01						F003														
02																				
03					700D	6		L3X3X5/16					44W		1	8	8			
04					600D	6		⊥					⊥		1	5	8			
05																				
06					PA	12	P1	5	11	X	0	14	44W		2	10	0			GTB IE
07					PB	6	|	5	11	X	0	8	⊥		2	10	0			⊥
08					PC	6	|	15	0	X	1	4	⊥		2	11	6			CUT SQ I E
09					PD	2	⊥	19	0	X	0	8	A572GR50		1	7	0	200	14	
10					PG	3	P1	15	8	X	0	10	44W		1	10	8			
11					PH	1	P1	19	0	X	0	8	A572GR50		1	7	0	200	14	
12						1		1F1/4							83	0	0			
13						1		1F5/16							165	0	0			
14																				
15			47.01	A4422		1		W36X150					A572GR50		36	6	4	168	21	
16			47.02	B4422		1		⊥					⊥		36	6	4	168	21	
17			47.15	C4422		1		⊥					⊥		36	6	4	168	21	
18																				
19																				
20																				
21																				
22																				
23																				
24																				
25																				
26					TOTAL	50						TOTAL			367					1 OF 1
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Jan 8/86

FLG CUT

REV.				
1	DATE DEC 23/85	BY D.Z.	SPEC. G40.21-44W (U/N)	**FRANKEL STEEL LIMITED**
2	DATE	BY	HOLES 15/16 Φ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
3	DATE	BY	FINISH NONE	

MADE 27	HSS	DATE NOV. 5, 85	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTER, N.Y.	CONTRACT 84-153	DWG. No. 4422
CHK'D. 28	D.Z.	DATE DEC 17/85		DETAIL: BEAMS (46TH FLR)		